

Tooling System

Milling Accessories



F01-F138

F01~27

Shank / Chuck



62000 F01



62001 F01



62002 F02



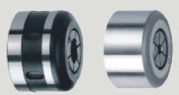
62003 F02



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62006 F04



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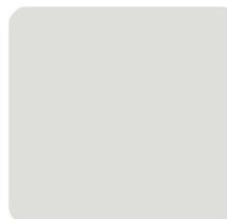
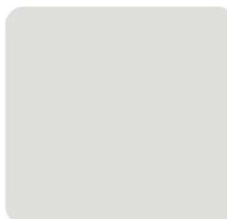
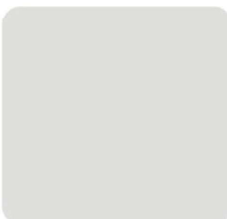
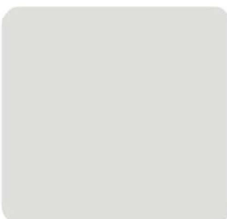
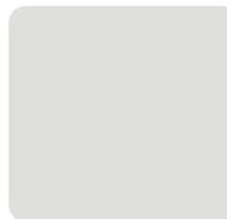
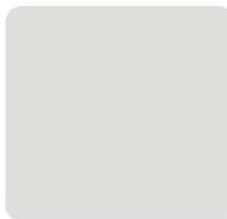
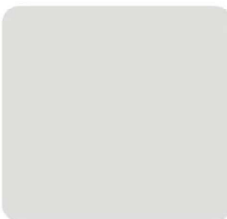
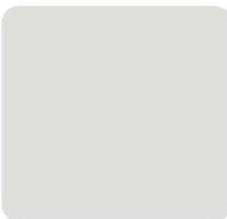
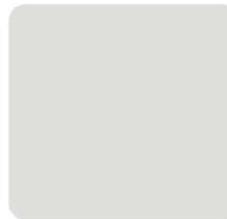
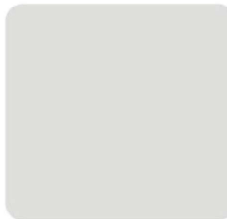
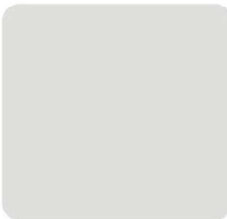
Universal Tapper Chuck



63740 F137



63750 F138



Tooling System

62000

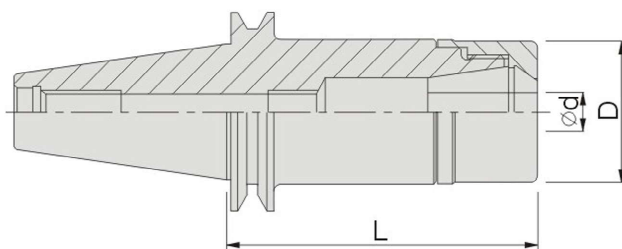
ISO/GSK

Engraving Machine Collet Chuck



Feature:

- ▶ Keyless groove is suitable for high speed turning.
- ▶ Balanced: G2.5, 25,000RPM. Higher balanced grade G2.5, 40000RPM can be done upon request with additional charge.



Order No.	Model	ØD	D	L
62000-01	ISO25-GSK6	2~6	20	35
62000-02	ISO25-GSK10	2~10	27.5	35
62000-03	ISO25-GSK16	2~16	40	35
62000-04	ISO30-GSK6	2~6	20	50
62000-05	ISO30-GSK10	2~10	27.5	50
62000-06	ISO30-GSK16	2~16	40	50

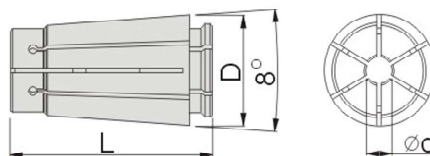
62001

GSK


Bearing Wrench



Order No.	Model	Wrench Dia.
62001-01	NCH-GSK6	20
62001-02	NCH-GSK10	27.5
62001-03	NCH-GSK16	40



SK Collet

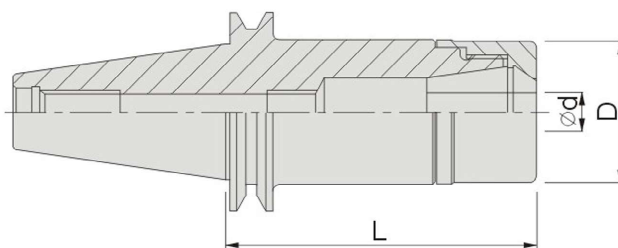
Order No.	Model	Ød	D	L
	SK6	2,2.25,2.5,2.75,3,3.5,4,4.5,5,5.5,6	10.55	25
	SK10	2,2.25,2.5,2.75,3,3.5,4,4.5,5,5.5,6,6.5,7,7.5,8,8.5,9,9.5,10	15.5	30
	SK16	4,4.5,5,5.5,6,6.5,7,7.5,8,8.5,9,9.5,10,10.5,11,11.5,12,12.5,13,13.5,14,14.5,15,15.5,16	24.5	40

62002 ISO/GER Engraving Machine Collet Chuck



Feature:

- ▶ Keyless groove is suitable for high speed turning.
- ▶ Balanced: G2.5, 25,000RPM. Higher balanced grade G2.5, 40000RPM can be done upon request with additional charge.

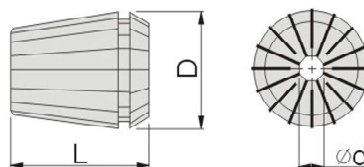


Order No.	Model	Ød	D	L
62002-01	ISO25-GER16	2~10	27.5	42
62002-02	ISO25-GER20	2~13	30	42
62002-03	ISO30-GER16	2~10	27.5	55
62002-04	ISO30-GER20	2~13	30	55

62003 GER Bearing Wrench



Order No.	Model	Wrench Dia.
62003-01	NCH-GER16	27.5
62003-02	NCH-GER20	30
62003-03	NCH-GER25	40



ER Collet

Order No.	Model	Ød	D	L
	ER11	2,2.5,3,3.5,4,4.5,5,5.5,6,6.5,7	11.5	18.5
	ER16	2,2.5,3,3.5,4,4.5,5,5.5,6,6.5,7,7.5,8,8.5,9,9.5,10	17	27
	ER20	2,2.5,3,3.5,4,4.5,5,5.5,6,6.5,7,7.5,8,8.5,9,9.5,10,10.5,11,11.5,12,12.5,13	21	31

Tooling System

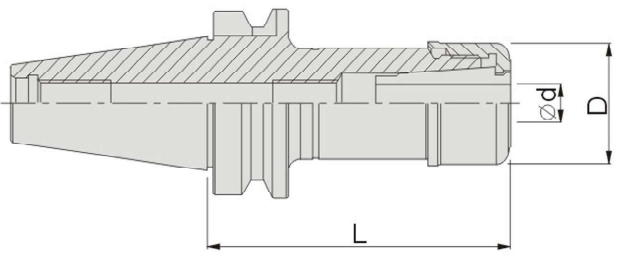
62004 BT/GSK High Speed Chuck

TOOLING SYSTEM



Feature:

- ▶ Suitable for high speed and high precision cutting, lasting lifecycle.
- ▶ Stable cutting and less vibration.
- ▶ Precision balancing is applied for G2.5, 25000 ~ 32000 RPM.



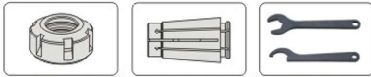
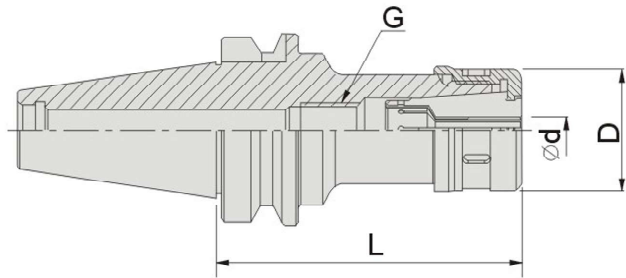
Order No.	Model	$\varnothing d$	D	L
62004-01	BT30-GSK6-60	1.8~6.00	20	60
62004-02	BT30-GSK6-100	1.8~6.00	20	100
62004-03	BT30-GSK10-60	1.8~10.00	27.5	60
62004-04	BT30-GSK10-90	1.8~10.00	27.5	90
62004-05	BT30-GSK16-60	2.75~16.00	40	60
62004-06	BT30-GSK16-90	2.75~16.00	40	90
62004-07	BT40-GSK6-60	1.8~6.00	20	60
62004-08	BT40-GSK6-90	1.8~6.00	20	90
62004-09	BT40-GSK10-60	1.8~10.00	27.5	60
62004-10	BT40-GSK10-90	1.8~10.00	27.5	90
62004-11	BT40-GSK16-60	2.75~16.00	40	60
62004-12	BT40-GSK16-90	2.75~16.00	40	90

62006
BT/TSK
High Speed Chuck

TOOLING SYSTEM

Feature:

- ▶ Suitable for high speed and high precision cutting, lasting lifecycle.
- ▶ Stable cutting and less vibration.
- ▶ Precision balancing is applied for G2.5, 15000 ~ 25000 RPM.

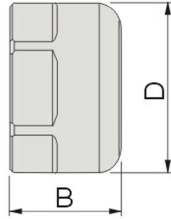

P.F05
P.F06
P.F05

Order No.	Model	ød	D	L	G
62006-01	BT30-TSK6-60	1.8~6.00	20	60	M8 x 1.25P
62006-02	BT30-TSK6-100	1.8~6.00	20	100	M8 x 1.25P
62006-03	BT30-TSK10-60	1.8~10.00	29	60	M12 x 1.75P
62006-04	BT30-TSK10-100	1.8~10.00	29	100	M12 x 1.75P
62006-05	BT30-TSK16-60	2.75~16.00	40	60	M18 x 2.5P
62006-06	BT30-TSK16-100	2.75~16.00	40	100	M18 x 2.5P
62006-07	BT40-TSK6-60	1.8~6.00	20	60	M8 x 1.25P
62006-08	BT40-TSK6-100	1.8~6.00	20	100	M8 x 1.25P
62006-09	BT40-TSK10-60	1.8~10.00	29	60	M12 x 1.75P
62006-10	BT40-TSK10-100	1.8~10.00	29	100	M12 x 1.75P
62006-11	BT40-TSK16-60	2.75~16.00	40	60	M18 x 2.5P
62006-12	BT40-TSK16-100	2.75~16.00	40	100	M18 x 2.5P
62006-13	BT40-TSK25-80	8.00~25.00	55	80	M24 x 3.0P
62006-14	BT40-TSK25-120	8.00~25.00	55	120	M24 x 3.0P
62006-15	BT50-TSK10-100	1.8~10.00	29	100	M12 x 1.75P
62006-16	BT50-TSK10-150	1.8~10.00	29	150	M12 x 1.75P
62006-17	BT50-TSK16-100	2.75~16.00	40	100	M18 x 2.5P
62006-18	BT50-TSK16-150	2.75~16.00	40	150	M18 x 2.5P
62006-19	BT50-TSK25-120	8.00~25.00	55	120	M24 x 3.0P
62006-20	BT50-TSK25-200	8.00~25.00	55	200	M24 x 3.0P

Tooling System

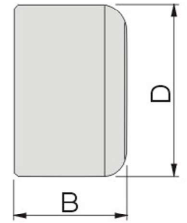
62008 NUT TSK / GSK Clamping Nut

TOOLING SYSTEM



TSK

Order No.	Model	D	B
62008-01	NUT-TSK6	20	16
62008-02	NUT-TSK10	29	19
62008-03	NUT-TSK16	40	27.5
62008-04	NUT-TSK25	55	34



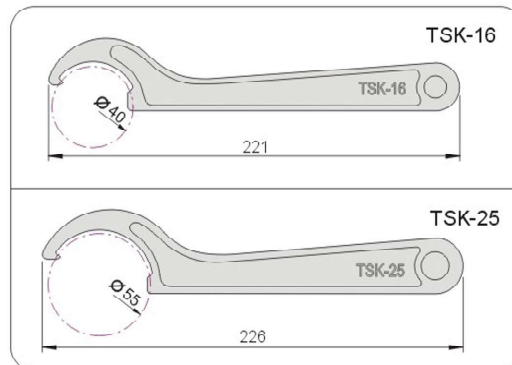
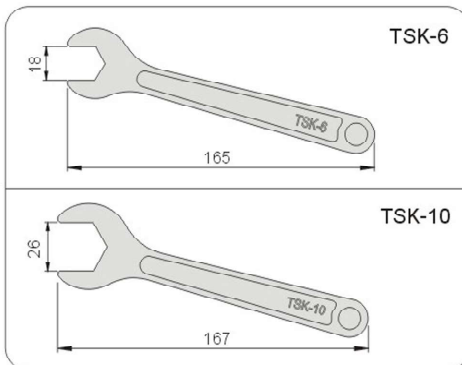
GSK

Order No.	Model	D	B
62008-05	NUT-GSK6	20	16
62008-06	NUT-GSK10	27.5	19
62008-07	NUT-GSK16	40	27.5

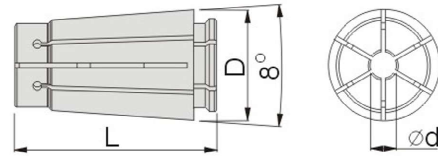
62009 TSK TSK Clamping Nut Wrench



Unit:mm



Order No.	Model
62009-01	TSK-6
62009-02	TSK-10
62009-03	TSK-16
62009-04	TSK-25

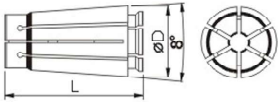

SK6
SK10
SK16
SK25

Order No.	Model	Range
62010-01	SK6-2	1.8~2
62010-02	SK6-3	2.8~3
62010-03	SK6-3.5	3~3.5
62010-04	SK6-4	3.5~4
62010-05	SK6-4.5	4~4.5
62010-06	SK6-5	4.5~5
62010-07	SK6-5.5	5~5.5
62010-08	SK6-6	5.5~6

Order No.	Model	Range
62010-11	SK10-2	1.8~2
62010-12	SK10-3	2.8~3
62010-13	SK10-3.5	3~3.5
62010-14	SK10-4	3.5~4
62010-15	SK10-4.5	4~4.5
62010-16	SK10-5	4.5~5
62010-17	SK10-5.5	5~5.5
62010-18	SK10-6	5.5~6
62010-19	SK10-6.5	6~6.5
62010-20	SK10-7	6.5~7
62010-21	SK10-7.5	7~7.5
62010-22	SK10-8	7.5~8
62010-23	SK10-8.5	8~8.5
62010-24	SK10-9	8.5~9
62010-25	SK10-9.5	9~9.5
62010-26	SK10-10	9.5~10

Order No.	Model	Range
62010-31	SK16-3	2.8~3
62010-32	SK16-3.5	3~3.5
62010-33	SK16-4	3.5~4
62010-34	SK16-4.5	4~4.5
62010-35	SK16-5	4.5~5
62010-36	SK16-5.5	5~5.5
62010-37	SK16-6	5.5~6
62010-38	SK16-6.5	6~6.5
62010-39	SK16-7	6.5~7
62010-40	SK16-7.5	7~7.5
62010-41	SK16-8	7.5~8
62010-42	SK16-8.5	8~8.5
62010-43	SK16-9	8.5~9
62010-44	SK16-9.5	9~9.5
62010-45	SK16-10	9.5~10
62010-46	SK16-10.5	10~10.5
62010-47	SK16-11	10.5~11
62010-48	SK16-11.5	11~11.5
62010-49	SK16-12	11.5~12
62010-50	SK16-12.5	12~12.5
62010-51	SK16-13	12.5~13
62010-52	SK16-13.5	13~13.5
62010-53	SK16-14	13.5~14
62010-54	SK16-14.5	14~14.5
62010-55	SK16-15	14.5~15
62010-56	SK16-15.5	15~15.5
62010-57	SK16-16	15.5~16

Order No.	Model	Range
62010-61	SK25-8	7.5~8
62010-62	SK25-10	9.5~10
62010-63	SK25-12	11.5~12
62010-64	SK25-16	15.5~16
62010-65	SK25-16.5	16~16.5
62010-66	SK25-17	16.5~17
62010-67	SK25-17.5	17~17.5
62010-68	SK25-18	17.5~18
62010-69	SK25-18.5	18~18.5
62010-70	SK25-19	18.5~19
62010-71	SK25-19.5	19~19.5
62010-72	SK25-20	19.5~20
62010-73	SK25-20.5	20~20.5
62010-74	SK25-21	20.5~21
62010-75	SK25-21.5	21~21.5
62010-76	SK25-22	21.5~22
62010-77	SK25-22.5	22~22.5
62010-78	SK25-23	22.5~23
62010-79	SK25-23.5	23~23.5
62010-80	SK25-24	23.5~24
62010-81	SK25-24.5	24~24.5
62010-82	SK25-25	24.5~25



	D	L
SK6	10.55	25
SK10	15.60	30
SK16	24.6	45
SK25	35.6	57

Collect level	Runout
P	3 μ m
A	5 μ m

	SK6-2 ~SK6-2.75 SK10-2~SK10-2.75
	SK6-3 ~SK6-6 SK10-3~SK10-6 SK16-3~SK16-6
	SK10-6.5~SK10-8 SK16-6.5~SK16-16 SK25-8~SK25-25

Tooling System

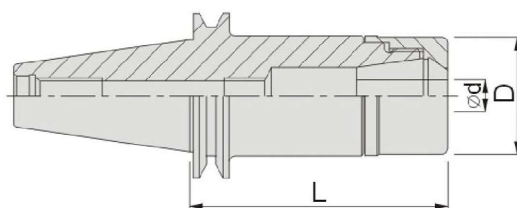
62012 BT/GER High Speed Chuck

TOOLING SYSTEM



Feature:

- ▶ Suitable for high speed and high precision cutting, lasting lifecycle.
- ▶ Stable cutting and less vibration.
- ▶ Precision balancing is applied for G2.5, 15000 ~ 25000 RPM.



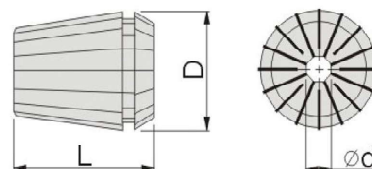
Order No.	Model	ød	D	L
62012-01	BT30-GER16-70	0.5~10.0	27.5	70
62012-02	BT30-GER20-70	1.0~13.0	30	70
62012-03	BT30-GER25-70	1.0~16.0	40	70
62012-04	BT30-GER16-100	0.5~10.0	27.5	100
62012-05	BT30-GER20-100	1.0~13.0	30	100
62012-06	BT30-GER25-100	1.0~16.0	40	100
62012-07	BT40-GER16-70	0.5~10.0	27.5	70
62012-08	BT40-GER20-70	1.0~13.0	30	70
62012-09	BT40-GER25-70	1.0~16.0	40	70
62012-10	BT40-GER16-100	0.5~10.0	27.5	100
62012-11	BT40-GER20-100	1.0~13.0	30	100
62012-12	BT40-GER25-100	1.0~16.0	40	100

Wrench



ER Collet

Order No.	Model	Wrench Dia.
P. F02	NCH-GER16	27.5
	NCH-GER20	30
	NCH-GER25	40



Order No.	Model	ød	D	L
P. F80~83	ER11	2,2.5,3,3.5,4,4.5,5,5.5,6,6.5,7	11.5	18.5
	ER16	2,2.5,3,3.5,4,4.5,5,5.5,6,6.5,7,7.5,8,8.5,9,9.5,10	17	27
	ER20	2,2.5,3,3.5,4,4.5,5,5.5,6,6.5,7,7.5,8,8.5,9,9.5,10,10.5,11,11.5,12,12.5,13	21	31
	ER25	3,4,5,6,7,8,9,10,11,12,13,14,15,16	26	35

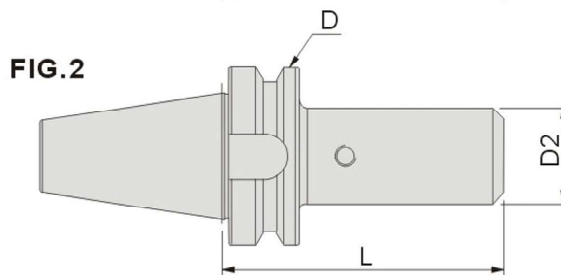
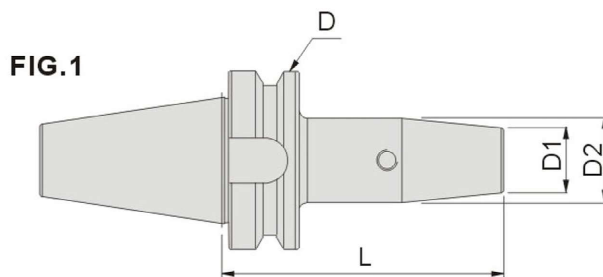
62014 BT/SBL Slim-Fit Collet Chuck



Feature: JIS B 6339(MAS 403 BT)

- ▶ Suitable for high speed and high precision processing.
- ▶ Precision balancing is applied for G2.5, 25000 RPM.

TOOLING SYSTEM



P.F11

Unit:mm

Order No.	Model	L	Ø D	Ø D1	Ø D2	FIG.
62014-01	BT30xSBL6-70	70	46	23	30	1
62014-02	BT30xSBL6-100	100	46	23	30	1
62014-03	BT30xSBL12-70	70	46	-	34	2
62014-04	BT30xSBL12-100	100	46	-	34	2
62014-05	BT30xSBL20-85	85	46	-	42	2
62014-06	BT30xSBL20-100	100	46	-	42	2
62014-07	BT40xSBL6-70	70	63	23	30	1
62014-08	BT40xSBL6-100	100	63	23	30	1
62014-09	BT40xSBL12-70	70	63	-	34	2
62014-10	BT40xSBL12-100	100	63	-	34	2
62014-11	BT40xSBL20-75	75	63	-	48	2
62014-12	BT40xSBL20-100	100	63	-	48	2
62014-13	BT50xSBL6-70	70	100	23	28	1
62014-14	BT50xSBL6-100	100	100	23	28	1
62014-15	BT50xSBL12-70	70	100	-	34	2
62014-16	BT50xSBL12-100	100	100	-	34	2
62014-17	BT50xSBL20-70	70	100	-	48	2
62014-18	BT50xSBL20-100	100	100	-	48	2



Tooling System

62016

SK/SBL

Slim-Fit Collet Chuck

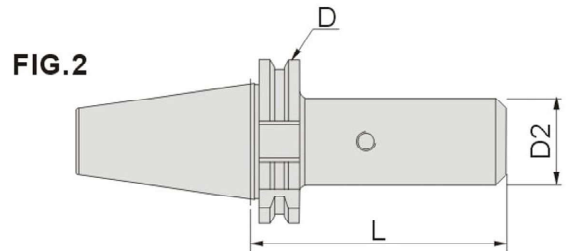
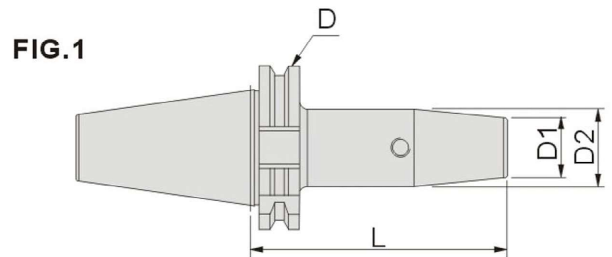
TOOLING SYSTEM



Feature:

DIN 69871-A

- ▶ Suitable for high speed and high precision processing.
- ▶ Precision balancing is applied for G2.5, 25000 RPM.



P.F11

Unit:mm

Order No.	Model	L	Ø D	Ø D1	Ø D2	FIG.
62016-01	SK30xSBL6-70	70	50	23	30	1
62016-02	SK30xSBL6-100	100	50	23	30	1
62016-03	SK30xSBL12-80	80	50	-	34	2
62016-04	SK30xSBL12-100	100	50	-	34	2
62016-05	SK30xSBL20-80	80	50	-	42	2
62016-06	SK30xSBL20-100	100	50	-	42	2
62016-07	SK40xSBL6-70	70	63.55	23	30	1
62016-08	SK40xSBL6-100	100	63.55	23	30	1
62016-09	SK40xSBL12-80	80	63.55	-	34	2
62016-10	SK40xSBL12-100	100	63.55	-	34	2
62016-11	SK40xSBL20-80	80	63.55	-	42	2
62016-12	SK40xSBL20-100	100	63.55	-	42	2
62016-13	SK50xSBL6-70	70	97.5	23	30	1
62016-14	SK50xSBL6-100	100	97.5	23	30	1
62016-15	SK50xSBL12-70	70	97.5	-	34	2
62016-16	SK50xSBL12-100	100	97.5	-	34	2
62016-17	SK50xSBL20-80	80	97.5	-	42	2
62016-18	SK50xSBL20-100	100	97.5	-	42	2



62018 HSK/SBL Slim-Fit Collet Chuck

Feature:

DIN 69871-A

- ▶ Suitable for high speed and high precision processing.
- ▶ Assembly with HSK Collet for better side processing stability.

TOOLING SYSTEM



FIG.1

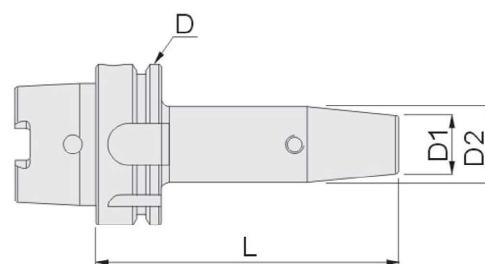
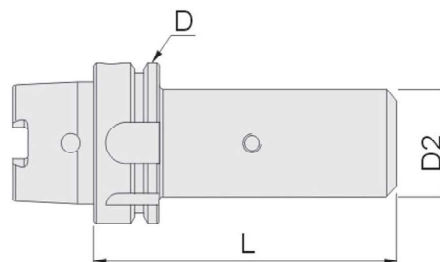


FIG.2



P.F11

Unit:mm

Order No.	Model	L	Ø D	Ø D1	Ø D2	FIG.
62018-01	HSK50AxSBL6-105	105	50	23	30	1
62018-02	HSK50AxSBL6-120	120	50	23	30	1
62018-03	HSK50AxSBL12-120	120	50	-	34	2
62018-04	HSK50AxSBL12-130	130	50	-	34	2
62018-05	HSK50AxSBL20-130	130	50	-	42	2
62018-06	HSK50AxSBL20-150	150	50	-	42	2
62018-07	HSK63AxSBL6-110	110	63	23	30	1
62018-08	HSK63AxSBL6-120	120	63	23	30	1
62018-09	HSK63AxSBL12-120	120	63	-	42	2
62018-10	HSK63AxSBL12-150	150	63	-	42	2
62018-11	HSK63AxSBL20-130	130	63	-	42	2
62018-12	HSK63AxSBL20-140	140	63	-	42	2



Tooling System

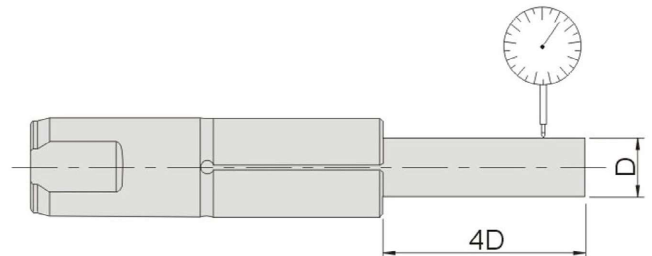
62020

SBL

Collet

Feature:

- Suitable for any type of processing, drilling, milling, tapping... etc



Model	D	L
SBL6	∅14.7	52.4
SBL12	∅17.8	64.2
SBL20	∅26.1	69.9

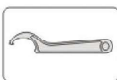
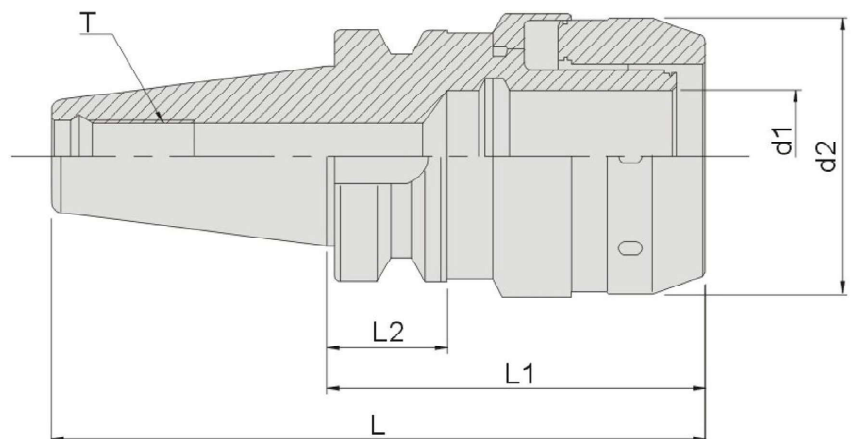
Order No.	Model	∅ D
62020-01	SBL6	∅3
62020-02	SBL6	∅4
62020-03	SBL6	∅4.5
62020-04	SBL6	∅5.5
62020-05	SBL6	∅6

Order No.	Model	∅ D
62020-21	SBL12	∅4
62020-22	SBL12	∅6
62020-23	SBL12	∅8
62020-24	SBL12	∅10
62020-25	SBL12	∅12

Order No.	Model	∅ D
62020-51	SBL20	∅6
62020-52	SBL20	∅8
62020-53	SBL20	∅10
62020-54	SBL20	∅12
62020-55	SBL20	∅14
62020-56	SBL20	∅16
62020-57	SBL20	∅18
62020-58	SBL20	∅20


Feature:

- ▶ Six groove inner dia. to prevent slide and enhance clamping force.
- ▶ Needle bearings make sure taper surface less contact friction.
- ▶ Water and dust proof and such design does not over tighten.
- ▶ Seal design to eliminate dust and chips.
- ▶ Precision balancing is applied for G6.3, 8000 RPM.
- ▶ Balancing grade and rev. can be custom made for additional charge.

TOOLING SYSTEM

P.F96

P.F75

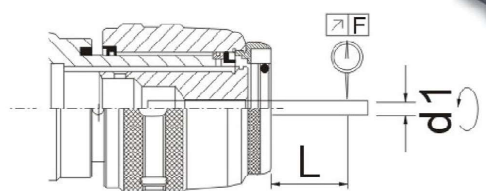
Unit:mm

Order No.	Model-d1-I1	L	L1	L2	d1	d2	T
62022-01	BT30-C20-80	128.4	80	20	20	55	M12x1.75
62022-02	BT40-C20-80	145.4	80	25	32	68.5	M16x2.0
62022-03	BT40-C20-100	165.4	100	25	32	68.5	
62022-04	BT40-C20-135	200.4	135	25	32	68.5	
62022-05	BT40-C25-80	145.4	80	25	32	68.5	
62022-06	BT40-C25-100	165.4	100	25	32	68.5	
62022-07	BT40-C32-90	155.4	90	25	32	68.5	
62022-08	BT40-C32-105	170.4	105	25	32	68.5	
62022-09	BT40-C32-135	200.4	135	25	32	68.5	M24x3.0
62022-10	BT50-C32-110	211.8	110	35	32	68.5	
62022-11	BT50-C32-135	236.8	135	35	32	68.5	
62022-12	BT50-C32-165	266.8	165	35	32	68.5	
62022-13	BT50-C32-200	301.8	200	35	32	68.5	
62022-14	BT50-C42-110	211.8	110	35	42	92	

Tooling System

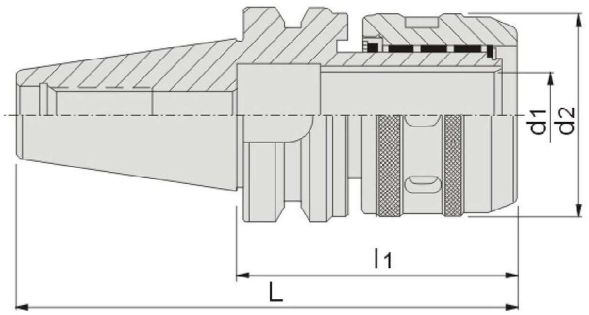
62024 BT/MLT Multi-Lock Mill Chuck

TOOLING SYSTEM



Feature:

- ▶ Water and dust proof and such design does not over tighten.
- ▶ Seal design to eliminate dust and chips.
- ▶ Precision balancing is applied for G6.3, 8000 RPM.
- ▶ Balancing grade and rev. can be custom made for additional charge.



Unit:mm

d1 END MILL DIAMETER	6	8	10	12	16	20	25	32	42
L END MILL LENGTH	25	30	30	40	40	50	50	60	60
F CONCENTRICITY	0.02								

L	MLT20	60
	MLT32	80
	MLT40	100
F CONCENTRICITY	0.001~0.005	



P.F96 **P.F75**

Unit:mm

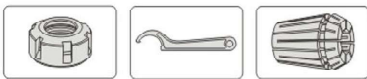
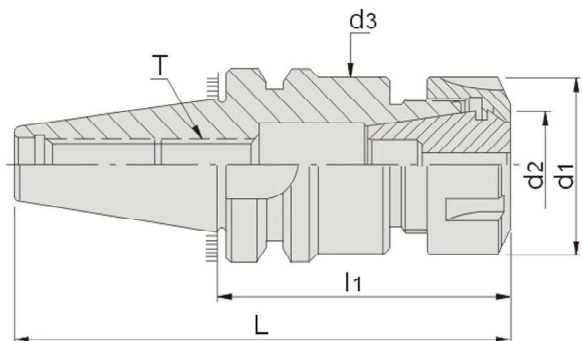
Order No.	Model-d1-l1	L	l1	d1	d2	N.W.
62024-01	BT30xMLT20-75	123.4	75	20	55	1.8kg
62024-02	BT30xMLT20-90	138.4	90			2.0kg
62024-03	BT40xMLT20-80	145.4	80	20	55	2.3kg
62024-04	BT40xMLT20-100	165.4	100			2.5kg
62024-05	BT40xMLT20-135	200.4	135			2.8kg
62024-06	BT40xMLT32-90	155.4	90	32	73	2.7kg
62024-07	BT40xMLT32-105	170.4	105			2.7kg
62024-08	BT40xMLT32-135	200.4	135			3.0kg
62024-09	BT50xMLT20-105	206.8	105	20	55	4.5kg
62024-10	BT50xMLT20-150	251.8	150			4.9kg
62024-11	BT50xMLT32-110	211.8	110	32	73	5.2kg
62024-12	BT50xMLT32-135	236.8	135			5.9kg
62024-13	BT50xMLT32-165	266.8	165			6.6kg
62024-14	BT50xMLT42-110	211.8	110	42	95	6.0kg
62024-15	BT50xMLT42-130	231.8	130			6.5kg
62024-16	BT50xMLT42-165	266.8	165			7.4kg

62026
BT/ER
ER Collet Chuck

TOOLING SYSTEM

Feature:
DIN ISO 15488

- ▶ Precision ground thread.
- ▶ ER16, ER20 Nuts are hex nut.
- ▶ Precision balancing is applied for G6.3, 8000 RPM.
- ▶ Balancing grade and rev. can be custom made for additional charge.
- ▶ Powerful Nut is optional accessory.


P.F95
P.F96
P.F81~85

Unit:mm

Order No.	Model-d2-l1	L	d1	d2 ER	d3	T	Clamping Range	N.W.
62026-01	BT30xER16A-50	98.4	28	16	28	M10x1.5P	0.5~10.0	0.45kg
62026-02	BT30xER16A-70	118.4	28	16	28			0.55kg
62026-03	BT30xER16A-60	108.4	28	16	28			0.60kg
62026-04	BT30xER16A-100	148.4	28	16	28			0.80kg
62026-05	BT30xER16A-120	168.4	28	16	28			0.95kg
62026-06	BT30xER20A-50	98.4	34	20	34	M12x1.75P	1.0~13.0	0.48kg
62026-07	BT30xER20A-70	118.4	34	20	34			0.75kg
62026-08	BT30xER20A-135	183.4	34	20	34			1.15kg
62026-09	BT30xER25-70	118.4	42	25	42	M16x2.0P	1.0~16.0	0.70kg
62026-10	BT30xER25-135	183.4	42	25	42			1.45kg
62026-11	BT30xER32-70	118.4	50	32	45		2.0~20.0	0.85kg
62026-12	BT30xER32-100	148.4	50	32	45			1.00kg
62026-13	BT30xER40-80	128.4	63	40	53	3.0~26.0		1.10kg

Tooling System

62026

BT/ER

ER Collet Chuck

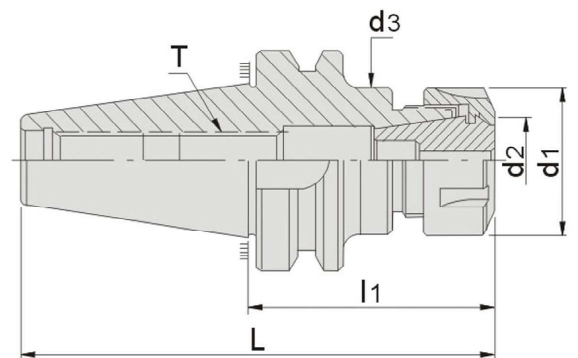
TOOLING SYSTEM



Feature:

DIN ISO 15488

- ▶ Suitable for clamping end mill, drill, taper... etc.
- ▶ ER16, ER20 Nuts are hex nut.
- ▶ ER25, ER32, ER40, ER50 has standard UM/RD Nut.
- ▶ Precision balancing is applied for G6.3, 8000 RPM.
- ▶ Balancing grade and rev. can be custom made for additional charge.
- ▶ Powerful KM/RD Nut is optional accessory.



Unit:mm

Order No.	Model-d2-l1	L	d1	d2 ER	d3	T	Clamping Range	N.W.
62026-14	BT40xER16A-70	135.4	28	16	28	M10x1.5P	0.5~10.0	1.20kg
62026-15	BT40xER16A-100	165.4						1.30kg
62026-16	BT40xER16A-125	190.4						1.36kg
62026-17	BT40xER16A-150	215.4						1.54kg
62026-18	BT40xER16A-180	245.4						2.00kg
62026-19	BT40xER20A-70	135.4	34	20	34	M12x1.75P	1.0~13.0	1.40kg
62026-20	BT40xER20A-100	165.4						1.50kg
62026-21	BT40xER20A-135	200.4						1.70kg
62026-22	BT40xER20A-150	215.4						1.80kg
62026-23	BT40xER25-70	135.4	42	25	42	M16x2.0P	1.0~16.0	1.30kg
62026-24	BT40xER25-100	165.4						1.50kg
62026-25	BT40xER25-125	190.4						1.90kg
62026-26	BT40xER25-150	215.4						2.25kg
62026-27	BT40xER32-70	135.4						50
62026-28	BT40xER32-100	165.4	1.70kg					
62026-29	BT40xER32-150	215.4	2.50kg					
62026-30	BT40xER40-80	145.4	63	40	53	M20x2.0P	1.50kg	
62026-31	BT40xER40-100	165.4					2.05kg	
62026-32	BT40xER40-120	185.4					2.50kg	
62026-33	BT40xER40-150	215.4					3.10kg	
62026-34	BT40xER50-85	150.4					78	50
62026-35	BT40xER50-100	165.4	2.10kg					

62026 BT/ER ER Collet Chuck

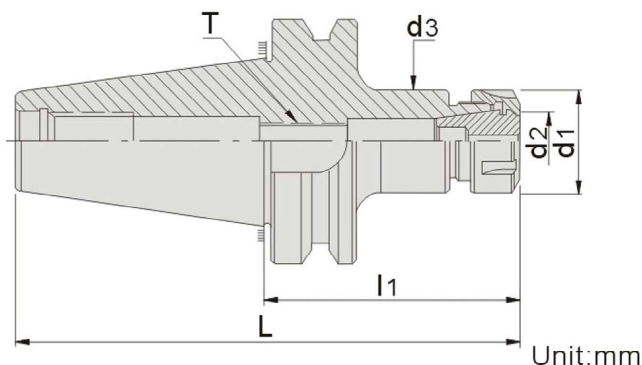


Feature:

DIN ISO 15488

- ▶ Suitable for clamping end mill, drill, taper... etc.
- ▶ ER16, ER20 Nuts are hex nut.
- ▶ ER25, ER32, ER40, ER50 has standard UM/RD Nut.
- ▶ Precision balancing is applied for G6.3, 8000 RPM.
- ▶ Balancing grade and rev. can be custom made for additional charge.
- ▶ Powerful KM/RD Nut is optional accessory.

TOOLING SYSTEM



Order No.	Model-d2-l1	L	d1	d2 ER	d3	T	Clamping Range	N.W.			
62026-36	BT50xER16A-70	171.8	28	16	28	M10x1.5P	0.5~10.0	4.05kg			
62026-37	BT50xER16A-90	191.8						4.20kg			
62026-38	BT50xER16A-105	206.8						4.30kg			
62026-39	BT50xER16A-135	236.8						4.40kg			
62026-40	BT50xER16A-150	251.8						4.50kg			
62026-41	BT50xER16A-165	266.8						4.50kg			
62026-42	BT50xER20A-70	171.8	34	20	34	M12x1.75P	4.20kg				
62026-43	BT50xER20A-90	191.8					4.25kg				
62026-44	BT50xER20A-105	206.8					4.30kg				
62026-45	BT50xER20A-135	236.8					4.55kg				
62026-46	BT50xER20A-150	251.8					4.70kg				
62026-47	BT50xER20A-165	266.8					4.80kg				
62026-48	BT50xER20A-200	301.8	42	25	42	1.0~16.0	4.90kg				
62026-49	BT50xER25-70	171.8					4.20kg				
62026-50	BT50xER25-105	206.8					4.40kg				
62026-51	BT50xER25-135	236.8					4.70kg				
62026-52	BT50xER25-165	266.8					5.00kg				
62026-53	BT50xER32-80	181.8					50	40	50	M16x2.0P	4.70kg
62026-54	BT50xER32-100	201.8	4.80kg								
62026-55	BT50xER32-120	221.8	4.90kg								
62026-56	BT50xER32-150	251.8	5.30kg								
62026-57	BT50xER32-200	301.8	5.50kg								
62026-58	BT50xER40-80	181.8	63	40	63	M20x2.0P					4.30kg
62026-59	BT50xER40-100	201.8					4.40kg				
62026-60	BT50xER40-120	221.8					5.20kg				
62026-61	BT50xER40-135	236.8					5.50kg				
62026-62	BT50xER50-90	191.8					78	50	78	M24x2.0P	4.60kg
62026-63	BT50xER50-120	221.8									5.50kg
62026-64	BT50xER50-165	266.8	6.10kg								

Tooling System

62032

BT/ER

ER Collet Chuck(Type M)

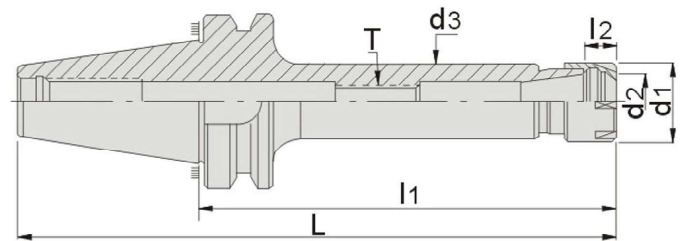
TOOLING SYSTEM



Feature:

DIN ISO 15488

- ▶ Adopting small diameter screw nut avoiding interference.
- ▶ Apply correct wrench to lock avoiding any damage by misuse.
- ▶ Precision balancing is applied for G6.3, 10000 RPM. Balancing grade and rev. can be custom made for additional charge.



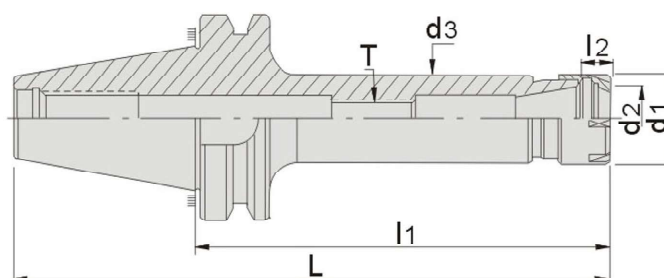
Unit:mm

Order No.	Model-d2-l1	L	l2	d1	d2 ER	d3	T	Clamping Range	N.W.
62032-01	BT30xER11M-70	118.4							0.50kg
62032-02	BT30xER11M-100	148.4	6.6	16	11	15	M6x1.0P	0.5~0.7	0.60kg
62032-03	BT30xER11M-120	168.4							0.70kg
62032-04	BT30xER16M-70	118.4							0.55kg
62032-05	BT30xER16M-100	148.4	10.6	22	16	21	M10x1.5P	0.5~10.0	0.65kg
62032-06	BT30xER16M-120	168.4							0.75kg
62032-07	BT30xER20M-70	118.4							0.65kg
62032-08	BT30xER20M-100	148.4	11.5	28	20	27	M12x1.75P	1.0~13.0	0.70kg
62032-09	BT30xER20M-120	168.4							0.80kg
62032-10	BT30xER20M-150	198.4							1.00kg
62032-11	BT40xER11M-70	135.4							1.10kg
62032-12	BT40xER11M-100	165.4	6.6	16	11	15	M6x1.0P	0.5~7.0	1.20kg
62032-13	BT40xER11M-125	190.4							1.40kg
62032-14	BT40xER11M-150	215.4							1.50kg
62032-15	BT40xER16M-70	135.4							1.20kg
62032-16	BT40xER16M-100	165.4	10.6	22	16	21	M10x1.5P	0.5~10.0	1.30kg
62032-17	BT40xER16M-125	190.4							1.50kg
62032-18	BT40xER16M-150	215.4							1.60kg
62032-19	BT40xER20M-70	135.4							1.20kg
62032-20	BT40xER20M-100	165.4	11.5	28	20	27	M12x1.75P	1.0~13.0	1.55kg
62032-21	BT40xER20M-125	190.4							1.70kg
62032-22	BT40xER20M-150	215.4							1.80kg

62032
BT/ER
ER Collet Chuck(Type M)

Feature:
DIN ISO 15488

- ▶ Adopting small diameter screw nut avoiding interference.
- ▶ Apply correct wrench to lock avoiding any damage by misusage.
- ▶ Precision balancing is applied for G6.3, 10000 RPM. Balancing grade and rev. can be custom made for
- ▶ additional charge.

TOOLING SYSTEM

P.F95
P.F96
P.F80-82

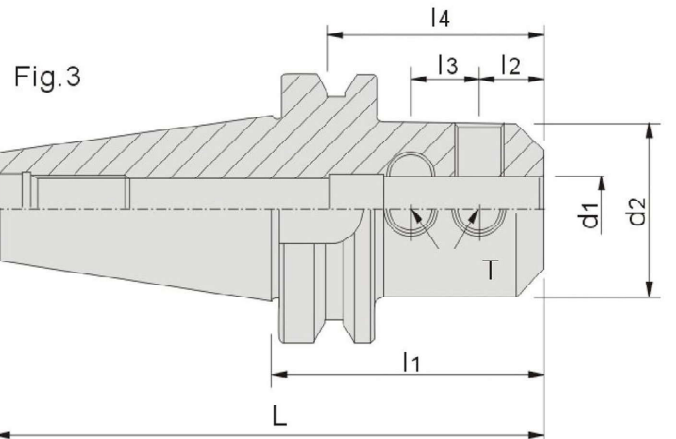
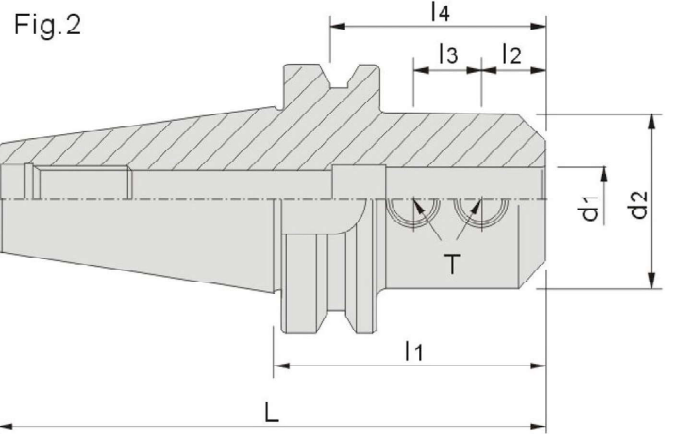
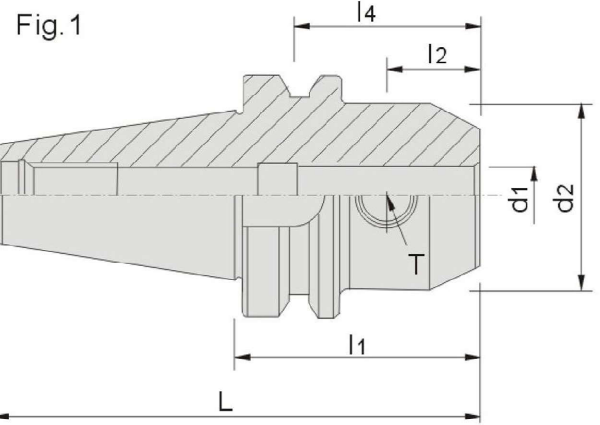
Unit:mm

Order No.	Model-d2-l1	L	l2	d1	d2 ER	d3	T	Clamping Range	N.W.
62032-23	BT50xER11M-70	171.8	6.6	16	11	15	M6x1.0P	0.5~0.7	3.8kg
62032-24	BT50xER11M-90	191.8							3.9kg
62032-25	BT50xER11M-105	206.8							4.0kg
62032-26	BT50xER11M-135	236.8							4.1kg
62032-27	BT50xER11M-165	266.8							4.2kg
62032-28	BT50xER16M-70	171.8	10.6	22	16	21	M10x1.5P	0.5~10.0	3.9kg
62032-29	BT50xER16M-90	191.8							4.0kg
62032-30	BT50xER16M-105	206.8							4.1kg
62032-31	BT50xER16M-135	236.8							4.2kg
62032-32	BT50xER16M-165	266.8							4.3kg
62032-33	BT50xER20M-90	191.8	11.5	28	20	27	M12x1.75P	1.0~13.0	4.1kg
62032-34	BT50xER20M-105	206.8							4.2kg
62032-35	BT50xER20M-135	236.8							4.4kg
62032-36	BT50xER20M-165	266.8							4.6kg

Tooling System

62036 BT/SLN Side Lock End Mill Holder

TOOLING SYSTEM



Unit:mm

Order No.	Model-d1-l1	L	l2	l3	l4	d2	T	Fig.	N.W.				
62036-01	BT30xSLN6-60	108.4	18	-	40	25	M6x1.0P	1	0.55kg				
62036-02	BT30xSLN8-60					28	M8x1.25P		0.60kg				
62036-03	BT30xSLN10-60		20		M10x1.5P	0.70kg							
62036-04	BT30xSLN12-60		22.5		M12x1.75P	0.75kg							
62036-05	BT30xSLN16-75	123.4	24	-	52	48	M14x2.0P	1	1.05kg				
62036-06	BT30xSLN20-75		25		54	52	M16x2.0P		1.10kg				
62036-07	BT30xSLN25-90	138.4	24		25	59	65		M18x2.0P	2	1.70kg		
62036-08	BT40xSLN6-50	115.4	18		-	40	25		M6x1.0P	1	1.10kg		
62036-09	BT40xSLN6-150	215.4		M8x1.25P				1.32kg					
62036-10	BT40xSLN8-50	115.4		28			-	44	35		M10x1.5P	1	1.10kg
62036-11	BT40xSLN8-150	215.4									M12x1.75P		1.30kg
62036-12	BT40xSLN10-63	128.4	20	-	49	42			M14x2.0P	1	1.25kg		
62036-13	BT40xSLN10-150	215.4							M16x2.0P		1.40kg		
62036-14	BT40xSLN12-63	128.4	22.5			-	52	48	M18x2.0P		1	1.30kg	
62036-15	BT40xSLN12-150	215.4							M20x2.0P			1.53kg	
62036-16	BT40xSLN16-63	128.4	24	-	54			50	M22x2.0P	1		1.40kg	
62036-17	BT40xSLN16-150	215.4							M24x2.0P			1.60kg	
62036-18	BT40xSLN18-63	128.4	25			-	59	65	M26x2.0P		1	1.65kg	
62036-19	BT40xSLN20-63								M28x2.0P			1.40kg	
62036-20	BT40xSLN25-100	165.4	24	25	63			72	M30x2.0P	2		2.50kg	
62036-21	BT40xSLN32-100			28	63			72	M32x2.0P			2.75kg	
62036-22	BT50xSLN6-63	164.8	18	-	40	25	M6x1.0P	1	3.80kg				
62036-23	BT50xSLN8-63					28	M8x1.25P		3.80kg				
62036-24	BT50xSLN10-63		20		M10x1.5P	3.00kg							
62036-25	BT50xSLN12-80		22.5		M12x1.75P	4.00kg							
62036-26	BT50xSLN16-80	181.8	24	-	52	48	M14x2.0P	1	4.40kg				
62036-27	BT50xSLN20-80		25		54	52	M16x2.0P		4.40kg				
62036-28	BT50xSLN25-100	201.8	24		25	59	65		M18x2.0P	2	5.10kg		
62036-29	BT50xSLN32-105	206.8			28	63	72		M20x2.0P		5.20kg		
62036-30	BT50xSLN40-115	216.8	30	32	73	90	M20x2.0P	2	6.60kg				
62036-31	BT50xSLN40-120	221.8							35	35	78	100	M24x2.0P
62036-32	BT50xSLN42-120						33.1						28.58
62036-33	BT50xSLN50-120								35	35	78	100	
62036-34	BT50xSLN50.8-120		33.1	28.58	78	95	M20x2.0P	3	6.80kg				
62036-35	BT50xSLN50.8-120	33.1	25.58	78	95	M20x2.0P	6.60kg						
62036-36	BT50xSLN63-120	33.1	25.58	80	125	M16x2.0P	3	6.60kg					



Tooling System

62038 BT/SLN Side Lock End Mill Holder

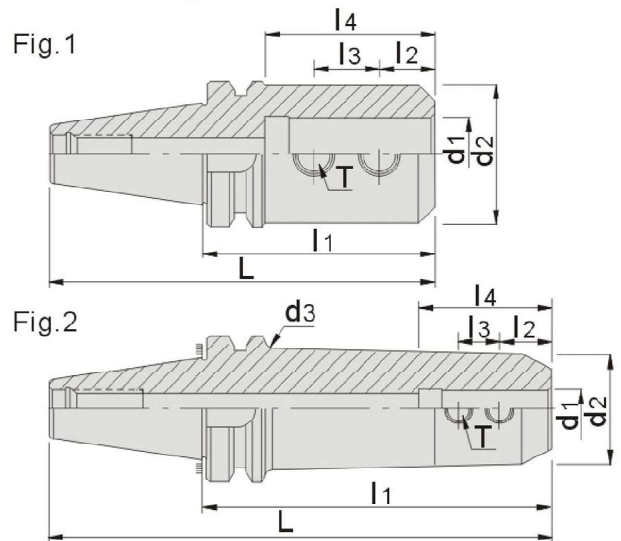
TOOLING SYSTEM



Feature:

JIS

- ▶ Inner dia. tolerance: H5.
- ▶ Attach with two side lock screw.
- ▶ Center cool down (DIN 69871-AD)
- ▶ Precision balancing is applied for G6.3, 8000 RPM.
- ▶ Balancing grade and rev. can be custom made for additional charge.



Unit:mm

Order No.	Model-d1-l1	L	l2	l3	l4	d2	d3	T	Fig.	N.W.
62038-01	BT40xSLN6-75J	140.4	12	10	45	25	-	M6x1.0P	1	1.30kg
62038-02	BT40xSLN6-150J	215.4	12	10	45	25	30		2	1.50kg
62038-03	BT40xSLN8-75J	140.4	14	12	45	28	-	M8x1.25P	1	1.30kg
62038-04	BT40xSLN8-150J	215.4	14	12	45	28	33		2	1.50kg
62038-05	BT40xSLN10-75J	140.4	15	14	49	35	-	M10x1.5P	1	1.30kg
62038-06	BT40xSLN10-150J	215.4	15	14	49	24	40		2	1.50kg
62038-07	BT40xSLN12-75J	140.4	20	16	54	42	-		1	1.50kg
62038-08	BT40xSLN12-150J	215.4	20	16	54	42	47		2	1.70kg
62038-09	BT40xSLN16-75J	140.4	22	18	57	48	-	M12x1.75P	1	1.50kg
62038-10	BT40xSLN16-150J	215.4	22	18	57	48	53		2	1.70kg
62038-11	BT40xSLN20-90J	155.4	25	20	65	50	-	M12x1.75P	1	1.60kg
62038-12	BT40xSLN20-150J	215.4	25	20	65	50	57		2	1.80kg
62038-13	BT40xSLN25-90J	155.4	24	25	68	50	-	1	2.50kg	
62038-14	BT40xSLN32-100J	165.4	24	28	73	60	47	M16x2.0P	1	2.75kg
62038-15	BT50xSLN6-75J	176.8	12	10	45	25	47	M6x1.0P	1	3.90kg
62038-16	BT50xSLN8-75J	176.8	14	12	45	28	47	M8x1.25P	1	3.90kg
62038-17	BT50xSLN10-75J	176.8	15	14	49	35	47	M10x1.5P	1	3.90kg
62038-18	BT50xSLN12-90J	191.8	20	16	54	42	47		1	3.90kg
62038-19	BT50xSLN12-165J	266.8	20	16	54	42	47		2	5.00kg
62038-20	BT50xSLN16-90J	191.8	22	18	57	48	-		1	3.90kg
62038-21	BT50xSLN16-165J	266.8	22	18	57	48	53	M12x1.75P	2	5.00kg
62038-22	BT50xSLN20-90J	191.8	25	20	65	50	-		1	4.50kg
62038-23	BT50xSLN20-165J	266.8	25	20	65	50	57	M12x1.75P	2	6.00kg
62038-24	BT50xSLN20-210J	311.8	25	20	65	50	57		2	7.00kg

62038

BT/SLN

Side Lock End Mill Holder



Feature:

JIS

- ▶ Inner dia. tolerance: H5.
- ▶ Attach with two side lock screw.
- ▶ Center cool down (DIN 69871-AD)
- ▶ Precision balancing is applied for G6.3, 8000 RPM.
- ▶ Balancing grade and rev. can be custom made for additional charge.

Fig.1

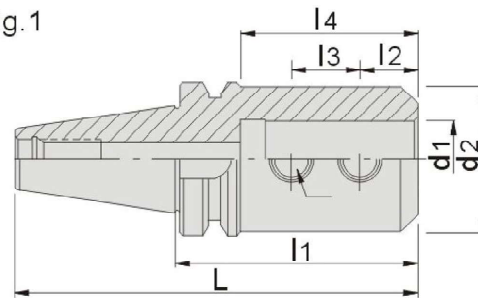
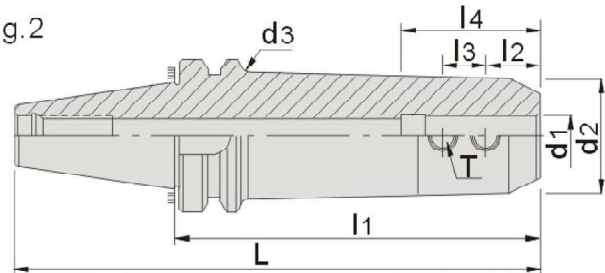


Fig.2



Unit:mm

Order No.	Model-d1-l1	L	l2	l3	l4	d2	d3	T	Fig.	N.W.
62038-25	BT50xSLN25-100J	201.8	24	25	68	50	-	M12x1.75P	1	4.5kg
62038-26	BT50xSLN25-165J	266.8	24	25	68	50	57		2	5.5kg
62038-27	BT50xSLN25-210J	311.8	24	25	68	50	57		2	6.0kg
62038-28	BT50xSLN25-250J	351.8	24	25	68	50	57	M16x2.0P	2	7.0kg
62038-29	BT50xSLN32-105J	206.8	24	28	73	60	-		1	4.8kg
62038-30	BT50xSLN32-165J	266.8	24	28	73	50	60		2	6.2kg
62038-31	BT50xSLN32-210J	311.8	24	28	73	50	60		2	6.3kg
62038-32	BT50xSLN32-250J	351.8	24	28	73	50	60		2	7.5kg
62038-33	BT50xSLN32-300J	401.8	24	28	73	60	65	2	8.0kg	

Tooling System

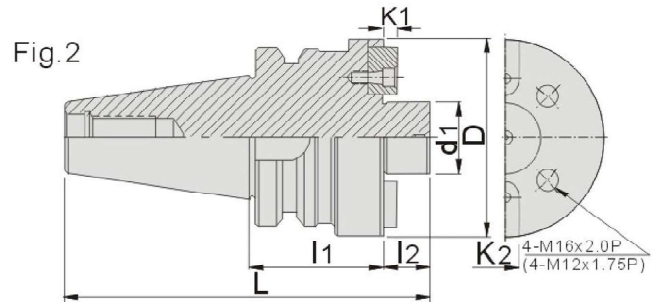
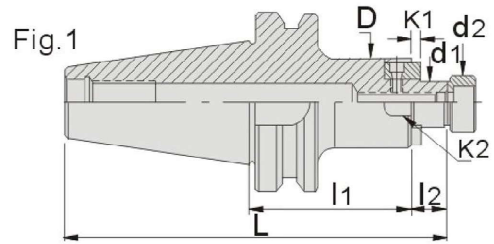
62040 BT/FMA Face Mill Arbor

TOOLING SYSTEM



Feature:

- ▶ D1 tolerance: h6.
- ▶ 7/24 Taper tolerance: AT3
- ▶ Precision balancing is applied for G6.3, 8000 RPM.
- ▶ Balancing grade and rev. can be custom made for additional charge.



Unit:mm

Order No.	Model-d1-l1	L	l1	l2	D	d1	d2	K1	K2	Fig.	N.W.						
62040-01	BT30xFMA25.4-45	113.4	45	20	50	25.4	31.5	4.52	9.52	1	1.10kg						
62040-02	BT30xFMA25.4-60	128.4	60								1.30kg						
62040-03	BT30xFMA31.75-45	115.4	45								1.35kg						
62040-04	BT40xFMA25.4-45	130.4	45	20	50	25.4	31.5	4.52	9.52		1.80kg						
62040-05	BT40xFMA25.4-60	145.4	60								2.00kg						
62040-06	BT40xFMA25.4-90	175.4	90								2.60kg						
62040-07	BT40xFMA25.4-105	190.4	105								2.70kg						
62040-08	BT40xFMA31.75-45	132.4	45								2.00kg						
62040-09	BT40xFMA31.75-75	162.4	75								2.70kg						
62040-10	BT40xFMA31.75-90	177.4	90	22	60	31.75	41	6.7	12.7		2.90kg						
62040-11	BT40xFMA38.10-60	150.4	60								25	75	38.1	44.5	8.87	15.87	2.80kg
62040-12	BT40xFMA50.80-60	161.4	60								36	98	50.8	65	9.75	19.05	4.00kg
62040-13	BT50xFMA25.4-45	166.8	45	20	50	25.4	31.5	4.52	9.52		4.40kg						
62040-14	BT50xFMA25.4-90	211.8	90								5.10kg						
62040-15	BT50xFMA25.4-150	271.8	150								6.10kg						
62040-16	BT50xFMA31.75-45	168.8	45	22	60	31.75	41	6.2	12.7		4.50kg						
62040-17	BT50xFMA31.75-75	198.8	75					6.7			5.30kg						
62040-18	BT50xFMA31.75-105	228.8	105					5.70kg									
62040-19	BT50xFMA38.10-45	171.8	45	25	80	38.1	44.5	8.87	15.87		4.80kg						
62040-20	BT50xFMA38.10-75	210.8	75								6.00kg						
62040-21	BT50xFMA50.80-45	182.8	45								36	98	50.8	65	9.75	19.05	5.70kg
62040-22	BT50xFMA50.80-75	212.8	75	6.80kg													
62040-23	BT50xFMA47.62-75	208.8	75	32	128.75	47.62	-	12.5	25.4								2

62042

BT/FMA

Face Mill Arbor-Extension Type

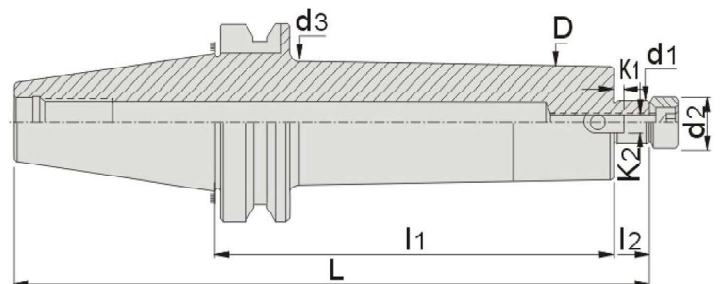


Feature:

- ▶ d1 tolerance: h6.
- ▶ Through hole design for better anti-vibration and coolant through.
- ▶ Taper design for better rigidity.
- ▶ Precision balancing is applied for G6.3, 3000 RPM.
- ▶ Balancing grade and rev. can be custom made for additional charge.

Extended type

Note: Boring Head is optional.



Unit:mm

Order No.	Model-d1-l1	L	l1	l2	D	d1	d2	d3	K1	K2	N.W.
62042-01	BT50xFMA25.4-125BG	246.8	125	20	48	25.4	31.5	60	4.25	9.52	5.3kg
62042-02	BT50xFMA25.4-150BG	271.8	150								6.4kg
62042-03	BT50xFMA25.4-200BG	321.8	200								7.5kg
62042-04	BT50xFMA25.4-250BG	371.8	250		58			63			8.6kg
62042-05	BT50xFMA25.4-300BG	421.8	300								9.7kg
62042-06	BT50xFMA25.4-350BG	471.8	350								10.8kg
62042-07	BT50xFMA25.4-400BG	521.8	400	22	70	31.75	41	75	6.7	12.7	11.9kg
62042-08	BT50xFMA31.75-125BG	248.8	125								5.6kg
62042-09	BT50xFMA31.75-150BG	273.8	150								6.3kg
62042-10	BT50xFMA31.75-175BG	298.8	175								8.3kg
62042-11	BT50xFMA31.75-200BG	323.8	200	75	9.1kg						
62042-12	BT50xFMA31.75-250BG	373.8	250			10.6kg					
62042-13	BT50xFMA31.75-300BG	423.8	300			12.1kg					
62042-14	BT50xFMA31.75-350BG	473.8	350			13.6kg					

TOOLING SYSTEM

Tooling System

62044

BT/FMB

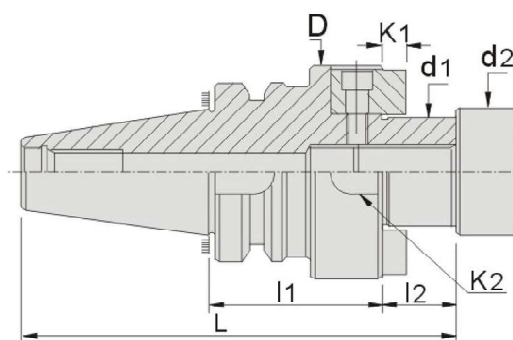
Face Mill Arbor

TOOLING SYSTEM



Feature:

- ▶ d1 tolerance: h6.
- ▶ 7/24 Taper tolerance: AT3.
- ▶ Precision balancing is applied for G6.3, 3000 RPM.
- ▶ Balancing grade and rev. can be custom made for additional charge.



Unit:mm

Order No.	Model-d1-l1	L	l1	l2	D	d1	d2	K1	K2	N.W.
62044-01	BT30xFMB22-45	115.4	45	19	48	22	26	4.8	10	0.85kg
62044-02	BT30xFMB22-60	127.4	60							1.25kg
62044-03	BT30xFMB27-45	113.4	45	20	60	27	31.5	5.8	12	1.20kg
62044-04	BT30xFMB27-60	128.4	60							1.35kg
62044-05	BT30xFMB32-45	115.4	45	22	78	32	41	6.8	14	1.35kg
62044-06	BT40xFMB22-45	129.4	45							1.45kg
62044-07	BT40xFMB22-60	144.4	60	19	48	22	26	4.8	10	1.70kg
62044-08	BT40xFMB22-100	184.4	100							2.20kg
62044-09	BT40xFMB27-45	130.4	45	20	60	27	31.5	5.8	12	1.60kg
62044-10	BT40xFMB27-60	145.4	60							2.00kg
62044-11	BT40xFMB27-90	175.4	90	22	78	32	41	6.8	14	2.30kg
62044-12	BT40xFMB27-105	190.4	105							2.50kg
62044-13	BT40xFMB32-45	132.4	45	25	80	40	48	8.3	16	1.75kg
62044-14	BT40xFMB32-60	147.4	60							2.10kg
62044-15	BT40xFMB40-60	150.4	60							2.80kg


Feature:

- ▶ d1 tolerance: h6.
- ▶ 7/24 Taper tolerance: AT3.
- ▶ Precision balancing is applied for G6.3, 3000 RPM.
- ▶ Balancing grade and rev. can be custom made for additional charge.

Fig.1

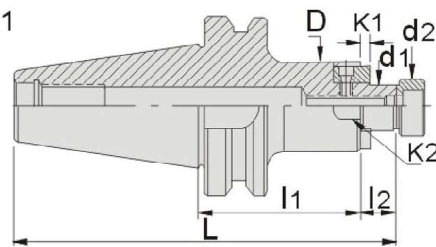
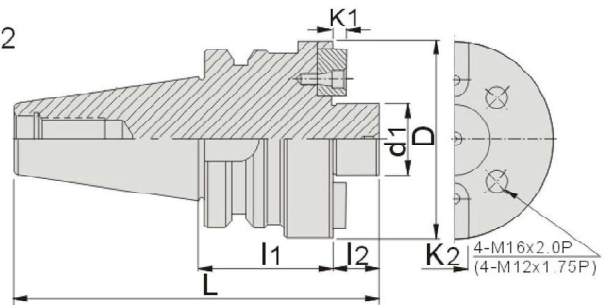


Fig.2



Unit:mm

Order No.	Model-d1-l1	L	l1	l2	D	d1	d2	K1	K2	Fig.	N.W.
62044-16	BT50xFMB22-45	165.8	45	19	48	22	26	4.8	10	1	4.5kg
62044-17	BT50xFMB22-90	210.8	90								5.1kg
62044-18	BT50xFMB22-150	270.8	150								6.8kg
62044-19	BT50xFMB22-200	320.8	200								7.0kg
62044-20	BT50xFMB22-250	370.8	250								8.0kg
62044-21	BT50xFMB27-50	171.8	50	20	60	27	31.5	5.8	12		4.6kg
62044-22	BT50xFMB27-90	211.8	90								5.4kg
62044-23	BT50xFMB27-150	271.8	150								7.5kg
62044-24	BT50xFMB27-200	321.8	200								9.5kg
62044-25	BT50xFMB27-250	371.8	250								11.0kg
62044-26	BT50xFMB32-50	173.8	50	22	78	32	41	6.8	14	5.7kg	
62044-27	BT50xFMB32-90	213.8	90							5.8kg	
62044-28	BT50xFMB40-50	176.8	50							25	89
62044-29	BT50xFMB40-90	216.8	90	6.0kg							
62044-30	BT50xFMB40-105	231.8	105	7.2kg							
62044-31	BT50xFS40F-75	202.8	75	26	110	40	-	8.3	16	2	6.0kg
62044-32	BT50xFS60F-75	201.8	75	25	138	60	-	12.5	25.4		8.5kg

Tooling System

62046 BT/FMB Face Mill Arbor-Extension Type

TOOLING SYSTEM

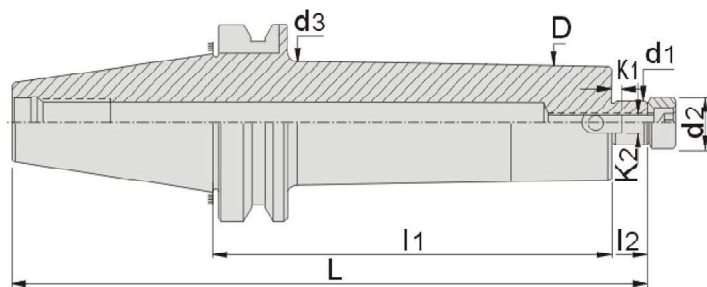


Feature:

- ▶ d1 tolerance: h6.
- ▶ Through hole design for better anti-vibration and coolant through.
- ▶ Taper design for better rigidity.
- ▶ Precision balancing is applied for G6.3, 3000 RPM.
- ▶ Balancing grade and rev. can be custom made for additional charge.

Extended type

Note: Boring Head is optional.



Unit:mm

Order No.	Model-d1-l1	L	l1	l2	D	d1	d2	d3	K1	K2	N.W.	
62046-01	BT40xFMB22-150BG	233.4	150	18	48	22	31.75	51	4.25	9.52	3.1kg	
62046-02	BT40xFMB22-200BG	283.4	200								4.0kg	
62046-03	BT40xFMB22-250BG	333.4	250								4.9kg	
62046-04	BT50xFMB22-150BG	271.8	150	20	58			62.5			6.8kg	
62046-05	BT50xFMB22-200BG	321.8	200									8.4kg
62046-06	BT50xFMB22-250BG	371.8	250									9.4kg
62046-07	BT50xFMB22-300BG	421.8	300					62.5			10.4kg	
62046-08	BT50xFMB22-350BG	471.8	350								11.1kg	
62046-09	BT50xFMB22-400BG	521.8	400					62.5			12.4kg	
62046-10	BT50xFMB22-450BG	571.8	450								13.4kg	
62046-11	BT50xFMB22-500BG	621.8	500								14.4kg	


Feature:
DIN 228-B

- ▲ Suitable for morse taper drill.
- ▲ High precision work process and keep concentricity within 0.015mm even with Extended drill.

Fig.1

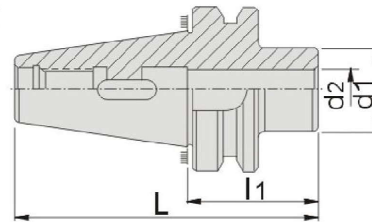
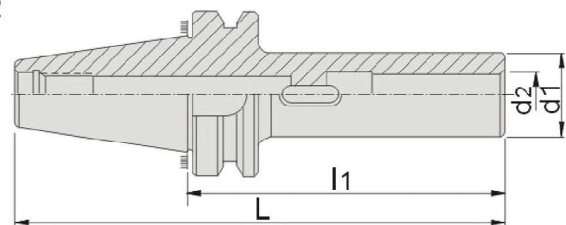


Fig.2



Unit:mm

Order No.	Model-MTA-l1	L	l1	d1	d2	Fig.	N.W.
62048-01	BT30xMTA1-45	93.4	45	25	12.065	1	0.55kg
62048-02	BT30xMTA1-105	153.4	105			2	0.80kg
62048-03	BT30xMTA2-60	108.4	60	32	17.78	1	0.60kg
62048-04	BT30xMTA2-120	168.4	120			2	0.90kg
62048-05	BT30xMTA3-80	128.4	80	40	23.825	1	0.80kg
62048-06	BT40xMTA1-45	110.4	45	25	12.065	1	1.05kg
62048-07	BT40xMTA1-120	185.4	120			2	1.40kg
62048-08	BT40xMTA2-50	115.4	50	32	17.78	1	1.10kg
62048-09	BT40xMTA2-120	185.4	120			2	1.80kg
62048-10	BT40xMTA3-70	135.4	70	40	23.825	1	1.20kg
62048-11	BT40xMTA3-135	200.4	135			2	1.90kg
62048-12	BT40xMTA4-95	160.4	95	48	31.267	1	1.40kg
62048-13	BT40xMTA4-165	230.4	165			2	2.50kg
62048-14	BT50xMTA1-45	146.8	45	25	12.065	1	3.80kg
62048-15	BT50xMTA1-120	221.8	120			2	4.30kg
62048-16	BT50xMTA1-180	281.8	180			2	5.00kg
62048-17	BT50xMTA2-60	161.8	60	32	17.78	1	4.00kg
62048-18	BT50xMTA2-135	236.8	135			2	4.70kg
62048-19	BT50xMTA2-180	281.8	180			2	5.00kg
62048-20	BT50xMTA3-65	166.8	65	40	23.825	1	3.90kg
62048-21	BT50xMTA3-150	251.8	150			2	5.00kg
62048-22	BT50xMTA3-180	281.8	180			2	5.50kg
62048-23	BT50xMTA4-95	196.8	95	48	31.267	1	4.20kg
62048-24	BT50xMTA4-180	281.8	180			2	5.50kg
62048-25	BT50xMTA5-105	206.8	105	63	44.399	1	4.30kg

Tooling System

62050

BT/MTB

Morse Taper Adapter

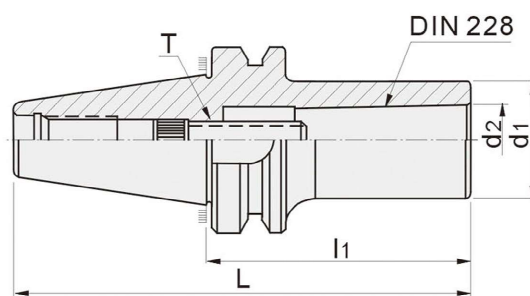
TOOLING SYSTEM



Feature:

DIN 6364

- High precision work process and keep concentricity within 0.015mm even with Extended drill.



Please specify screw spec., Inch or Metric unit when ordering.

Unit:mm

Order No.	Model-MTB-l1	L	l1	d1	d2	T	N.W.
62050-01	BT30xMTB1-45	93.4	45	25	12.065	M6(M6*1.0P) A01(1/4"-20)	0.55kg
62050-02	BT30xMTB2-60	108.4	60	32	17.78	M10(M10*1.5P) A02(3/8"-16)	0.60kg
62050-03	BT40xMTB1-45	110.4	45	25	12.065	M6(M6*1.0P) A01(1/4"-20)	1.05kg
62050-04	BT40xMTB2-45	110.4	45	32	17.78	M10(M10*1.5P) A02(3/8"-16)	1.85kg
62050-05	BT40xMTB2-185	250.4	185	32	17.78	M10(M10*1.5P) A02(3/8"-16)	2.20kg
62050-06	BT40xMTB3-75	140.4	75	40	23.825	M12(M12*1.75P) A04(1/2"-12)	1.30kg
62050-07	BT40xMTB3-90	155.4	90				1.40kg
62050-08	BT40xMTB3-120	185.4	120				1.80kg
62050-09	BT40xMTB3-180	245.4	180	48	31.267	M16(M16*2.0P) A06(5/8"-11)	2.40kg
62050-10	BT40xMTB4-100	165.4	100				1.60kg
62050-11	BT40xMTB4-120	185.4	120				1.80kg
62050-12	BT40xMTB4-180	245.4	180	25	12.065	M6(M6*1.0P) A01(1/4"-20)	2.60kg
62050-13	BT50xMTB1-45	146.8	45				3.80kg
62050-14	BT50xMTB2-45	146.8	45				32
62050-15	BT50xMTB3-60	161.8	60	40	23.825	M12(M12*1.75P) A04(1/2"-12)	3.90kg
62050-16	BT50xMTB4-75	176.8	75	48	31.267	M16(M16*2.0P) A06(5/8"-11)	4.20kg
62050-17	BT50xMTB5-120	221.8	120	63	44.399	M24(M24*3.0P) A07(1"-8)	4.30kg

62052

DAT/C

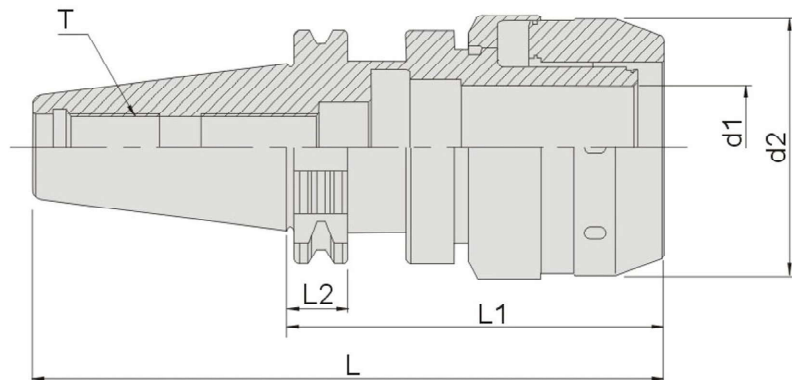
Multi-Lock Milling Chuck



Feature:

- ▶ Six slots internally to prevent slippery and enhance clamping force.
- ▶ Needle bearing to minimize the friction and loosen possibility.
- ▶ Water and dust proof and such design does not over tighten.
- ▶ Seal design to eliminate dust and chips.
- ▶ Precision balancing is applied for G6.3, 8000 RPM.
- ▶ Balancing grade and rev. can be custom made for additional charge.

TOOLING SYSTEM



P.F96

P.F75

Unit:mm

Order No.	Model-d1-l1	L	L1	L2	d1	d2	T
62052-01	DAT30-C20-80	127.8	80	19.1	20	55	M12x1.75
62052-02	DAT40-C20-80	148.4	80	19.1	32	68.5	M16x2.0
62052-03	DAT40-C20-100	168.4	100	19.1	32	68.5	
62052-04	DAT40-C20-135	203.4	135	19.1	32	68.5	
62052-05	DAT40-C25-80	148.4	80	19.1	32	68.5	
62052-06	DAT40-C25-100	168.4	100	19.1	32	68.5	
62052-07	DAT40-C32-90	158.4	90	19.1	32	68.5	
62052-08	DAT40-C32-105	173.4	105	19.1	32	68.5	
62052-09	DAT40-C32-135	203.4	135	19.1	32	68.5	M24x3.0
62052-10	DAT50-C32-110	211.75	110	19.1	32	68.5	
62052-11	DAT50-C32-135	236.75	135	19.1	32	68.5	
62052-12	DAT50-C32-165	266.75	165	19.1	32	68.5	
62052-13	DAT50-C32-200	301.75	200	19.1	32	68.5	
62052-14	DAT50-C42-110	211.75	110	19.1	42	92	

Tooling System

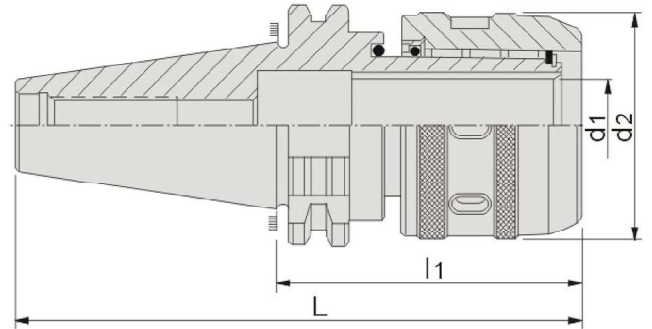
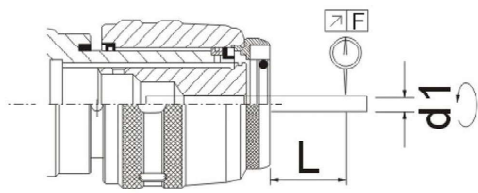
62054 DAT/MLT Multi-Lock Milling Chuck

TOOLING SYSTEM



Feature:

- ▶ Water and dust proof and such design does not over tighten.
- ▶ Seal design to eliminate dust and chips.
- ▶ Precision balancing is applied for G6.3, 8000 RPM.
- ▶ Balancing grade and rev. can be custom made for additional charge.



Unit:mm

d1	END MILL DIAMETER	6	8	10	12	16	20	25	32	42
L	END MILL LENGTH	25	30	30	40	40	50	50	60	60
F	CONCENTRICITY	0.02								

L	MLT20	60
	MLT32	80
	MLT40	100
F	CONCENTRICITY	0.001~0.005



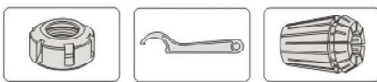
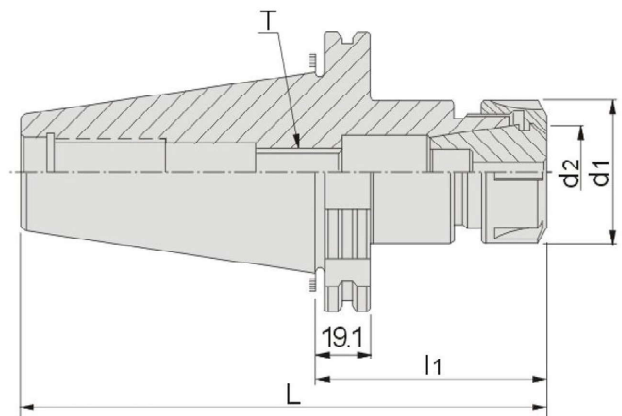
P.F96 **P.F75**

Unit:mm

Order No.	Model	L	l1	d1	d2	N.W.
62054-01	DAT30xMLT20-85	132.8	85	20	55	1.9kg
62054-02	DAT30xMLT20-100	147.8	100			2.1kg
62054-03	DAT40xMLT20-85	153.4	85			2.4kg
62054-04	DAT40xMLT20-100	168.4	100			2.5kg
62054-05	DAT40xMLT20-135	203.4	135			2.8kg
62054-06	DAT40xMLT32-105	173.4	105	32	73	2.7kg
62054-07	DAT40xMLT32-135	203.4	135			3.0kg
62054-08	DAT50xMLT20-105	206.75	105	20	55	4.5kg
62054-09	DAT50xMLT20-150	251.75	150			4.9kg
62054-10	DAT50xMLT32-105	206.75	105			5.1kg
62054-11	DAT50xMLT32-135	236.75	135	32	73	5.9kg
62054-12	DAT50xMLT42-110	211.75	110			6.0kg


Feature:
DIN ISO 15488

- ▶ Precision ground threads.
- ▶ ER16, ER20 nut are hex nuts.
- ▶ Powerful nut is optional.
- ▶ Precision balancing is applied for G6.3, 10000 RPM.
- ▶ Balancing grade and rev. can be custom made for additional charge.


P.F95
P.F96
P.F80~84

Unit:mm

Order No.	Model-d2-l1	L	d1	d2	T	Range	N.W.
62056-01	DAT30xER11A-80	127.8	19	11	M6x1.0P	0.5~7.0	0.60kg
62056-02	DAT30xER16A-63	110.8	28	16	M10x1.5P	0.5~10.0	0.70kg
62056-03	DAT30xER16A-120	167.8					0.85kg
62056-04	DAT30xER20A-63	110.8	34	20	M12x1.75P	1.0~13	0.80kg
62056-05	DAT30xER20A-120	167.8					1.05kg
62056-06	DAT30xER25-63	110.8	42	25	M16x2.0P	1.0~16	0.85kg
62056-07	DAT30xER32-63	110.8	50	32		2.0~20	0.90kg

Tooling System

62058 DAT/ER Collet Chuck

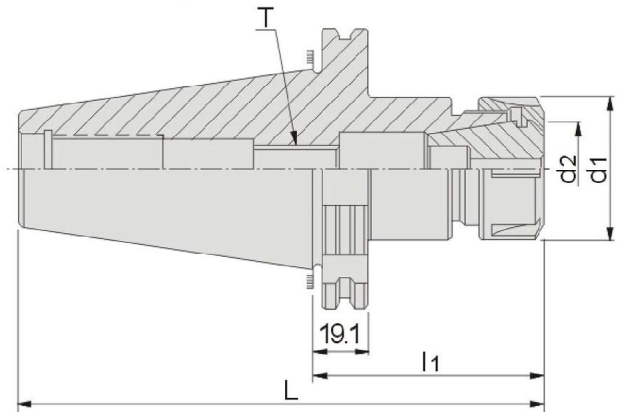
TOOLING SYSTEM



Feature:

DIN ISO 15488

- ▶ Applicable to straight shank and tools.
- ▶ ER16, ER20 nut are hex nuts.
- ▶ ER25, ER32, ER40, ER50 comes with a standard nut.
- ▶ Powerful nut is optional.
- ▶ Precision balancing is applied for G6.3, 10000 RPM.
- ▶ Balancing grade and rev. can be custom made for additional charge.

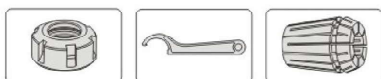
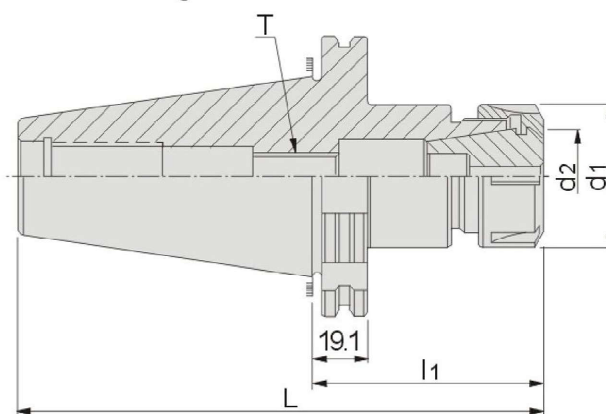


Unit:mm

Order No.	Model-d2-l1	L	d1	d2	T	Range	N.W.
62058-01	DAT40xER11A-80	148.4	19	11	M6x1.0P	0.5~7.0	1.05kg
62058-02	DAT40xER11A-125	193.4					1.15kg
62058-03	DAT40xER16A-70	138.4	28	16	M10x1.5P	0.5~10.0	1.30kg
62058-04	DAT40xER16A-100	168.4					1.40kg
62058-05	DAT40xER16A-125	193.4					1.60kg
62058-06	DAT40xER16A-150	218.4					1.65kg
62058-07	DAT40xER16A-180	248.4					1.85kg
62058-08	DAT40xER20A-70	138.4					34
62058-09	DAT40xER20A-100	168.4	1.50kg				
62058-10	DAT40xER20A-135	203.4	1.95kg				
62058-11	DAT40xER20A-160	228.4	2.20kg				
62058-12	DAT40xER25-70	138.4	42	25	M16x2.0P	1.0~16.0	1.60kg
62058-13	DAT40xER25-100	168.4					1.85kg
62058-14	DAT40xER25-150	218.4					2.25kg
62058-15	DAT40xER25-180	248.4					2.45kg
62058-16	DAT40xER25-200	268.4					2.55kg
62058-17	DAT40xER32-70	138.4					50
62058-18	DAT40xER32-100	168.4	2.00kg				
62058-19	DAT40xER32-135	203.4	2.15kg				
62058-20	DAT40xER32-150	218.4	2.65kg				
62058-21	DAT40xER40-70	138.4	63	40	M20x2.0P	3.0~26.0	1.50kg
62058-22	DAT40xER40-100	168.4					2.00kg
62058-23	DAT40xER40-135	218.4					2.30kg
62058-24	DAT40xER50-100	168.4	78	50	M24x2.0P	5.0~34.0	1.70kg

Feature:
DIN ISO 15488

- ▶ Applicable to straight shank and tools.
- ▶ ER16, ER20 nut are hex nuts.
- ▶ ER25, ER32, ER40, ER50 comes with a standard nut.
- ▶ Powerful nut is optional.
- ▶ Precision balancing is applied for G6.3, 10000 RPM.
- ▶ Balancing grade and rev. can be custom made for additional charge.


P.F95
P.F96
P.F80~86

Unit:mm

Order No.	Model-d2-l1	L	d1	d2	T	Range	N.W.
62060-01	DAT50xER16A-100	201.75	28	16	M10x1.5P	0.5~10.0	3.20kg
62060-02	DAT50xER16A-135	236.75					4.30kg
62060-03	DAT50xER16A-160	261.75					4.50kg
62060-04	DAT50xER16A-180	281.75					4.80kg
62060-05	DAT50xER20A-100	201.75	34	20	M12x1.75P	1.0~13.0	3.40kg
62060-06	DAT50xER20A-135	236.75					3.60kg
62060-07	DAT50xER20A-160	261.75					3.80kg
62060-08	DAT50xER25-70	171.75	42	25	M16x2.0P	1.0~16.0	3.40kg
62060-09	DAT50xER25-100	201.75					4.15kg
62060-10	DAT50xER25-150	251.75					4.50kg
62060-11	DAT50xER25-200	301.75					4.70kg
62060-12	DAT50xER32-80	181.75	50	32	M20x2.0P	2.0~20.0	3.60kg
62060-13	DAT50xER32-120	221.75					4.60kg
62060-14	DAT50xER32-160	261.75					4.75kg
62060-15	DAT50xER32-200	301.75					4.90kg
62060-16	DAT50xER40-80	181.75					63
62060-17	DAT50xER40-120	221.75	4.80kg				
62060-18	DAT50xER40-160	261.75	5.20kg				
62060-19	DAT50xER40-200	301.75	5.40kg				
62060-20	DAT50xER50-80	181.75	78	50	M24x2.0P	5.0~34.0	4.85kg
62060-21	DAT50xER50-120	221.75					5.45kg
62060-22	DAT50xER50-160	261.75					5.55kg
62060-23	DAT50xER50-200	301.75					5.70kg

Tooling System

62062

DAT/ER

Collet Chuck

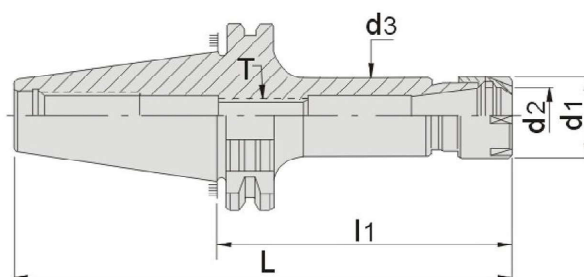
TOOLING SYSTEM



Feature:

Type M

- ▶ Type M Chuck adopts small dia. nut to avoid interference.
- ▶ Always apply correct wrench to lock tight avoiding any misusage.
- ▶ Precision balancing is applied for G6.3, 10000 RPM.
- ▶ Balancing grade and rev. can be custom made for additional charge.



P.F95



P.F96



P.F80~82

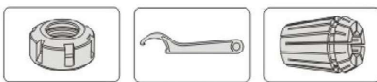
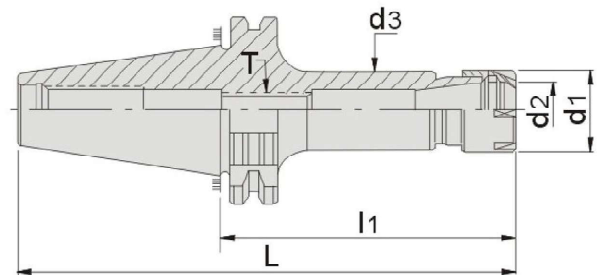
Unit:mm

Order No.	Model-d2-l1	L	d1	d2 ER	d3	T	Range	N.W.
62062-01	DAT30xER11M-70	117.8	16	11	15	M6x1.0P	0.5~7.0	0.50kg
62062-02	DAT30xER11M-100	147.8						0.60kg
62062-03	DAT30xER11M-120	167.8						0.70kg
62062-04	DAT30xER16M-70	117.8	22	16	21	M10x1.5P	0.5~10.0	0.55kg
62062-05	DAT30xER16M-100	147.8						0.65kg
62062-06	DAT30xER16M-120	167.8						0.75kg
62062-07	DAT30xER20M-100	147.8	28	20	27	M12x1.75P	1.0~13.0	0.70kg
62062-08	DAT30xER20M-120	167.8						0.80kg
62062-09	DAT30xER20M-150	197.8						1.00kg
62062-10	DAT40xER11M-70	138.4	16	11	15	M6x1.0P	0.5~7.0	1.10kg
62062-11	DAT40xER11M-100	168.4						1.20kg
62062-12	DAT40xER11M-125	193.4						1.40kg
62062-13	DAT40xER11M-150	218.4						1.50kg
62062-14	DAT40xER16M-70	138.4	22	16	21	M10x1.5P	0.5~10.0	1.20kg
62062-15	DAT40xER16M-100	168.4						1.30kg
62062-16	DAT40xER16M-125	193.4						1.50kg
62062-17	DAT40xER16M-150	218.4						1.60kg
62062-18	DAT40xER20M-70	138.4	28	20	27	M12x1.75P	1.0~13.0	1.20kg
62062-19	DAT40xER20M-100	168.4						1.55kg
62062-20	DAT40xER20M-125	193.4						1.70kg
62062-21	DAT40xER20M-150	218.4						1.80kg

62064
DAT/ER
Collet Chuck

Feature:
Type M

- ▶ Type M Chuck adopts small dia. nut to avoid interference.
- ▶ Always apply correct wrench to lock tight avoiding any misusage.
- ▶ Precision balancing is applied for G6.3, 10000 RPM.
- ▶ Balancing grade and rev. can be custom made for additional charge.

TOOLING SYSTEM

P.F95
P.F96
P.F80~82

Unit:mm

Order No.	Model-d2-l1	L	d1	d2 ER	d3	T	Range	N.W.
62064-01	DAT50xER11M-70	171.75	16	11	15	M6x1.0P	0.5~7.0	3.8kg
62064-02	DAT50xER11M-90	191.75						3.9kg
62064-03	DAT50xER11M-105	206.75						4.0kg
62064-04	DAT50xER11M-135	236.75						4.1kg
62064-05	DAT50xER11M-165	266.75	22	16	21	M10x1.5P	0.5~10.0	4.2kg
62064-06	DAT50xER16M-70	171.75						3.9kg
62064-07	DAT50xER16M-90	191.75						4.0kg
62064-08	DAT50xER16M-105	206.75						4.1kg
62064-09	DAT50xER16M-135	236.75	28	20	27	M12x1.75P	1.0~13.0	4.2kg
62064-10	DAT50xER16M-165	266.75						4.3kg
62064-11	DAT50xER20M-90	191.75						4.1kg
62064-12	DAT50xER20M-105	206.75						4.2kg
62064-13	DAT50xER20M-135	236.75	28	20	27	M12x1.75P	1.0~13.0	4.4kg
62064-14	DAT50xER20M-165	266.75						4.6kg

Tooling System

62066

DAT/SLN

Side Lock End Mill Holder

DIN 1835

Feature:

- ▶ Inner Dia. Tol.: H5.
- ▶ Balance grade is complied with DIN-1835-B as well as the tools.
- ▶ Dia. allowable Tol. within h6-h7, attach with two side lock screws.
- ▶ Precision balancing is applied for G6.3, 8000 RPM.
- ▶ Balancing grade and rev. can be custom made for additional charge.



Fig.1

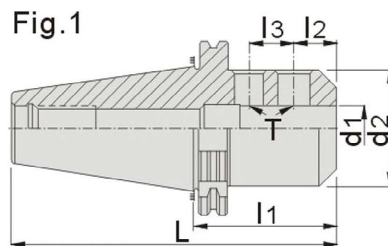
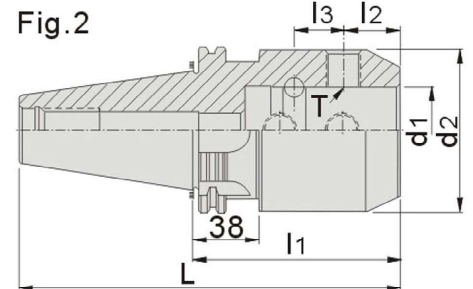


Fig.2

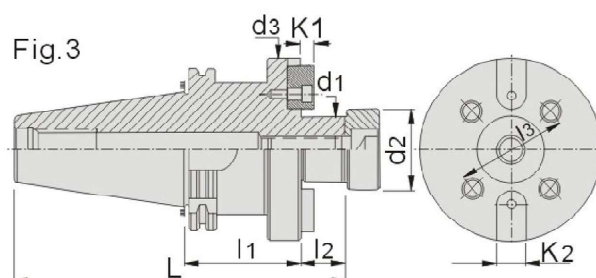
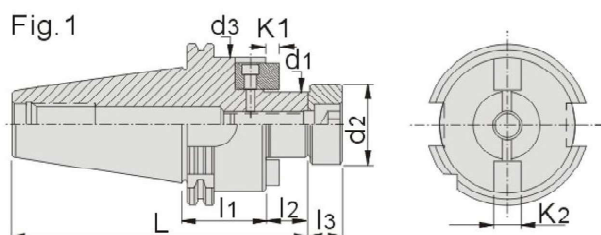
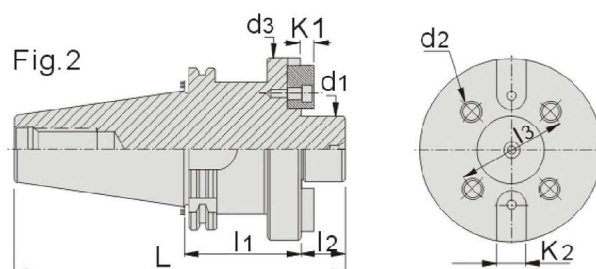


Unit:mm

Order No.	Model-d1-l1	L	l2	l3	d2	T	Fig.	N.W.		
62066-01	DAT30xSLN6-50	97.8	18		25	M6x1.0P	1	0.73kg		
62066-02	DAT30xSLN8-50	97.8			28	M8x1.25P		0.80kg		
62066-03	DAT30xSLN10-50	97.8			35	M10x1.5P		0.90kg		
62066-04	DAT30xSLN12-50	97.8			42	M12x1.75P		0.90kg		
62066-05	DAT30xSLN16-63	110.8			48	M14x2.0P		1.10kg		
62066-06	DAT40xSLN6-50	118.4	-		25	M6x1.0P		0.85kg		
62066-07	DAT40xSLN8-50	118.4			28	M8x1.25P		1.00kg		
62066-08	DAT40xSLN10-50	118.4			35	M10x1.5P		1.10kg		
62066-09	DAT40xSLN12-50	118.4			42	M12x1.75P		1.15kg		
62066-10	DAT40xSLN16-63	131.4			48	M14x2.0P		1.40kg		
62066-11	DAT40xSLN20-63	131.4			52	M16x2.0P		1.30kg		
62066-12	DAT40xSLN25-100	168.4			24	25		M18x2.0P	2.40kg	
62066-13	DAT40xSLN32-100	168.4				28		M20x2.0P	2.70kg	
62066-14	DAT50xSLN6-63	164.75			18			25	M6x1.0P	3.10kg
62066-15	DAT50xSLN8-63	164.75						28	M8x1.25P	3.10kg
62066-16	DAT50xSLN10-63	164.75	35	M10x1.5P				3.30kg		
62066-17	DAT50xSLN12-63	164.75	42	M12x1.75P				3.50kg		
62066-18	DAT50xSLN16-63	164.75	48	M14x2.0P				3.45kg		
62066-19	DAT50xSLN20-63	164.75	25	52	M16x2.0P	3.50kg				
62066-20	DAT50xSLN25-80	181.75	24	25	65	M18x2.0P		4.20kg		
62066-21	DAT50xSLN32-100	201.75			72	M20x2.0P		5.00kg		
62066-22	DAT50xSLN40-100	201.75			30	32		90	M20x2.0P	5.60kg
62066-23	DAT50xSLN42-100	201.75	M20x2.0P	5.70kg						
62066-24	DAT50xSLN50-125	226.75	35	35	100	M24x2.0P		5.90kg		
62066-25	DAT50xSLN50.8-120	221.75	33.1	28.58	95	M20x2.0P		2	5.80kg	
62066-26	DAT50xSLN63-150	250.75	40	40	125	M20x2.0P		1	6.20kg	
62066-27	DAT50xSLN63-150	250.75							24	125

Feature:
Type FMB

- ▶ d1 Tol.: h6.
- ▶ 7/24 taper Tol.: AT3
- ▶ Precision balancing is applied for G6.3, 3000 RPM.
- ▶ Balancing grade and rev. can be custom made for additional charge.



Unit:mm

Order No.	Model-d1-l1	L	l2	l3	d2	d3	K1	K2	Fig.	N.W.	
62068-01	DAT30xFMB22-35	101.8	19	14	26	45	4.8	10	1	1.00kg	
62068-02	DAT30xFMB27-55	122.8	20	16	31.5	58	5.8	12		1.05kg	
62068-03	DAT40xFMB22-35	122.4	19	14	26	48	4.8	10		1.20kg	
62068-04	DAT40xFMB27-60	148.4	20	16	31.5	58	5.8	12		1.80kg	
62068-05	DAT40xFMB32-60	150.4	22	16	41	66	6.8	14		2.30kg	
62068-06	DAT40xFMB40-60	153.4	25	20.5	48	80	8.3	16		2.80kg	
62068-07	DAT50xFMB22-35	155.75	19	14	26	48	4.8	10		3.40kg	
62068-08	DAT50xFMB27-35	156.75	20	16	31.5	58	5.8	12		3.50kg	
62068-09	DAT50xFMB32-35	158.75	22	16	41	66	6.8	14		3.70kg	
62068-10	DAT50xFMB40-50	189.75	25	20.5	48	80	8.3	16		4.70kg	
62068-11	DAT50xFMB50-60	191.75	30	25	68	95	9.7	19		5.80kg	
62068-12	DAT40xFMB40F-60	158.4	30	66.7	M12	89	8.3	15.9		2	2.90kg
62068-13	DAT50xFMB40F-60	201.75	30	66.7	M12	89	8.3	15.9			5.50kg
62068-14	DAT50xFMB40F-70	211.75	40	101.6	M16	129	12.5	25.4		3	5.70kg
62068-15	DAT40xFS40-60	154.4	26	66.7	50	110	8.3	16			3.20kg
62068-16	DAT50xFS40-70	197.75	26	66.7	50	110	8.3	16			5.70kg
62068-17	DAT50xFS60-70	196.75	25	101.6	M16	140	12.5	25.4		2	5.50kg

Tooling System

62070

DAT/MTA

Morse Taper Adapter

TOOLING SYSTEM



DIN 228-B
DIN 6383

Feature:

- ▶ High precision masterpiece, run-out accuracy controls within 0.015mm even if extension drill bit.
- ▶ Suitable for Morse Taper Drill.

Fig.1

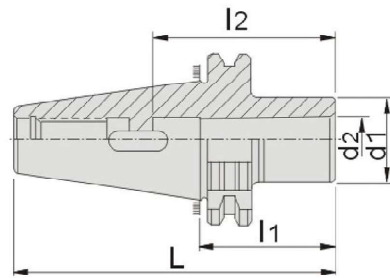
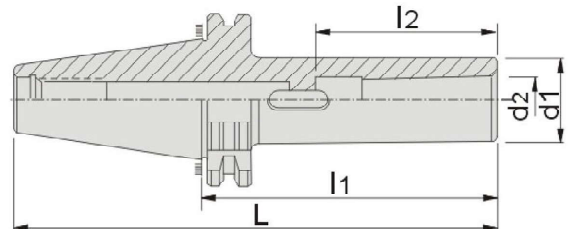


Fig.2



Unit:mm

Order No.	Model-I1	L	l2	d1	d2	N.W.
62070-01	DAT30xMTA1-50	97.8	56	25	12.065	0.55kg
62070-02	DAT30xMTA2-60	117.8	67	32	17.78	0.80kg
62070-03	DAT30xMTA3-75	122.8	84	40	23.825	1.00kg
62070-04	DAT40xMTA1-50	118.4	56	25	12.065	1.20kg
62070-05	DAT40xMTA2-50	118.4	67	32	17.78	1.00kg
62070-06	DAT40xMTA3-70	138.4	84	40	23.825	1.10kg
62070-07	DAT40xMTA4-95	163.4	107	48	31.267	1.35kg
62070-08	DAT50xMTA1-45	146.75	56	25	12.065	3.00kg
62070-09	DAT50xMTA2-60	161.75	67	32	17.78	3.10kg
62070-10	DAT50xMTA3-65	166.75	84	40	23.825	3.20kg
62070-11	DAT50xMTA4-95	196.75	107	48	31.267	3.40kg
62070-12	DAT50xMTA5-105	206.75	133	63	44.399	3.60kg

62072 HSK/MLT Multi-Lock Milling Chuck

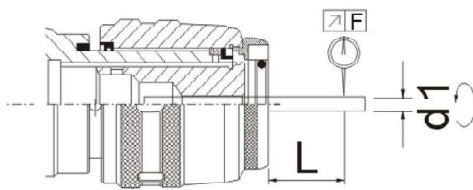
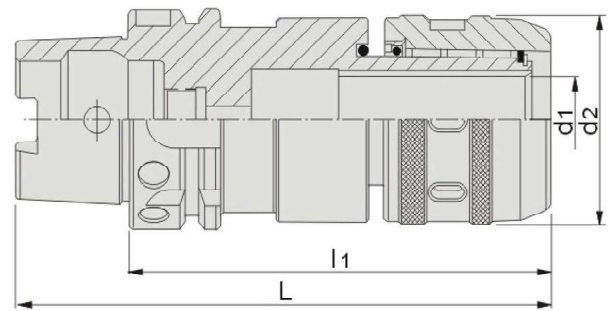


Feature:

DIN 69893-1

- ▶ Water and dust proof and such design does not over tighten.
- ▶ Seal design to eliminate dust and chips.
- ▶ Precision balancing is applied for G6.3, 8000 RPM.
- ▶ Balancing grade and rev. can be custom made for additional charge.

TOOLING SYSTEM



Unit:mm

d1	END MILL DIAMETER	6	8	10	12	16	20	25	32	42
L	END MILL LENGTH	25	30	30	40	40	50	50	60	60
F	CONCENTRICITY	0.02								

L	MLT20	60
	MLT32	80
	MLT40	100
F	CONCENTRICITY	0.001~0.005



P.F75 **P.F75**

Unit:mm

Order No.	Model-d1-l1	L	l1	d1	d2	N.W.
62072-01	HSK50AxMLT20-120	140	120	20	55	1.62kg
62072-02	HSK63AxMLT20-90	122	90			1.52kg
62072-03	HSK63AxMLT20-120	152	120			1.68kg
62072-04	HSK63AxMLT32-105	137	105	32	73	1.60kg
62072-05	HSK63AxMLT32-120	152	120			1.76kg
62072-06	HSK63AxMLT32-150	182	150			1.92kg
62072-07	HSK63AxMLT42-135	167	135	42	95	1.82kg

Tooling System

62074

HSK/ER

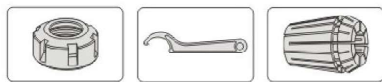
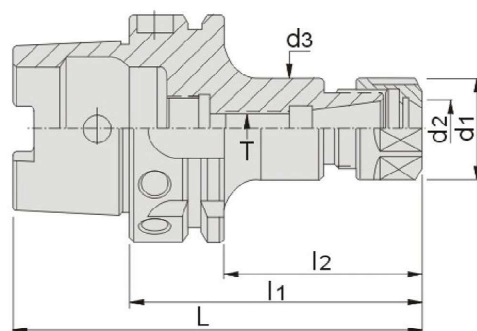
Collet Chuck

DIN 69893-1
DIN ISO 15488

Feature:

- ▶ Rotary checked by balancing machine.
- ▶ Precision balancing is applied for G2.5, 25000 RPM.
- ▶ Capable of clamping any dia. and tools.
- ▶ Balancing grade and rev. can be custom made for additional charge.

TOOLING SYSTEM



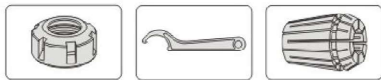
P.F95

P.F96

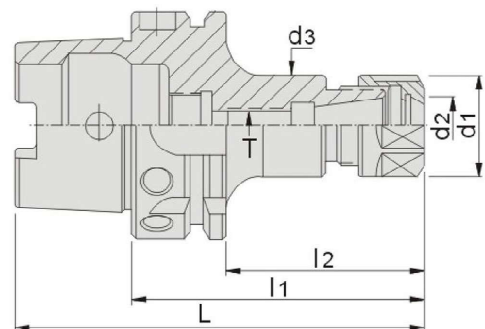
P.F82~83

Unit:mm

Order No.	Model-d2-l1	L	l2	d1	d2	d3 MAX.	T	N. W.
62074-01	HSK40AxER20A-80	100	60	34	20	32	M10x1.5P	0.35kg
62074-02	HSK40AxER25-80			42	25			0.40kg
62074-03	HSK50AxER16A-80	105	54	28	16	42	M10x1.5P	0.50kg
62074-04	HSK50AxER16A-100	125	74					0.55kg
62074-05	HSK50AxER16A-120	145	94					0.70kg
62074-06	HSK50AxER20A-80	105	54					0.60kg
62074-07	HSK50AxER20A-100	125	74					34
62074-08	HSK50AxER20A-120	145	94	42	25	M16x2.0P	0.70kg	
62074-09	HSK50AxER25-80	105	54				0.70kg	
62074-10	HSK50AxER25-100	125	74				42	25
62074-11	HSK50AxER25-135	160	109	50	32	M16x2.0P	0.90kg	
62074-12	HSK50AxER32-100	125	74				1.35kg	
62074-13	HSK50AxER32-135	160	109				1.50kg	
62074-14	HSK50AxER32-160	185	134	28	16	M10x1.5P	1.70kg	
62074-15	HSK63AxER16A-80	112	54				1.50kg	
62074-16	HSK63AxER16A-100	132	74				1.55kg	
62074-17	HSK63AxER16A-120	152	94				1.70kg	
62074-18	HSK63AxER16A-160	192	134				1.90kg	
62074-19	HSK63AxER20A-80	112	54	34	20	53	M12x1.75P	1.60kg
62074-20	HSK63AxER20A-100	132	74					1.70kg
62074-21	HSK63AxER20A-120	152	94					1.80kg
62074-22	HSK63AxER20A-160	192	134					2.00kg
62074-23	HSK63AxER25-80	112	54	42	25	M16x2.0P	1.70kg	
62074-24	HSK63AxER25-100	132	74				1.80kg	
62074-25	HSK63AxER25-120	152	94				2.00kg	
62074-26	HSK63AxER25-150	182	124				2.30kg	

62076
HSK/ER
Collet Chuck

P.F95
P.F96
P.F82~83
DIN 69893-1
DIN ISO 15488
Feature:

- ▶ Rotary checked by balancing machine.
- ▶ Precision balancing is applied for G2.5, 25000 RPM.
- ▶ Capable of clamping any dia. and tools.
- ▶ Balancing grade and rev. can be custom made for additional charge.



Unit:mm

Order No.	Model-d2-l1	L	l ₂	d ₁	d ₂ ER	d ₃ MAX.	T	N.W.	
62076-01	HSK63AxER32-80	112	54	50	32	53	-	2.50kg	
62076-02	HSK63AxER32-100	132	74				2.55kg		
62076-03	HSK63AxER32-145	177	119				M16x2.0P	2.70kg	
62076-04	HSK63AxER32-160	192	134				3.10kg		
62076-05	HSK63AxER40-80	112	54	63	40		-	2.65kg	
62076-06	HSK63AxER40-100	132	74				2.70kg		
62076-07	HSK63AxER40-120	152	94				M20x2.0P	2.77kg	
62076-08	HSK63AxER40-150	182	124				2.95kg		
62076-09	HSK63AxER40-170	202	144	78	50		M24x2.0P	3.10kg	
62076-10	HSK63AxER50-120	152	94				3.50kg		
62076-11	HSK100AxER16A-80	130	51			28	16	M10x1.5P	2.90kg
62076-12	HSK100AxER16A-100	150	71					2.95kg	
62076-13	HSK100AxER16A-160	210	131	3.45kg					
62076-14	HSK100AxER20A-80	130	51	34	20	M12x1.75P	2.90kg		
62076-15	HSK100AxER20A-100	150	71				3.00kg		
62076-16	HSK100AxER20A-160	210	131				3.30kg		
62076-17	HSK100AxER25-100	150	71				42	25	M16x2.0P
62076-18	HSK100AxER25-130	180	101	3.20kg					
62076-19	HSK100AxER32-100	150	71	50	32	85	M16x2.0P	3.15kg	
62076-20	HSK100AxER32-135	185	106					3.35kg	
62076-21	HSK100AxER32-150	200	121					3.50kg	
62076-22	HSK100AxER40-80	130	51	63	40		M20x2.0P	3.30kg	
62076-23	HSK100AxER40-120	170	91					3.38kg	
62076-24	HSK100AxER40-175	225	146					4.20kg	
62076-25	HSK100AxER50-100	150	71	78	50	M24x2.0P	4.50kg		
62076-26	HSK100AxER50-120	170	91				5.00kg		

TOOLING SYSTEM

Tooling System

62078

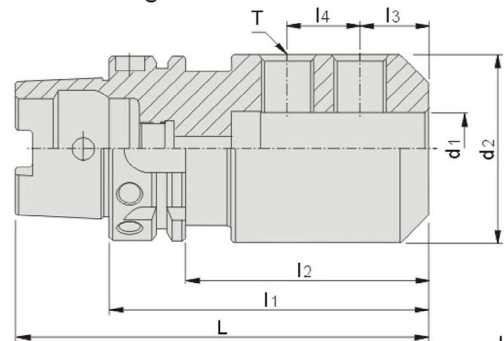
HSK/SLN

Side Lock End Mill Holder

DIN 69893-1
DIN 1835-B

Feature:

- ▲ Inner Dia. tolerance: H5.
- ▲ Dynamic balancing is followed DIN-1835-B, allowed tolerance within h6~h7.
- ▲ Rotary checked by dynamic balancing machine.
- ▲ Precision balancing is applied for G6.3, 8000 RPM.
- ▲ Balancing grade and rev. can be custom made for additional charge.

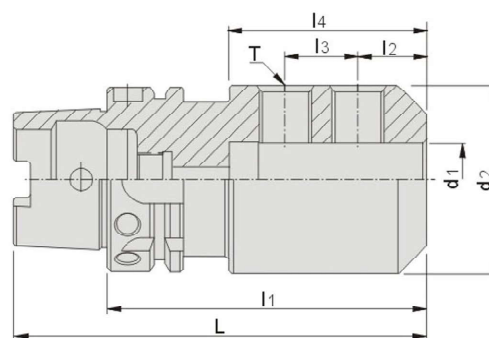


Unit:mm

Order No.	Model-d1-l1	L	l2	l3	l4	d2	T	N.W.
62078-01	HSK50AxSLN6-65	90	39	18		25	M6x1.0P	0.7kg
62078-02	HSK50AxSLN8-65			18		28	M8x1.25P	0.8kg
62078-03	HSK50AxSLN10-65			20		35	M10x1.5P	0.8kg
62078-04	HSK50AxSLN12-80	105	54	22.5		42	M12x1.75P	1.2kg
62078-05	HSK50AxSLN14-80			22.5		44		1.3kg
62078-06	HSK50AxSLN16-80			24		48	M14x2.0P	1.3kg
62078-07	HSK50AxSLN18-80			24		50		1.4kg
62078-08	HSK50AxSLN20-80			25		52	M16x2.0P	1.5kg
62078-09	HSK63AxSLN6-65	97	39	18	-	25	M6x1.0P	0.9kg
62078-10	HSK63AxSLN8-65			18	28	M8x1.25P	1.0kg	
62078-11	HSK63AxSLN10-65			20	35	M10x1.5P	1.0kg	
62078-12	HSK63AxSLN12-80	112	54	22.5		42	M12x1.75P	1.7kg
62078-13	HSK63AxSLN14-80			22.5		44		1.7kg
62078-14	HSK63AxSLN16-80			24		48	M14x2.0P	1.7kg
62078-15	HSK63AxSLN18-80			24		50		1.8kg
62078-16	HSK63AxSLN20-80			25		52	M16x2.0P	1.8kg
62078-17	HSK63AxSLN25-110	142	84	24	25	65	M18x2.0P	2.5kg
62078-18	HSK63AxSLN32-110			24	28	72	M20x2.0P	2.7kg
62078-19	HSK100AxSLN6-80	130	51	18		25	M6x1.0P	3.0kg
62078-20	HSK100AxSLN8-80			18		28	M8x1.25P	3.2kg
62078-21	HSK100AxSLN10-80			20		35	M10x1.5P	3.4kg
62078-22	HSK100AxSLN12-80	150	71	22.5		42	M12x1.75P	3.4kg
62078-23	HSK100AxSLN14-80			22.5		44		3.5kg
62078-24	HSK100AxSLN16-100			24		48	M14x2.0P	3.8kg
62078-25	HSK100AxSLN18-100			24		50		M16x2.0P
62078-26	HSK100AxSLN20-100			25		52	3.9kg	
62078-27	HSK100AxSLN25-100	170	71	24	25	65	M18x2.0P	4.0kg
62078-28	HSK100AxSLN32-100			24	28	72	M20x2.0P	4.1kg
62078-29	HSK100AxSLN40-120			30	32	90		4.4kg


Feature:
DIN 69893-1

- ▶ Inner Dia. tolerance: H5.
- ▶ Rotary checked by dynamic balancing machine.
- ▶ Precision balancing is applied for G6.3, 8000 RPM.
- ▶ Balancing grade and rev. can be custom made for additional charge.



Unit:mm

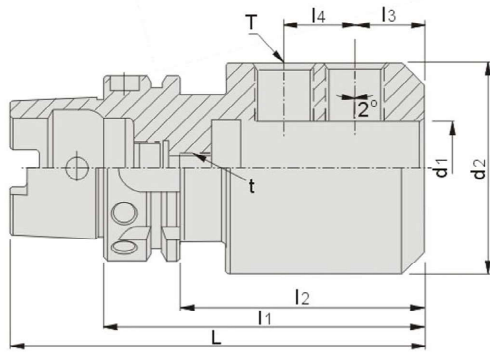
Order No.	Model-d1-l1	L	l2	l3	l4	d2	T	N.W.
62080-01	HSK40AxSLN1/4"-2.5"	3.287	0.63		1.38	0.78	1/4-28	0.31kg
62080-02	HSK40AxSLN3/8"-2.5"	3.287	0.75		1.535	1	3/8-24	0.42kg
62080-03	HSK40AxSLN1/2"-2.75"	3.537	0.875		1.732	1.25	7/16-20	0.57kg
62080-04	HSK40AxSLN5/8"-3"	3.787	0.937		1.85	1.5	1/2-20	0.69kg
62080-05	HSK63AxSLN1/4"-3"	4.26	0.63	-	1.38	0.78	1/4-28	0.76kg
62080-06	HSK63AxSLN3/8"-3"	4.26	0.75		1.535	1	3/8-24	0.88kg
62080-07	HSK63AxSLN1/2"-3"	4.26	0.875		1.732	1.25	7/16-20	1.13kg
62080-08	HSK63AxSLN5/8"-3.75"	5	0.937		1.85	1.5	1/2-20	1.26kg
62080-09	HSK63AxSLN3/4"-3.75"	5	1		1.929	1.75	5/8-18	1.33kg
62080-10	HSK63AxSLN1"-3.75"	5	1.125	1	2.559	2	3/4-16	2.30kg
62080-11	HSK63AxSLN1-1/4"-4.25"	5.51	1.125		2.559	2.5		2.52kg
62080-12	HSK100AxSLN1/4"-3"	4.97	0.63		1.38	0.78	1/4-28	2.16kg
62080-13	HSK100AxSLN3/8"-3"	4.97	0.75		1.535	1	3/8-24	2.31kg
62080-14	HSK100AxSLN1/2"-3.25"	5.219	0.875	-	1.732	1.25	7/16-20	2.45kg
62080-15	HSK100AxSLN5/8"-3.75"	5.719	0.937		1.85	1.5	1/2-20	2.84kg
62080-16	HSK100AxSLN3/4"-3.75"	5.719	1		1.929	1.75	5/8-18	2.95kg
62080-17	HSK100AxSLN1"-4.25"	6.219	1.125		2.559	2	3/4-16	3.46kg
62080-18	HSK100AxSLN1-1/4"-4.25"	6.219	1.125	1	2.559	2.5		3.73kg
62080-19	HSK100AxSLN1-1/2"-4.5"	6.469	1.125		2.756	2.5		5.51kg
62080-20	HSK100AxSLN2"-5.5"	7.469	1.335	1.41	3.347	3.75	1-14	6.37kg

Tooling System

62082

HSK/SLN

Side Lock End Mill Holder



DIN 69893-1
DIN 1835-E

Feature:

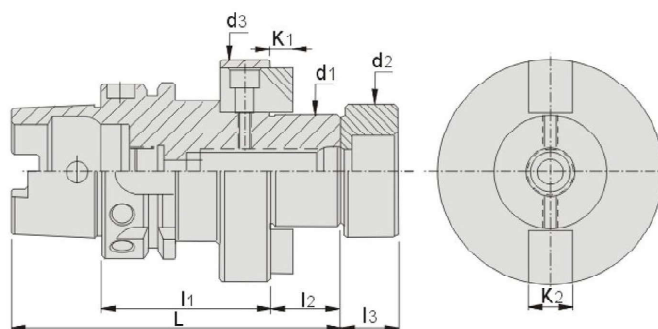
- ▶ Inner Dia. tolerance: H5.
- ▶ Dynamic balancing is followed DIN-1835-B, allowed tolerance within h6~h7.
- ▶ Rotary checked by dynamic balancing machine.
- ▶ Side lock screw angle 2°
- ▶ Precision balancing is applied for G6.3, 8000 RPM.
- ▶ Balancing grade and rev. can be custom made for additional charge.

Unit:mm

Order No.	Model-d1-l1	L	l2	l3	l4	d2	t	T	N.W.	
62082-01	HSK50AxSLNB6-80	105	54	18	-	25	M5	M6x1.0P	0.8kg	
62082-02	HSK50AxSLNB8-80			18		28	M6	M8x1.25P	0.9kg	
62082-03	HSK50AxSLNB10-80			20		35	M8	M10x1.5P	0.9kg	
62082-04	HSK50AxSLNB12-90	115	64	22.5	-	42	M10	M12x1.75P	1.3kg	
62082-05	HSK50AxSLNB14-90			22.5		44			1.4kg	
62082-06	HSK50AxSLNB16-90			24		48	1.4kg			
62082-07	HSK50AxSLNB18-90			24		50	M12	M14x2.0P	1.6kg	
62082-08	HSK50AxSLNB20-100			25		52	M16	M16x2.0P	1.7kg	
62082-09	HSK63AxSLNB6-80	112	54	18	-	25	M5	M6x1.0P	1.0kg	
62082-10	HSK63AxSLNB8-80			18		28	M6	M8x1.25P	1.1kg	
62082-11	HSK63AxSLNB10-80			20		35	M8	M10x1.5P	1.1kg	
62082-12	HSK63AxSLNB12-90	122	64	22.5	-	42	M10	M12x1.75P	2.0kg	
62082-13	HSK63AxSLNB14-90			22.5		44			2.0kg	
62082-14	HSK63AxSLNB16-100			24		48	2.0kg			
62082-15	HSK63AxSLNB18-100	132	74	24	-	50	M12	M14x2.0P	2.1kg	
62082-16	HSK63AxSLNB20-100			25		52			M16	M16x2.0P
62082-17	HSK63AxSLNB25-110			24		55	M20	M18x2.0P	2.6kg	
62082-18	HSK63AxSLNB32-110	142	84	24	24	72	M20	M20x2.0P	2.8kg	
62082-19	HSK100AxSLNB6-90			18	-	25			M5	M6x1.0P
62082-20	HSK100AxSLNB8-90	18	28	M6		M8x1.25P	3.5kg			
62082-21	HSK100AxSLNB10-90	20	35	M8		M10x1.5P	3.8kg			
62082-22	HSK100AxSLNB12-100	150	71	22.5	-	42	M10	M12x1.75P	3.8kg	
62082-23	HSK100AxSLNB14-100			22.5		44			4.0kg	
62082-24	HSK100AxSLNB16-100			24		48	4.0kg			
62082-25	HSK100AxSLNB18-100			24		50	M12	M14x2.0P	4.0kg	
62082-26	HSK100AxSLNB20-110			25		52	M16	M16x2.0P	4.2kg	
62082-27	HSK100AxSLNB25-120	170	91	24	22	65	M20	M18x2.0P	4.4kg	
62082-28	HSK100AxSLNB32-120			24	24	72			M20x2.0P	4.5kg
62082-29	HSK100AxSLNB40-120			30	32	90			M20x2.0P	5.0kg


Feature:
DIN 69893-1

- ▲ d1 tolerance: h6.
- ▲ Precision balancing is applied for G6.3, 3000 RPM.
- ▲ Balancing grade and rev. can be custom made for additional charge.



Unit:mm

Order No.	Model-d1-l1	L	l2	l3	d2	d3	K1	K2	N.W.
62084-01	HSK40AxFMB16-50	87	17	-	-	40	3.8	8	0.7kg
62084-02	HSK40AxFMB22-60	99	19	14	26	50	4.8	10	0.8kg
62084-03	HSK40AxFMB27-60	101	21	16	31.5	60	5.8	12	1.0kg
62084-04	HSK40AxFMB32-60	104	24	16	41	78	6.8	14	1.1kg
62084-05	HSK50AxFMB16-50	92	17	-	-	40	3.8	8	1.1kg
62084-06	HSK50AxFMB22-60	104	19	14	26	50	4.8	10	1.2kg
62084-07	HSK50AxFMB27-60	106	21	16	31.5	60	5.8	12	1.3kg
62084-08	HSK50AxFMB32-60	109	24	16	41	78	6.8	14	1.5kg
62084-09	HSK63AxFMB16-50	99	17	-	-	40	3.8	8	1.2kg
62084-10	HSK63AxFMB22-50	101	19	14	26	50	4.8	10	1.3kg
62084-11	HSK63AxFMB27-60	113	21	16	31.5	60	5.8	12	1.5kg
62084-12	HSK63AxFMB32-60	116	24	16	41	78	6.8	14	1.6kg
62084-13	HSK63AxFMB40-60	119	25	20.5	48	89	8.3	16	2.1kg
62084-14	HSK100AxFMB22-50	119	19	14	26	50	4.8	10	2.7kg
62084-15	HSK100AxFMB27-50	121	21	16	31.5	60	5.8	12	2.9kg
62084-16	HSK100AxFMB32-50	124	24	16	41	78	6.8	14	3.0kg
62084-17	HSK100AxFMB40-60	137	25	20.5	48	89	8.3	16	4.0kg
62084-18	HSK100AxFMB50-70	150	30	25	68	120	9.7	19	5.1kg
62084-19	HSK100AxFMB60-70	160	40	-	-	129	12.5	25.4	5.5kg

Tooling System

62086

HSK/MTA

Morse Taper Adapter

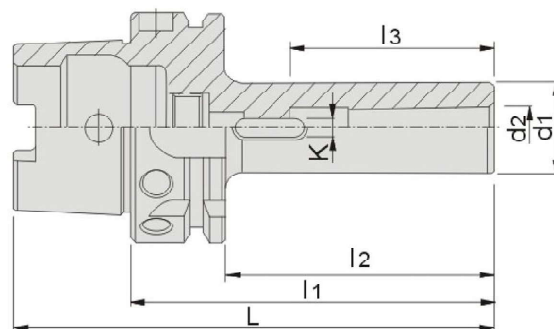
TOOLING SYSTEM



Feature:

DIN 69893-1

- ▶ Adaptor rotary checked by dynamic balancing.
- ▶ Roundness: 0.005mm
- ▶ MTA = type TANG = DIN 228-B.
- ▶ Suitable for morse taper drill.



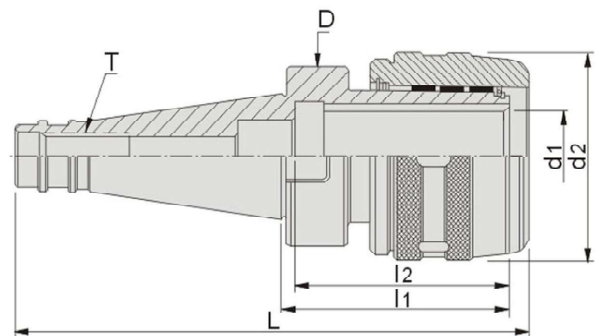
Unit:mm

Order No.	Model-MTA-l1	L	l ₂	l ₃	d ₁	d ₂	K	N.W.
62086-01	HSK50AxMTA1-100	125	74	56	25	12.065	5.2	1.5kg
62086-02	HSK50AxMTA2-120	145	94	67	32	17.78	6.3	1.8kg
62086-03	HSK50AxMTA3-140	165	114	84	40	23.825	7.9	1.9kg
62086-04	HSK63AxMTA1-100	132	74	56	25	12.065	5.2	1.9kg
62086-05	HSK63AxMTA2-120	152	94	67	32	17.78	6.3	2.0kg
62086-06	HSK63AxMTA3-140	172	114	84	40	23.825	7.9	2.2kg
62086-07	HSK63AxMTA4-160	192	134	107	48	31.267	11.9	2.5kg
62086-08	HSK100AxMTA1-110	160	81	56	25	12.065	5.2	3.4kg
62086-09	HSK100AxMTA2-120	170	91	67	32	17.78	6.3	3.8kg
62086-10	HSK100AxMTA3-150	200	121	84	40	23.825	7.9	4.0kg
62086-11	HSK100AxMTA4-170	220	141	107	48	31.267	11.9	4.6kg
62086-12	HSK100AxMTA5-200	250	171	135	63	44.399	15.9	5.2kg

62088
MLC
Multi-Lock Milling Chuck(Straight Collet)

TOOLING SYSTEM
Feature:

- ▶ Adopting fixed device guide needle bearings to perfect smooth.
- ▶ Applying special fluid oil, wont congeal.


P.F75

P.F75

Unit:mm

Order No.	Model-d1-l1	L	l ₂	D	d ₁	d ₂	T	N.W.
62088-01	NT30xMLC20-62.5	130.9	65	49	20	55	M12(M12*1.75P),A04(1/2"-12)	1.9kg
62088-02	NT40xMLC20-62.5	155.9	70	63			M16(M16*2.0P),A06(5/8"-11)	2.3kg
62088-03	R8xMLC20-62.5	163.5	85	55			7/16"-20	1.9kg
62088-04	MTB4xMLC32-90	192.5	90	73	32	73	M16(M16*2.0P),A06(5/8"-11)	2.1kg
62088-05	MTB5xMLC32-85	214.5		63			M24(M24*3.0P),A07(1"-8)	3.8kg
62088-06	NT40xMLC32-79.6	173		97.5			M16(M16*2.0P),A06(5/8"-11)	2.6kg
62088-07	NT50xMLC32-87.2	214	110	95	42	95	M24(M24*3.0P),A07(1"-8)	4.9kg
62088-08	MTB4xMLC42-95	197.5		97.5			M16(M16*2.0P),A06(5/8"-11)	2.8kg
62088-09	MTB5xMLC42-95	224.5		M24(M24*3.0P),A07(1"-8)			4.0kg	
62088-10	NT50xMLC42-86.2	213		97.5				5.8kg

Tooling System

62090

NT/ER

Collet Holder

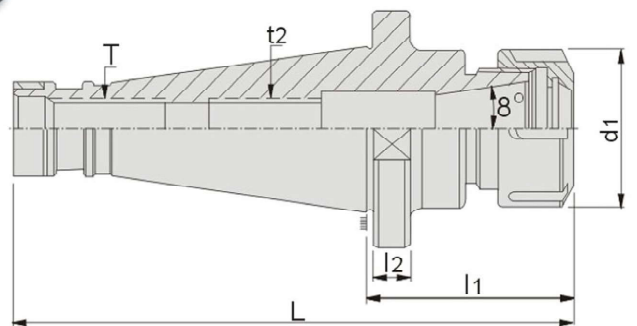
TOOLING SYSTEM



Feature:

DIN ISO 15488

- ▶ Material: SCM-21.
- ▶ Separate purchase is available, each lock has its own clamping nut but wrench is not attached.



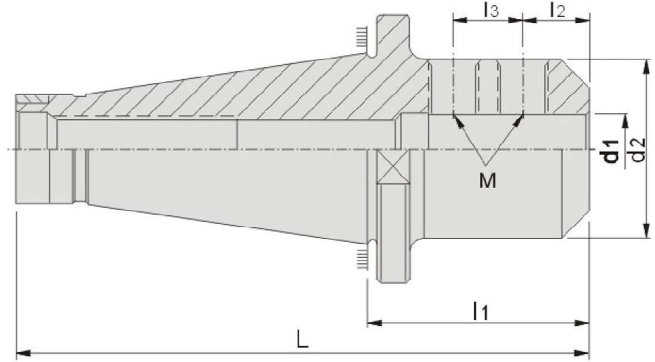
Please specify Inch or Metric when ordering.

Unit:mm

Order No.	Model-ER-l1	L	l2	d1	t2	T DRAW BAR	N.W.
62090-01	NT30xER16A-45	111.4	8	28	M10x1.5P	M12(M12*1.75P) A04(1/2"-12)	0.50kg
62090-02	NT30xER20A-45	113.4		34	M12x1.75P		0.60kg
62090-03	NT30xER25-55	123.4		42	M16x2.0P		0.65kg
62090-04	NT30xER32-60	128.4		50			0.80kg
62090-05	NT30xER40-75	143.4		63			0.90kg
62090-06	NT40xER16A-45	138.4	10	28	M10x1.5P	M16(M16*2.0P) A06(5/8"-11)	0.95kg
62090-07	NT40xER20A-45	138.4		34	M12x1.75P		1.20kg
62090-08	NT40xER25-55	148.4		42	M16x2.0P		1.25kg
62090-09	NT40xER32-60	153.4		50			1.30kg
62090-10	NT40xER40-70	163.4		63	M20x2.0P		1.35kg
62090-11	NT40xER50-80	173.4	78	M24x2.0P	2.00kg		
62090-12	NT50xER32-75	201.8	12	50	M16x2.0P	M24(M24*3.0P) A07(1"-8)	3.20kg
62090-13	NT50xER40-80	206.8		63	M20x2.0P		3.40kg
62090-14	NT50xER50-80	206.8		78	M24x2.0P		3.70kg


Feature:
DIN 1835
DIN 6359
DIN ISO 1835-C

Inner Dia. tolerance: H5.



Please specify Inch or Metric when ordering.

Unit:mm

Order No.	Model-d1-l1	L	d2	l2	l3	M	N.W.
62092-01	NT30xSLN6-40	108.4	25	18	-	M6x1.0P	0.50kg
62092-02	NT30xSLN8-40		28	18		M8x1.25P	0.60kg
62092-03	NT30xSLN10-40		35	20		M10x1.5P	0.60kg
62092-04	NT30xSLN12-50	118.4	42	22.5	-	M12x1.75P	0.65kg
62092-05	NT30xSLN16-50		48	24		M14x2.0P	0.75kg
62092-06	NT30xSLN20-63		52	25		M16x2.0P	1.10kg
62092-07	NT30xSLN25-80	148.4	65	24	25	M18x2.0P	1.20kg
62092-08	NT40xSLN6-50	143.4	25	18	-	M6x1.0P	0.90kg
62092-09	NT40xSLN8-50		28	18		M8x1.25P	0.95kg
62092-10	NT40xSLN10-50		35	20		M10x1.5P	1.10kg
62092-11	NT40xSLN12-50	156.4	42	22.5	-	M12x1.75P	1.00kg
62092-12	NT40xSLN16-63		48	24		M14x2.0P	1.40kg
62092-13	NT40xSLN20-63		52	25		M16x2.0P	1.45kg
62092-14	NT40xSLN25-80	173.4	65	24	25	M18x2.0P	2.10kg
62092-15	NT40xSLN32-80		72		28	M20x2.0P	2.50kg
62092-16	NT50xSLN6-63	189.8	25	18	-	M6x1.0P	2.90kg
62092-17	NT50xSLN8-63		28	18		M8x1.25P	3.00kg
62092-18	NT50xSLN10-63		35	20		M10x1.5P	3.20kg
62092-19	NT50xSLN12-63	206.8	42	22.5	-	M12x1.75P	3.30kg
62092-20	NT50xSLN16-63		48	24		M14x2.0P	3.50kg
62092-21	NT50xSLN20-63		52	25		M16x2.0P	3.60kg
62092-22	NT50xSLN25-80	226.8	65	24	25	M18x2.0P	4.20kg
62092-23	NT50xSLN32-80		72		28	M20x2.0P	4.40kg
62092-24	NT50xSLN40-100	246.8	90	30	32		M20x2.0P
62092-25	NT50xSLN40-120					4.20kg	
62092-26	NT50xSLN42-120					4.60kg	
62092-27	NT50xSLN50-120	246.8	100	35	35	M24x2.0P	4.80kg
62092-28	NT50xSLN63-120		125	40	40		5.40kg
62092-29	NT50xSLN50.8-120		95	33.1	28.58		M20x2.0P

Tooling System

62094

NT/FMA/FMB

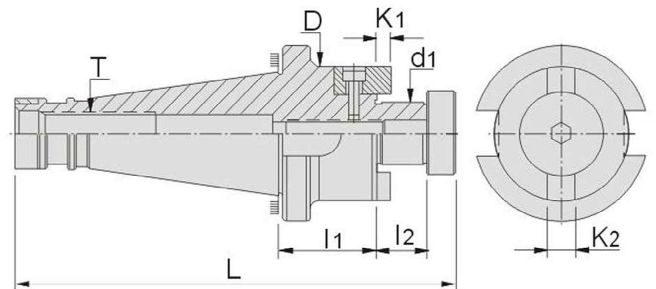
Face Mill Arbor

TOOLING SYSTEM



Feature:

- ▶ D1= out dia. of face end mill.
- ▶ Plastic ring on top of arbor to protect cylinder.



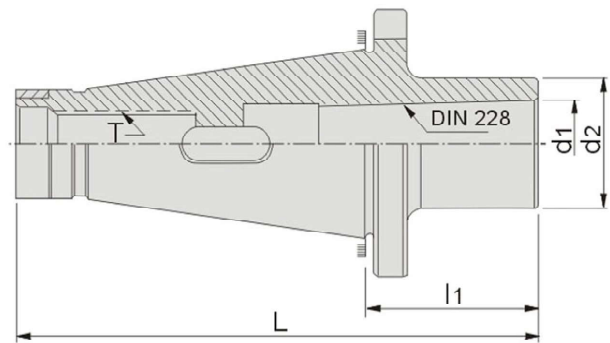
Please specify Inch or Metric when ordering.

Unit:mm

Order No.	Model-d1	D	L	l1	l2	K1	K2	T	N.W.
62094-01	NT30xFMA25.40	46	139.4	35	20	4.5	9.52	M12(M12*1.75P) A04(1/2"-12)	0.55kg
62094-02	NT30xFMA31.75	60	141.4		22	5.7	12.7		0.75kg
62094-03	NT30xFMA38.10	70	148.9		25	6.87	15.87		2.10kg
62094-04	NT40xFMA25.40	63	164.4		20	4.5	9.52	M16(M16*2.0P) A06(5/8"-11)	1.45kg
62094-05	NT40xFMA31.75		166.4		22	5.7	12.7		1.75kg
62094-06	NT40xFMA38.10		173.4		25	6.87	15.87		2.00kg
62094-07	NT40xFMA50.80		174.9		36	9.75	19.05		2.55kg
62094-08	NT40xFMA47.62	128.75	149.4	24	32	12.5	25.4	2.90kg	
62094-09	NT50xFMA25.40	50	182.8	45	20	4.5	9.52	M24(M24*3.0P) A07(1"-8)	3.30kg
62094-10	NT50xFMA31.75	60	184.8		22	5.7	12.7		3.40kg
62094-11	NT50xFMA38.10	70	192.3		25	6.87	15.87		3.60kg
62094-12	NT50xFMA50.80	90	193.3		36	9.75	19.05		3.90kg
62094-13	NT50xFMA47.62	128.75	157.8	24	32	12.5	25.4	4.90kg	
62094-14	NT30xFMB22mm	42	136.4	35	19	4	10	M12(M12*1.75P) A04(1/2"-12)	0.67kg
62094-15	NT30xFMB27mm	60	139.4		20	5	12		1.00kg
62094-16	NT30xFMB32mm	65	141.4		22	6	14		1.20kg
62094-17	NT30xFMB40mm	80	148.9		25	7	16	1.40kg	
62094-18	NT40xFMB22mm	48	163.4		19	4	10	1.25kg	
62094-19	NT40xFMB27mm	58	166.4		20	5	12	1.45kg	
62094-20	NT40xFMB32mm	65	168.4		22	6	14	1.70kg	
62094-21	NT40xFMB40mm	80	175.9	25	7	16	2.50kg		
62094-22	NT50xFMB22mm	48	206.8	45	19	4	10	M24(M24*3.0P) A07(1"-8)	3.50kg
62094-23	NT50xFMB27mm	58	207.8		20	5	12		3.90kg
62094-24	NT50xFMB32mm	65	214.3		22	6	14		4.00kg
62094-25	NT50xFMB40mm	80	217.3		25	7	16		4.83kg

62096
NT/MTA
Morse Taper Adapter
Feature:

- ▶ Hardened and precision ground (I.D. & O.D.)..
- ▶ Roundness: 0.005mm
- ▶ MTA = type TANG = DIN 228-B.
- ▶ MTB = pull level type = DIN 228-A.
- ▶ Adopting high class tool steel and tempered & ground.
- ▶ Morse taper in inner dia. and outer shank.



Please specify Inch or Metric when ordering.

Unit:mm

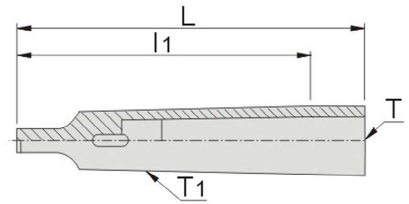
Order No.	Model	l1	L	d1	d2	T	N.W.
62096-01	NT30xMTA2	55.5	123.9	17.78	32	M12(M12*1.75P) A04(1/2"-12)	0.50kg
62096-02	NT30xMTA3	74	142.4	23.825	40		0.55kg
62096-03	NT40xMTA2	25	118.4	17.78	32	M16(M16*2.0P) A06(5/8"-11)	0.80kg
62096-04	NT40xMTA3	47	140.4	23.825	40		0.85kg
62096-05	NT40xMTA4	82	175.4	31.267	48		1.25kg
62096-06	NT40xMTA5	170	263.4	44.399	63		1.45kg
62096-07	NT50xMTA2	20	146.8	17.78	32	M24(M24*3.0P) A07(1"-8)	2.80kg
62096-08	NT50xMTA3	30	156.8	23.825	40		2.90kg
62096-09	NT50xMTA4	60	186.8	31.267	48		3.00kg
62096-10	NT50xMTA5	86.2	209.8	44.399	63		3.10kg

Tooling System

62098

MT

Morse Taper Sleeve



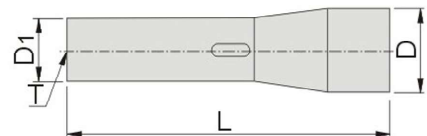
Unit:mm

Order No.	Model	T	T1	L	l1
62098-01	MT1xMT2	MT1	MT2	89	75
62098-02	MT1xMT3	MT1	MT3	100	94
62098-03	MT2xMT3	MT2	MT3	112	94
62098-04	MT1xMT4	MT1	MT4	124	117.5
62098-05	MT2xMT4	MT2	MT4	124	117.5
62098-06	MT3xMT4	MT3	MT4	140	117.5
62098-07	MT1xMT5	MT1	MT5	156	149
62098-08	MT2xMT5	MT2	MT5	156	149
62098-09	MT3xMT5	MT3	MT5	156	149
62098-10	MT4xMT5	MT4	MT5	167	149
62098-11	MT4xMT6	MT4	MT6	220	210
62098-12	MT5xMT6	MT5	MT6	224	210

62100

R8/MT

R8 Drill Sleeve



Unit:mm

Order No.	Model	L	D	D1	T
62100-01	R8-MT1	124	32	24.1	7/16"UNF20
62100-02	R8-MT2	136.5			
62100-03	R8-MT3	150			
62100-04	R8-MT4	245			

62101

MT2-5

Taper Drift



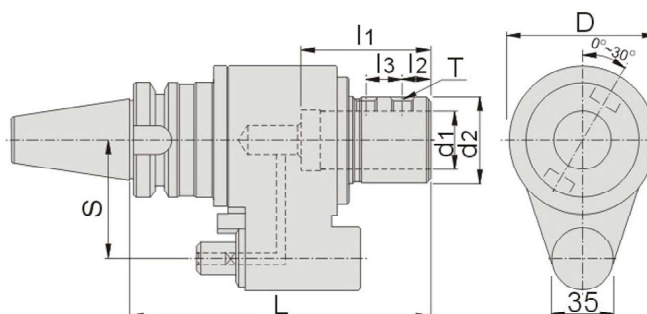
Feature:

- ▶ Forged and hardened, high rigid and high force.

Order No.	Model	Taper	Length	N.W.	1 pc pack size	20 pcs pack size
62101	MT2-5	M.T.#2 #3 #4 #5	380mm	1.3kg	390x45x37mm	410x200x225mm


Feature:

- ▶ Specify S spec. (center distance) when ordering.
- ▶ Check high pressure device of machine center when apply.
- ▶ Water pressure bear: 7kgf/cm²
- ▶ High rotary speed: 3000rpm
- ▶ Water pressure can be custom made for extra quotation.



Unit:mm

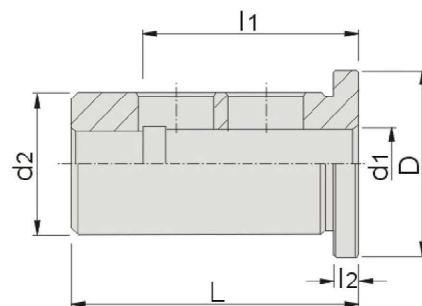
Order No.	Model-d1-L	l1	l2	l3	D	d2	S	T	N.W.
62102-01	BT40xOSL16-165	48	25	-	82	46.5	65	M12x1.75P	3.1kg
62102-02	BT40xOSL20-165	50							3.5kg
62102-03	BT40xOSL25-165	56	15	20		47	60	M16x2.0P	3.5kg
62102-04	BT40xOSL32-165	60				3.5kg			
62102-05	BT40xOSL16-165S	48	25	-	98	48	60	M12x1.75P	3.1kg
62102-06	BT40xOSL20-165S	50							3.5kg
62102-07	BT40xOSL25-165S	56	15	20		49.5	80	M12x1.75P	3.5kg
62102-08	BT40xOSL32-165S	60				3.8kg			
62102-09	BT50xOSL16-165	48	25	-	105	56	80	M14x2.0P	7.0kg
62102-10	BT50xOSL20-165	50							7.5kg
62102-11	BT50xOSL25-165	56	15	20		56	82	M16x2.0P	7.5kg
62102-12	BT50xOSL32-165	60				7.8kg			
62102-13	BT50xOSL40-170	62	15	25	56	80	M14x2.0P	8.5kg	
62102-14	BT50xOSL16-165M	48	25	-	98	58	82	M12x1.75P	7.1kg
62102-15	BT50xOSL20-165M	50							7.6kg
62102-16	BT50xOSL25-165M	56	15	20		58	85	M16x2.0P	7.7kg
62102-17	BT50xOSL32-165M	60				7.8kg			
62102-18	BT50xOSL40-170M	62	15	25	56	80	M14x2.0P	8.5kg	
62102-19	BT50xOSL16-165L	48	25	-	98	58	85	M12x1.75P	7.2kg
62102-20	BT50xOSL20-165L	50							7.8kg
62102-21	BT50xOSL25-165L	56	15	20		58	85	M16x2.0P	7.8kg
62102-22	BT50xOSL32-165L	60				8.0kg			
62102-23	BT50xOSL40-170L	62	15	25	105	56	80	M14x2.0P	8.7kg

Tooling System

62104

OSL

Straight Sleeve(For Side Lock Oil Hole Holder)



Unit:mm

Order No.	Model-d2-d1	D	L	l1	l2	N.W.
62104-01	OSL-20-16	30	54	48	5.5	0.07kg
62104-02	OSL-25-16	35	60	48		0.19kg
62104-03	OSL-25-20			50		0.15kg
62104-04	OSL-32-16			48		0.35kg
62104-05	OSL-32-20	42	64	50		0.32kg
62104-06	OSL-32-25			56		0.22kg
62104-07	OSL-40-16	50	74	48		0.57kg
62104-08	OSL-40-20			50		0.54kg
62104-09	OSL-40-25			56		0.45kg
62104-10	OSL-40-32			60		0.30kg

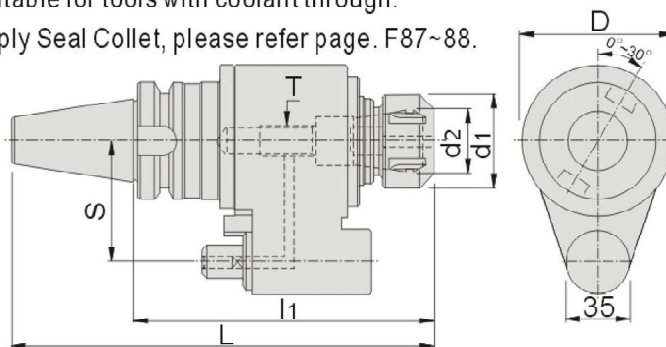
62108

BT/OHER

Oil Hole Collet Chuck



- Specify S spec. (center distance) when ordering.
- Suitable for tools with coolant through.
- Apply Seal Collet, please refer page. F87~88.



Unit:mm



P.F95

P.F96

P.F81~85

Order No.	Model-d2-d1	L	l1	D	d1	d2 ER	S	T	N.W.
62108-01	BT40xOHER16-160	225.4	160	82	28	16	65	M10	3.8kg
62108-02	BT40xOHER20-160				34	20		M12	4.1kg
62108-03	BT40xOHER25-160				42	25		M16	4.3kg
62108-04	BT40xOHER32-160				50	32			4.5kg
62108-05	BT50xOHER16-160	261.8	160	98	28	16	80	M10	7.0kg
62108-06	BT50xOHER20-160				34	20		M12	7.1kg
62108-07	BT50xOHER25-160				42	25		M16	7.2kg
62108-08	BT50xOHER32-160				50	32			7.3kg
62108-09	BT50xOHER40-160				63	40		M20	7.5kg

62110
DT/MT
Drill Tapping Set

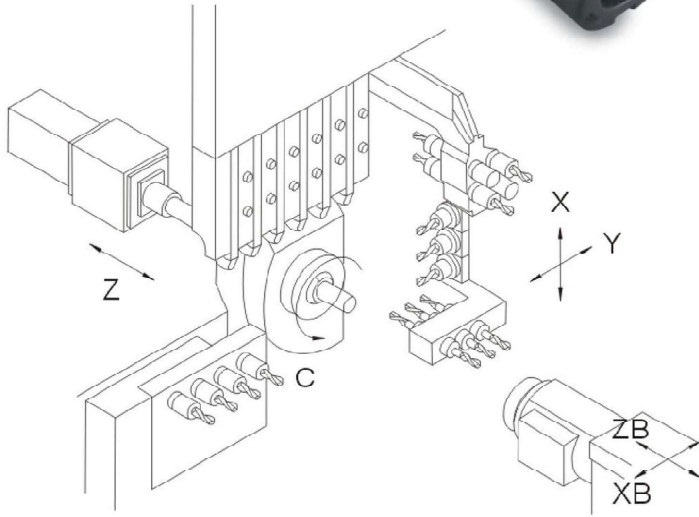
TOOLING SYSTEM

Order No.	Body	N.W.	Part specifications		
			Tapper spec.	MT Sleeve	N.W.
62110-01	DT33-MT3	3.15	M5(W3/16), M6(W1/4), M8, M10(W3/8) M12, M14, M18(W3/4, PT3/8), M20, M16 M22(W7/8), M24, M27(W1"), M28, M30 M32(W1 1/4, PT7/8), M33, M36(PT11/8) M40, (W1 1/2), M42(PT1 1/4), W1/2, W5/8 W11/8, PT1/8, PT1/2, PT1"(W1 3/8, M35)	DT33-MT1 DT33-MT2 DT33-MT3 DT33-MT4	0.7kg
62110-02	DT33-MT4	3.48			
62110-03	DT33-MT5	4.38			
62110-04	DT52-MT5	7.43	W20, M22(W7/8), M24, M27(W1"), M30 M33, M36(PT1 1/8), M40, (W1 1/2), M42(PT1 1/4), M45(W1 3/4, PT1 3/8), M48(PT1 1/2), M52(PT1 3/4), M56, M60(PT2") M64(W2 1/2) W2", W1 1/8, W1 1/4(PT7/8, M32)(PT1 W1 3/8, M35)	DT52-MT2 DT52-MT3 DT52-MT4 DT52-MT5	2kg

Tooling System

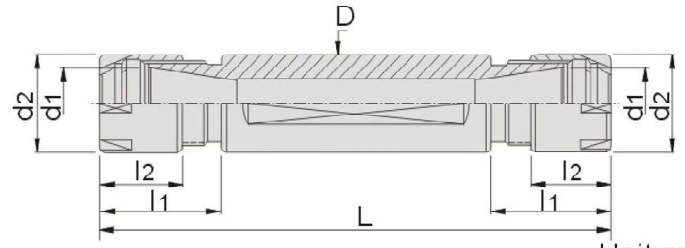
62112 DE/ER Double-ended Straight Shank ER Collet Chuck For Automatic Lathe

TOOLING SYSTEM



Feature:

- ▶ Material: alloy steel of Nickel, Chromium and Molybdenum. (less distortion and prevent vibration)
- ▶ Hardness: Body 56°- 60°HRC, Thread 44°~ 46°
- ▶ Concentricity of the inner hole is 0.005 ~ 0.008mm with high efficiency.
- ▶ Concentricity of the internal hole is 0.005mm and extends tool life.
- ▶ Double-head style is suitable for automatic lathe and various processing.
- ▶ Suitable for various CNC lathes.
- ▶ Compatible with three types of ER collets: 0.005mm (Class 0), 0.01mm (Class 1) and 0.015mm (Class 2).
- ▶ Compatible with ER-TC Rigid Tap Collets and control machinery for rigid tap processing.
- ▶ Compatible with Floating Tap Collets and control machinery for soft tap processing.
- ▶ Compatible with Coolant Collets and control machinery for better metal chip removal.
- ▶ C = 20, suitable for brand, TAKAMAZ CITIZEN MIYANO, conforming to SWISS MODEL.
- ▶ C = 22, suitable for brand, STAR, conforming to SWISS MODEL
- ▶ C = 23, suitable for brand, NOMURA, conforming to SWISS MODEL



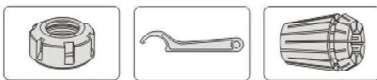
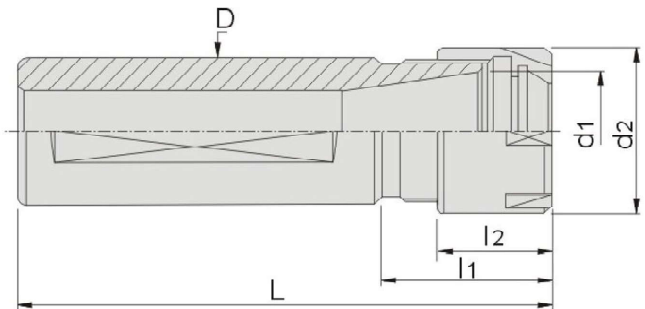
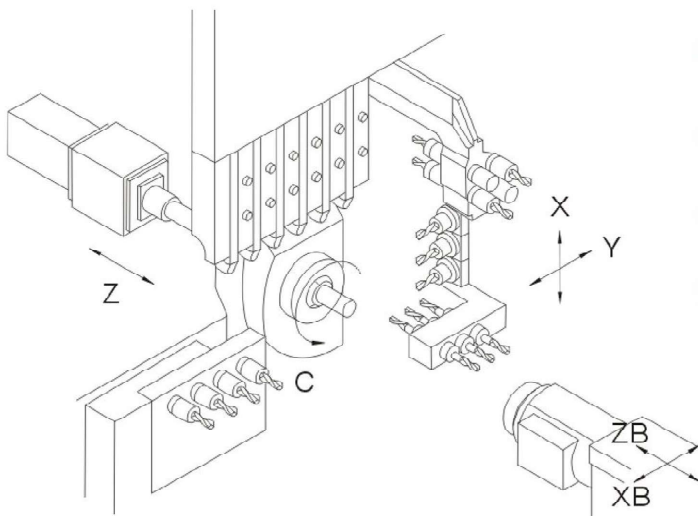
Unit:mm

Order No.	Model	L	l1	l2	D	d1	d2	N.W.
62112-01	DE20xER11M-50	83.2	16.6	12	20	11	16	0.12kg
62112-02	DE20xER11M-75	108.2		0.12kg				
62112-03	DE20xER16M-50	103.2	26.6	18		16	22	0.10kg
62112-04	DE20xER16M-75	128.2						0.12kg
62112-05	DE22xER11M-60	93.2	16.6	12	22	11	16	0.12kg
62112-06	DE22xER11M-100	133.2						0.14kg
62112-07	DE22xER16M-60	113.2	26.6	18		16	22	0.14kg
62112-08	DE22xER16M-100	153.2						0.16kg
62112-09	DE23xER11M-60	93.2	16.6	12	23	11	16	0.16kg
62112-10	DE23xER11M-100	133.2						0.18kg
62112-11	DE23xER16M-60	113.2	26.6	18		16	22	0.20kg
62112-12	DE23xER16M-100	153.2						0.21kg

62114
C/ER
Straight Shank ER Collet Chuck For Automatic Lathe
TOOLING SYSTEM

Feature:

- ▶ Material: alloy steel of Nickel, Chromium and Molybdenum. (less distortion and prevent vibration)
- ▶ Hardness: Body 56°- 60°HRC, Thread 44°~ 46°
- ▶ Concentricity of the inner hole is 0.005 ~ 0.008mm with high efficiency.
- ▶ Concentricity of the internal hole is 0.005mm and extends tool life.
- ▶ Double-head style is suitable for automatic lathe and various processing.
- ▶ Suitable for various CNC lathes.
- ▶ Compatible with three types of ER collets: 0.005mm (Class 0), 0.01mm (Class 1) and 0.015mm (Class 2).
- ▶ Compatible with ER-TC Rigid Tap Collets and control machinery for rigid tap processing.
- ▶ Compatible with Floating Tap Collets and control machinery for soft tap processing..
- ▶ Compatible with Coolant Collets and control machinery for better metal chip removal.
- ▶ C = 20, suitable for brand, TAKAMAZ CITIZEN MIYANO, conforming to SWISS MODEL.
- ▶ C = 22, suitable for brand, STAR, conforming to SWISS MODEL
- ▶ C = 23, suitable for brand, NOMURA, conforming to SWISS MODEL


P.F95
P.F96
P.F80~82

Unit:mm

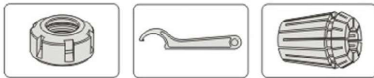
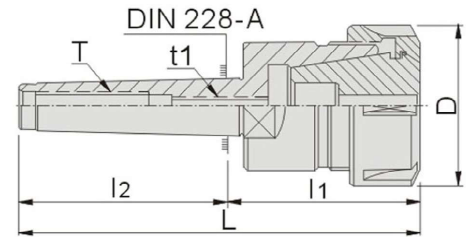
Order No.	Model	L	l1	l2	D	d1	d2	N.W.
62114-01	C20xER11M-60	76.6	16.6	6.6	20	11	16	0.14kg
62114-02	C20xER16M-60	86.6	26.6	10.6		16	22	0.22kg
62114-03	C22xER11M-60	103.2	16.6	6.6	22	11	16	0.26kg
62114-04	C22xER16M-60	86.6	26.6	10.6		16	22	0.28kg
62114-05	C23xER11M-60	93.2	16.6	6.6	23	11	16	0.30kg
62114-06	C23xER16M-60	86.6	26.6	10.6		16	22	0.32kg
62114-07	C25xER20M-60	88	16.5	11.5	25	20	28	0.34kg

Tooling System

62116

MTB/ER

Collet Holder



P.F95 P.F96 P.F82~85

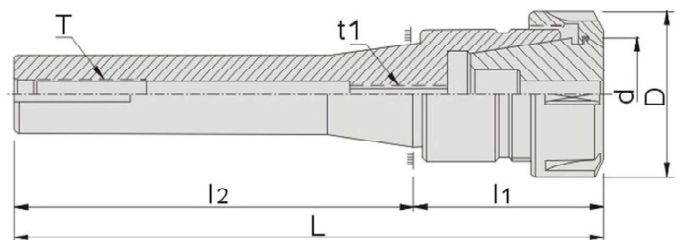
Unit:mm

Order No.	Model-I1	l2	L	D	t1	T	N.W.
62116-01	MTB2xER20A-52	64	116	35	M10X1.5P	M10(M10*1.5P), A02(3/8"-16)	0.45kg
62116-02	MTB2xER25-55		119	42			0.50kg
62116-03	MTB3xER25-55	81	136	42	M12X1.75P	M12(M12*1.75P), A04(1/2"-12)	0.60kg
62116-04	MTB3xER32-60		141	50			0.80kg
62116-05	MTB3xER40-70		151	63			1.30kg
62116-06	MTB4xER32-60	102.5	162.5	50	M16X2.0P	M16(M16*2.0P), A06(5/8"-11)	0.95kg
62116-07	MTB4xER40-70		172.5	63			1.50kg

62118

R8/ER

Collet Holder



P.F95 P.F96 P.F82~85

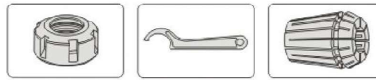
Unit:mm

Order No.	Model-I1	l2	L	D	d	t1	T	N.W.
62118-01	R8xER16A-38	102	135	28	16	M10X1.5P	7/16" -20	0.65kg
62118-02	R8xER32-60		162	50	32	M12X1.75P		0.90kg
62118-03	R8xER40-65		168	63	40	M16X2.0P		1.10kg

62120

C/ER

Straight Shank



P.F95

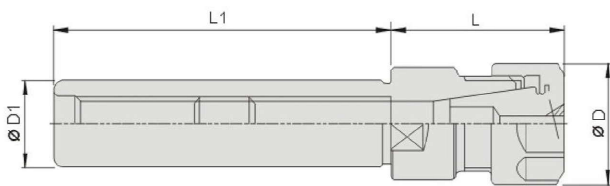
P.F96

P.F81-85

Unit: mm



Order No.	Model	D1	L1	L	D	Type
62120-01	C20-ER16-50	20	50	30	28	ER16
62120-02	C20-ER16-100		100			
62120-03	C20-ER16-150		150			
62120-04	C20-ER20-50	20	50	36	34	ER20
62120-05	C20-ER20-100		100			
62120-06	C20-ER25-50		50			
62120-07	C20-ER25-100	20	100	46	42	ER25
62120-08	C20-ER25-150		150			
62120-09	C25-ER16-100		100			
62120-10	C25-ER16-150	25	150	30	28	ER16
62120-11	C25-ER20-150		150			
62120-12	C25-ER25-100		100			
62120-13	C25-ER25-150	25	150	46	42	ER25
62120-14	C25-ER32-80		80			
62120-15	C25-ER40-100		100			
62120-16	C32-ER25-60	32	60	46	42	ER25
62120-17	C32-ER32-100		100			
62120-18	C32-ER40-100		100			
62120-19	C40-ER32-100	40	100	54	50	ER32
62120-20	C40-ER40-100					

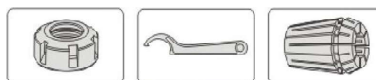


(Collet is not included)

62122

C/ER

Straight Shank



P.F95

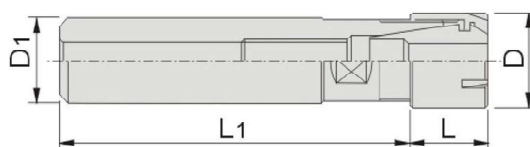
P.F96

P.F81-85

Unit: mm



Order No.	Model	D1	L1	L	D	Type
62122-01	C16-ER11-50M	16	50	12	16	ER11
62122-02	C16-ER11-100M		100			
62122-03	C20-ER16-50M	20	50	18	22	ER16
62122-04	C20-ER16-100M		100			
62122-05	C20-ER16-150M		150			
62122-06	C20-ER20-50M	20	50	19	28	ER20
62122-07	C20-ER20-100M		100			
62122-08	C20-ER20-150M		150			
62122-09	C25-ER20-50M	25	50	19	28	ER20
62122-10	C25-ER20-100M		100			
62122-11	C25-ER20-150M		150			



(Collet is not included.)

Tooling System

62124

ST/ER

ER Spring Collet Chuck System Set

TOOLING SYSTEM



Refer page F60 for chuck.

Unit:mm

Order No.	Model	Set Range	Collet	N.W.
62124-01	ST16-ER11-50-13PCS	1-7	ER11 13PCS	0.6kg
62124-02	ST16-ER11-50-7PCS	1-7	ER11 7PCS	0.5kg
62124-03	ST16-ER11-100-13PCS	1-7	ER11 13PCS	0.7kg
62124-04	ST16-ER11-100-7PCS	1-7	ER11 7PCS	0.6kg
62124-05	ST16-ER16-100-10PCS	1-10	ER16 10PCS	1kg
62124-06	ST16-ER16-100-8PCS	3-10	ER16 8PCS	1kg
62124-07	ST20-ER16-50-10PCS	1-10	ER16 10PCS	1.05kg
62124-08	ST20-ER16-50-8PCS	3-10	ER16 8PCS	1kg
62124-09	ST20-ER16-100-10PCS	1-10	ER16 10PCS	1.1kg
62124-10	ST20-ER16-100-8PCS	3-10	ER16 8PCS	1.05kg
62124-11	ST20-ER16-150-10PCS	1-10	ER16 10PCS	1.2kg
62124-12	ST20-ER16-150-8PCS	3-10	ER16 8PCS	1.15kg
62124-13	ST25-ER16-50-10PCS	1-10	ER16 10PCS	1.1kg
62124-14	ST25-ER16-50-8PCS	3-10	ER16 8PCS	1.05kg
62124-15	ST25-ER16-100-10PCS	1-10	ER16 10PCS	1.2kg
62124-16	ST25-ER16-100-8PCS	3-10	ER16 8PCS	1.15kg
62124-17	ST25-ER16-150-10PCS	1-10	ER16 10PCS	1.35kg
62124-18	ST25-ER16-150-8PCS	3-10	ER16 8PCS	1.3kg
62124-19	ST20-ER20-50-12PCS	2-13	ER20 12PCS	1.2kg
62124-20	ST20-ER20-50-10PCS	4-13	ER20 10PCS	1.15kg
62124-21	ST20-ER20-100-12PCS	2-13	ER20 12PCS	1.3kg
62124-22	ST20-ER20-100-10PCS	4-13	ER20 10PCS	1.25kg

Refer page F60 for chuck.

Unit:mm

Order No.	Model	Set Range	Collet	N.W.
62124-23	ST20-ER20-150-12PCS	2-13	ER20 12PCS	1.4kg
62124-24	ST20-ER20-150-10PCS	4-13	ER20 10PCS	1.35kg
62124-25	ST25-ER20-50-12PCS	2-13	ER20 12PCS	1.3kg
62124-26	ST25-ER20-50-10PCS	4-13	ER20 10PCS	1.25kg
62124-27	ST25-ER20-100-12PCS	2-13	ER20 12PCS	1.4kg
62124-28	ST25-ER20-100-10PCS	4-13	ER20 10PCS	1.35kg
62124-29	ST25-ER20-150-12PCS	2-13	ER20 12PCS	1.5kg
62124-30	ST25-ER20-150-10PCS	4-13	ER20 10PCS	1.45kg
62124-31	ST20-ER25-50-15PCS	2-16	ER25 15PCS	2.4kg
62124-32	ST20-ER25-50-7PCS	4-16	ER25 7PCS	1.9kg
62124-33	ST20-ER25-100-15PCS	2-16	ER25 15PCS	2.4kg
62124-34	ST20-ER25-100-7PCS	4-16	ER25 7PCS	1.9kg
62124-35	ST20-ER25-150-15PCS	2-16	ER25 15PCS	2.5kg
62124-36	ST20-ER25-150-7PCS	4-16	ER25 7PCS	2kg
62124-37	ST25-ER25-100-15PCS	2-16	ER25 15PCS	2.5kg
62124-38	ST25-ER25-100-7PCS	4-16	ER25 7PCS	2kg
62124-39	ST25-ER25-150-15PCS	2-16	ER25 15PCS	2.65kg
62124-40	ST25-ER25-150-7PCS	4-16	ER25 7PCS	2.2kg
62124-41	ST32-ER25-60-15PCS	2-16	ER25 15PCS	2.5kg
62124-42	ST32-ER25-60-7PCS	4-16	ER25 7PCS	2kg
62124-43	ST25-ER32-80-18PCS	3-20	ER32 18PCS	4.1kg
62124-44	ST25-ER32-80-11PCS	4-20	ER32 11PCS	3kg
62124-45	ST25-ER32-80-6PCS	6-20	ER32 6PCS	2.7kg
62124-46	ST32-ER32-100-18PCS	3-20	ER32 18PCS	4.3kg
62124-47	ST32-ER32-100-11PCS	4-20	ER32 11PCS	3.2kg
62124-48	ST32-ER32-100-6PCS	6-20	ER32 6PCS	2.9kg
62124-49	ST40-ER32-100-18PCS	3-20	ER32 18PCS	4.5kg
62124-50	ST40-ER32-100-11PCS	4-20	ER32 11PCS	3.4kg
62124-51	ST40-ER32-100-6PCS	6-20	ER32 6PCS	3.1kg
62124-52	ST32-ER40-100-23PCS	4-26	ER40 23PCS	7.3kg
62124-53	ST32-ER40-100-15PCS	4-26	ER40 15PCS	6.1kg
62124-54	ST32-ER40-100-7PCS	6-25	ER40 7PCS	4.6kg
62124-55	ST40-ER40-100-23PCS	4-26	ER40 23PCS	7.6kg
62124-56	ST40-ER40-100-15PCS	4-26	ER40 15PCS	6.5kg
62124-57	ST40-ER40-100-7PCS	6-25	ER40 7PCS	5kg



Tooling System

62126

ST/ER

ER Spring Collet Chuck System Set



Refer page F59 for chuck.

Unit:mm

Order No.	Model	Set Range	Collet	N.W.
62126-01	ST16-ER11M-50-13PCS	1-7	ER11 13PCS	0.6kg
62126-02	ST16-ER11M-100-13PCS	1-7	ER11 13PCS	0.7kg
62126-03	ST16-ER16M-100-10PCS	1-10	ER16 10PCS	1kg
62126-04	ST20-ER16M-50-10PCS	1-10	ER16 10PCS	1.05kg
62126-05	ST20-ER16M-100-10PCS	1-10	ER16 10PCS	1.1kg
62126-06	ST20-ER16M-150-10PCS	1-10	ER16 10PCS	1.2kg
62126-07	ST25-ER16M-100-10PCS	1-10	ER16 10PCS	1.2kg
62126-08	ST25-ER16M-150-10PCS	1-10	ER16 10PCS	1.35kg
62126-09	ST20-ER20M-50-12PCS	2-13	ER20 12PCS	1.2kg
62126-10	ST20-ER20M-100-12PCS	2-13	ER20 12PCS	1.3kg
62126-11	ST20-ER20M-150-12PCS	2-13	ER20 12PCS	1.4kg
62126-12	ST25-ER20M-100-12PCS	2-13	ER20 12PCS	1.4kg
62126-13	ST25-ER20M-150-12PCS	2-13	ER20 12PCS	1.5kg

62128

R8/ER

ER Spring Collet Chuck System Set Of Collets and R8 Shank



Refer page F59 for chuck.

Unit:mm

Order No.	Model	Set Range	Collet	N.W.
62128-01	R8-ER16-38-10PCS	1-10	ER16 10PCS	1.5kg
62128-02	R8-ER32-40-18PCS	3-20	ER32 18PCS	4.3kg
62128-03	R8-ER32-40-11PCS	4-20	ER32 11PCS	3.2kg
62128-04	R8-ER32-40-6PCS	6-20	ER32 6PCS	2.9kg
62128-05	R8-ER40-70-23PCS	4-26	ER40 23PCS	7.3kg
62128-06	R8-ER40-70-15PCS	4-26	ER40 15PCS	6.1kg
62128-07	R8-ER40-70-7PCS	6-25	ER40 7PCS	4.6kg

62130
MT/ER
ER Spring Collet Chuck System Set


TOOLING SYSTEM

Refer page F59 for chuck.

Specify Inch or Metric when ordering.

Order No.	Model	Set Range	Collet	N.W.	Draw Bar
62130-01	MTB2-ER16-40-10PCS	1-10	ER16 10PCS	1.05	M10(M10*1.5P) A02(3/8"-16)
62130-02	MTB2-ER20-43-12PCS	2-13	ER20 12PCS	1.3	
62130-03	MTB2-ER25-47-15PCS	2-16	ER25 15PCS	2.4	
62130-04	MTB2-ER25-47-7PCS	4-16	ER25 7PCS	2	
62130-05	MTB3-ER16-40-10PCS	1-10	ER16 10PCS	1.15	M10(M10*1.5P) M12(M12*1.75P) A04(1/2"-12) A05(1/2"-13) A02(3/8"-16)
62130-06	MTB3-ER20-43-12PCS	2-13	ER20 12PCS	1.35	
62130-07	MTB3-ER25-47-15PCS	2-16	ER25 15PCS	2.5	
62130-08	MTB3-ER25-47-7PCS	4-16	ER25 7PCS	2.1	
62130-09	MTB3-ER32-70-18PCS	3-20	ER32 18PCS	4.1	
62130-10	MTB3-ER32-70-11PCS	4-20	ER32 11PCS	3	
62130-11	MTB3-ER32-70-6PCS	6-20	ER32 6PCS	2.7	
62130-12	MTB3-ER40-80-23PCS	4-26	ER40 23PCS	7.2	
62130-13	MTB3-ER40-80-15PCS	4-26	ER40 15PCS	6	
62130-14	MTB3-ER40-80-7PCS	6-25	ER40 7PCS	4.5	
62130-15	MTB4-ER32-60-18PCS	3-20	ER32 18PCS	4.3	M16(M16*2.0P) A06(5/8"-11)
62130-16	MTB4-ER32-60-11PCS	4-20	ER32 11PCS	3.2	
62130-17	MTB4-ER32-60-6PCS	6-20	ER32 6PCS	2.9	
62130-18	MTB4-ER40-82-23PCS	4-26	ER40 23PCS	7.3	
62130-19	MTB4-ER40-82-15PCS	4-26	ER40 15PCS	6.1	
62130-20	MTB4-ER40-82-7PCS	6-25	ER40 7PCS	4.6	M24(M24*3.0P) A07(1"-8)
62130-21	MTB5-ER40-82-23PCS	4-26	ER40 23PCS	8.2	
62130-22	MTB5-ER40-82-15PCS	4-26	ER40 15PCS	6.9	
62130-23	MTB5-ER40-82-7PCS	6-25	ER40 7PCS	5.4	
62130-24	MTB5-ER50-85-12PCS	12-34	ER50 12PCS	9.5	

Tooling System

62132

NT/ER

ER Spring Collet Chuck System Set

TOOLING SYSTEM



Refer page F49 for chuck.

Specify Inch or Metric when ordering.

Order No.	Model	Set Range	Collet	N.W.	Draw Bar
62132-01	NT30-ER16-76-10PCS	1-10	ER16 10PCS	1.7	M12(M12*1.75P) A04(1/2"-12)
62132-02	NT30-ER20-76-12PCS	2-13	ER20 12PCS	1.8	
62132-03	NT30-ER25-55-15PCS	2-16	ER25 15PCS	2.8	
62132-04	NT30-ER25-55-7PCS	4-16	ER25 7PCS	2.4	
62132-05	NT30-ER32-55-18PCS	3-20	ER32 18PCS	4.2	M12(M12*1.75P) A04(1/2"-12) A05(1/2"-13)
62132-06	NT30-ER32-55-11PCS	4-20	ER32 11PCS	3.2	
62132-07	NT30-ER32-55-6PCS	6-20	ER32 6PCS	2.8	
62132-08	NT30-ER40-70-23PCS	4-26	ER40 23PCS	7.3	
62132-09	NT30-ER40-70-15PCS	4-26	ER40 15PCS	6	
62132-10	NT30-ER40-70-7PCS	6-25	ER40 7PCS	4.6	M16(M16*2.0P) A06(5/8"-11)
62132-11	NT40-ER16-76-10PCS	1-10	ER16 10PCS	2.4	
62132-12	NT40-ER20-76-12PCS	2-13	ER20 12PCS	2.5	
62132-13	NT40-ER25-50-15PCS	2-16	ER25 15PCS	3.3	
62132-14	NT40-ER25-50-7PCS	4-16	ER25 7PCS	3	M16(M16*2.0P) A06(5/8"-11)
62132-15	NT40-ER32-50-18PCS	3-20	ER32 18PCS	4.8	
62132-16	NT40-ER32-50-11PCS	4-20	ER32 11PCS	3.8	
62132-17	NT40-ER32-50-6PCS	6-20	ER32 6PCS	3.4	
62132-18	NT40-ER40-60-23PCS	4-26	ER40 23PCS	8.2	
62132-19	NT40-ER40-60-15PCS	4-26	ER40 15PCS	6.9	M24(M24*3.0P) A07(1"-8)
62132-20	NT40-ER40-60-7PCS	6-25	ER40 7PCS	5.2	
62132-21	NT40-ER50-80-12PCS	12-34	ER50 12PCS	10	
62132-22	NT50-ER32-60-18PCS	3-20	ER32 18PCS	6.4	
62132-23	NT50-ER32-60-11PCS	4-20	ER32 11PCS	5.4	M24(M24*3.0P) A07(1"-8)
62132-24	NT50-ER32-60-6PCS	6-20	ER32 6PCS	5	
62132-25	NT50-ER40-65-23PCS	4-26	ER40 23PCS	9.8	
62132-26	NT50-ER40-65-15PCS	4-26	ER40 15PCS	8.5	
62132-27	NT50-ER40-65-7PCS	6-25	ER40 7PCS	7	
62132-28	NT50-ER50-65-12PCS	12-34	ER50 12PCS	11	

62134 BT/ER ER Spring Collet Chuck System Set



TOOLING SYSTEM

Refer page F14~F16 for chuck.

Order No.	Model	Set Range	Collet	N.W.
62134-01	BT30-ER16-60-10PCS	1-10	ER16 10PCS	1.9kg
62134-02	BT30-ER16-100-10PCS	1-10	ER16 10PCS	2kg
62134-03	BT30-ER20-60-12PCS	2-13	ER20 12PCS	2.5kg
62134-04	BT30-ER20-100-12PCS	2-13	ER20 12PCS	2.6kg
62134-05	BT30-ER25-60-15PCS	2-16	ER25 15PCS	2.5kg
62134-06	BT30-ER25-60-7PCS	4-16	ER25 7PCS	2.8kg
62134-07	BT30-ER32-60-18PCS	3-20	ER32 18PCS	4.4kg
62134-08	BT30-ER32-60-11PCS	4-20	ER32 11PCS	3.8kg
62134-09	BT30-ER32-60-6PCS	6-20	ER32 6PCS	3.4kg
62134-10	BT40-ER16-70-10PCS	1-10	ER16 10PCS	2.3kg
62134-11	BT40-ER16-100-10PCS	1-10	ER16 10PCS	2.7kg
62134-12	BT40-ER20-70-12PCS	2-13	ER20 12PCS	2.8kg
62134-13	BT40-ER20-100-12PCS	2-13	ER20 12PCS	3kg
62134-14	BT40-ER25-70-15PCS	2-16	ER25 15PCS	3.2kg
62134-15	BT40-ER25-100-7PCS	4-16	ER25 7PCS	3kg
62134-16	BT40-ER32-70-18PCS	3-20	ER32 18PCS	5.2kg
62134-17	BT40-ER32-70-11PCS	4-20	ER32 11PCS	4.2kg
62134-18	BT40-ER32-70-6PCS	6-20	ER32 6PCS	3.8kg
62134-19	BT40-ER40-80-23PCS	4-26	ER40 23PCS	8.9kg
62134-20	BT40-ER40-80-15PCS	4-26	ER40 15PCS	7.6kg
62134-21	BT40-ER40-80-7PCS	6-25	ER40 7PCS	4.5kg
62134-22	BT40-ER50-90-12PCS	12-34	ER50 12PCS	9kg
62134-23	BT50-ER32-100-18PCS	3-20	ER32 18PCS	7.5kg
62134-24	BT50-ER40-100-23PCS	4-26	ER40 23PCS	11.3kg
62134-25	BT50-ER40-100-15PCS	4-26	ER40 15PCS	10kg
62134-26	BT50-ER50-100-12PCS	12-34	ER50 12PCS	12kg

Tooling System

62136

DAT/ER

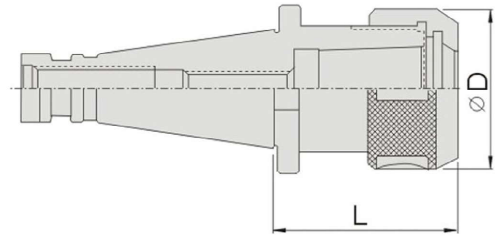
ER Spring Collet Chuck System Set

TOOLING SYSTEM



Refer page F32~F34 for chuck.

Order No.	Model	Set Range	Collet	N.W.
62136-01	DAT30-ER16-60-10PCS	1-10	ER16 10PCS	1.8kg
62136-02	DAT30-ER20-60-12PCS	2-13	ER20 12PCS	2.4kg
62136-03	DAT30-ER25-60-15PCS	2-16	ER25 15PCS	2.7kg
62136-04	DAT30-ER32-60-18PCS	3-20	ER32 18PCS	4.2kg
62136-05	DAT40-ER16-70-10PCS	1-10	ER16 10PCS	2.2kg
62136-06	DAT40-ER20-70-12PCS	2-13	ER20 12PCS	2.7kg
62136-07	DAT40-ER25-70-15PCS	2-16	ER25 15PCS	3.1kg
62136-08	DAT40-ER32-70-18PCS	3-20	ER32 18PCS	5.2kg
62136-09	DAT40-ER40-80-23PCS	4-26	ER40 23PCS	8.9kg
62136-10	DAT40-ER40-80-15PCS	4-26	ER40 15PCS	7.0kg
62136-11	DAT50-ER32-100-18PCS	3-20	ER32 18PCS	7.0kg
62136-12	DAT50-ER40-100-15PCS	4-26	ER40 15PCS	9.5kg
62136-13	DAT50-ER40-100-23PCS	4-26	ER50 23PCS	11.3kg

62138
OZ
Collet Chuck

P.F69
OZ25 Specify Inch or Metric when ordering.

Order No.	Model	L	ØD	Collet	Braw Bar	N.W.
62138-01	NT30-OZ25-70	70	60	OZ25	M12(M12*1.75P) A04(1/2"-12) A05(1/2"-13)	1.0kg
62138-02	NT40-OZ25-70	70	60	OZ25	M16(M16*2.0P) A06(5/8"-11)	1.3kg
62138-03	NT50-OZ25-73	73	60	OZ25	M24(M24*3.0P) A07(1"-8)	3.2kg
62138-04	MTB2-OZ25-85	85	60	OZ25	M10*1.5P	1.0kg
62138-05	MTB3-OZ25-70	70	60	OZ25	M10(M10*1.5P) M12(M12*1.75P) A04(1/2"-12) A05(1/2"-13) A02(3/8"-16)	1.0kg
62138-06	MTB4-OZ25-70	70	60	OZ25	M16(M16*2.0P) A06(5/8"-11)	1.2kg
62138-07	MTB5-OZ25-65	65	60	OZ25	M24(M24*3.0P) A07(1"-8)	2.0kg
62138-08	R8-OZ25-70	70	60	OZ25	7/16"-20	1.2kg
62138-09	BT30-OZ25-70	70	60	OZ25	M12*1.75P	0.9kg
62138-10	BT40-OZ25-80	80	60	OZ25	M16*2.0P	1.5kg
62138-11	BT50-OZ25-100	100	60	OZ25	M24*3.0P	4.3kg
62138-12	SK40-OZ25-80	80	60	OZ25	M16*2.0P	1.9kg
62138-13	SK50-OZ25-100	100	60	OZ25	M24*3.0P	4.2kg
62138-14	CAT40-OZ25-3"	3"	60	OZ25	5/8"-11	1.9kg
62138-15	CAT50-OZ25-31/2"	31/2"	60	OZ25	1"-8	4.0kg

OZ32

62138-20	NT30-OZ32-100	100	78	OZ32	M12(M12*1.75P) A04(1/2"-12)	2.0kg
62138-21	NT40-OZ32-85	85	78	OZ32	M16(M16*2.0P) A06(5/8"-11)	2.2kg
62138-22	NT50-OZ32-80	80	78	OZ32	M24(M24*3.0P) A07(1"-8)	4.8kg
62138-23	MTB5-OZ32-100	100	78	OZ32	M24(M24*3.0P) A07(1"-8)	3.0kg
62138-24	BT40-OZ32-90	90	78	OZ32	M16*2.0P	2.3kg
62138-25	BT50-OZ32-100	100	78	OZ32	M24*3.0P	5.0kg
62138-26	BT50-OZ32-150	150	78	OZ32	M24*3.0P	6.0kg
62138-27	SK40-OZ32-80	80	78	OZ32	M16*2.0P	2.3kg
62138-28	SK50-OZ32-100	100	78	OZ32	M24*3.0P	5.0kg
62138-29	CAT40-OZ32-3"	3"	78	OZ32	5/8"-11	2.3kg
62138-30	CAT50-OZ32-31/2"	31/2"	78	OZ32	1"-8	5.0kg

Tooling System

62142

OZ25

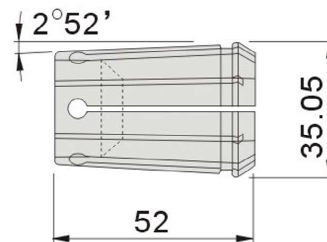
OZ Collets

TOOLING SYSTEM



Feature:

- ▶ HRC:47°
- ▶ COLLET CLASS:Standard
- ▶ CLAMPING RANGE: ≤0.5mm

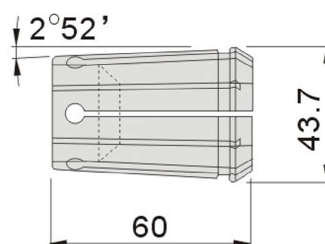


METRIC SIZE

Order No.	Model	Collet ∅
62142-03	OZ2503	3
62142-04	OZ2504	4
62142-05	OZ2505	5
62142-06	OZ2506	6
62142-07	OZ2507	7
62142-08	OZ2508	8
62142-09	OZ2509	9
62142-10	OZ2510	10
62142-11	OZ2511	11
62142-12	OZ2512	12
62142-13	OZ2513	13
62142-14	OZ2514	14
62142-15	OZ2515	15
62142-16	OZ2516	16
62142-17	OZ2517	17
62142-18	OZ2518	18
62142-19	OZ2519	19
62142-20	OZ2520	20
62142-21	OZ2521	21
62142-22	OZ2522	22
62142-23	OZ2523	23
62142-24	OZ2524	24
62142-25	OZ2525	25


Feature:

- ▶ HRC:47°
- ▶ COLLET CLASS:Standard
- ▶ CLAMPING RANGE:≤0.5mm


METRIC SIZE

Order No.	Model	Collet ∅
62144-06	OZ3206	6
62144-07	OZ3207	7
62144-08	OZ3208	8
62144-09	OZ3209	9
62144-10	OZ3210	10
62144-11	OZ3211	11
62144-12	OZ3212	12
62144-13	OZ3213	13
62144-14	OZ3214	14
62144-15	OZ3215	15
62144-16	OZ3216	16
62144-17	OZ3217	17
62144-18	OZ3218	18
62144-19	OZ3219	19
62144-20	OZ3220	20
62144-21	OZ3221	21
62144-22	OZ3222	22
62144-23	OZ3223	23
62144-24	OZ3224	24
62144-25	OZ3225	25
62144-26	OZ3226	26
62144-27	OZ3227	27
62144-28	OZ3228	28
62144-29	OZ3229	29
62144-30	OZ3230	30
62144-31	OZ3231	31
62144-32	OZ3232	32

Tooling System

62146
OZ25
Collet Chuck Kit

P.F69

Metric

Order No.	Model	Pcs	Thread	N.W.
62146-01	NT30-OZ25	7	M12(M12*1.75P)	3.7kg
62146-02	NT30-OZ25	15	A04(1/2"-12) A05(1/2"-13)	5.2kg
62146-03	NT40-OZ25	7	M16(M16*2.0P)	4kg
62146-04	NT40-OZ25	15	A06(5/8"-11)	5.5kg
62146-05	NT50-OZ25	7	M24(M24*3.0P)	6.5kg
62146-06	NT50-OZ25	15	A07(1"-8)	8.5kg
62146-07	MTB2-OZ25	7	M10(M10*1.5P)	3.6kg
62146-08	MTB2-OZ25	15	A02(3/8"-16)	5.1kg
62146-09	MTB3-OZ25	7	M10(M10*1.5P) M12(M12*1.75P)	3.7kg
62146-10	MTB3-OZ25	15	A04(1/2"-12) A05(1/2"-13) A02(3/8"-16)	5.2kg
62146-11	MTB4-OZ25	7	M16(M16*2.0P)	3.9kg
62146-12	MTB4-OZ25	15	A06(5/8"-11)	5.4kg
62146-13	MTB5-OZ25	7	M24(M24*3.0P)	4.7kg
62146-14	MTB5-OZ25	15	A07(1"-8)	6.2kg
62146-15	R8-OZ25	7	7/16"-20	3.7kg
62146-16	R8-OZ25	15		5.2kg
62146-17	BT40-OZ25	7		4.4kg
62146-18	BT40-OZ25	15		5.9kg
62146-19	BT50-OZ25	7		7.5kg
62146-20	BT50-OZ25	15		9.5kg
62146-21	SK40-OZ25	7	DIN69871A40 M16*2.0P	4.2kg
62146-22	SK40-OZ25	15		5.7kg
62146-23	SK50-OZ25	7	DIN69871A50 M24*3.0P	7.3kg
62146-24	SK50-OZ25	15		9.3kg

Sizes of Metric collet set

7PCS:6,8,10,12,16,20,25

15PCS:3,4,5,6,7,8,9,10,11,12,13,16,18,20,25

62148
OZ32
Collet Chuck Kit

P.F70
TOOLING SYSTEM
Metric

Order No.	Model	Pcs	Thread	N.W.
62148-01	NT30-OZ32	8	M12(M12*1.75P)	7kg
62148-02	NT30-OZ32	15	A04(1/2"-12) A05(1/2"-13)	9kg
62148-03	NT40-OZ32	8	M16(M16*2.0P)	7.2kg
62148-04	NT40-OZ32	15	A06(5/8"-11)	9.2kg
62148-05	NT50-OZ32	8	M24(M24*3.0P)	9.8kg
62148-06	NT50-OZ32	15	A07(1"-8)	11.8kg
62148-07	MTB5-OZ32	8	M24(M24*3.0P)	8kg
62148-08	MTB5-OZ32	15	A07(1"-8)	10kg
62148-09	BT40-OZ32	8		7.4kg
62148-10	BT40-OZ32	15		9.4kg
62148-11	BT50-OZ32	8		10kg
62148-12	BT50-OZ32	15		12kg
62148-13	SK40-OZ32	8	DIN69871A40	7.2kg
62148-14	SK40-OZ32	15	M16*2.0P	9.2kg
62148-15	SK50-OZ32	8	DIN69871A50	9.8kg
62148-16	SK50-OZ32	15	M24*3.0P	11.8kg

Sizes of Metric collet set

8PCS:6,8,10,12,16,20,25,32

15PCS:6,8,10,12,13,14,15,16,18,20,22,25,26,30,32

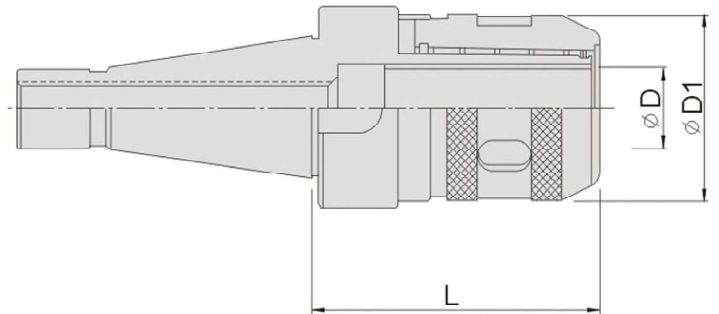
Tooling System

62150

NT-MCST

Milling Collet Chuck Holder

TOOLING SYSTEM



P.F75

P.F75

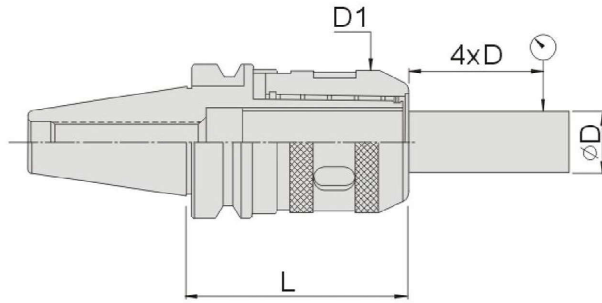
Unit:mm

Order No.	Model	ØD	ØD1	L	Collet	Thread	N.W.
62150-01	NT30-MCST20-80	20	52	80	ST20	M12(M12*1.75P) A04(1/2"-12)	1.5kg
62150-02	NT30-MCST25-85	25	58	85	ST25		1.5kg
62150-03	NT40-MCST20-80	20	52	80	ST20	M16(M16*2.0P) A06(5/8"-11)	2.0kg
62150-04	NT40-MCST25-85	25	58	85	ST25		2.0kg
62150-05	NT40-MCST32-95	32	75	95	ST32		2.6kg
62150-06	NT50-MCST32-100	32	75	100	ST32	M24(M24*3.0P) A07(1"-8)	4.5kg
62150-07	NT50-MCST42-110	42	87	110	ST42		5.5kg

62152

BT-MCST

Milling Collet Chuck Holder



P.F75

P.F75

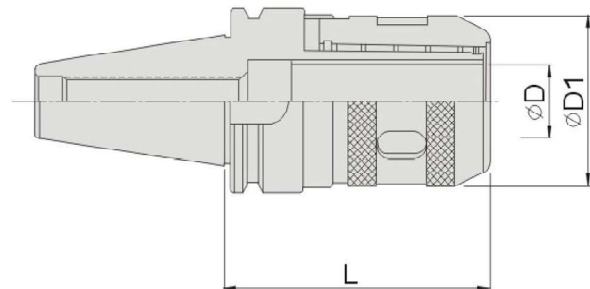
Unit:mm

Order No.	Model	ØD	D1	L	Collet	N.W.
62152-01	BT30-MCST20-85	20	52	85	ST20	1.5kg
62152-02	BT40-MCST20-80	20	52	80	ST20	2kg
62152-03	BT40-MCST20-120	20	52	120	ST20	2.8kg
62152-04	BT40-MCST25-90	25	58	90	ST25	2.2kg
62152-05	BT40-MCST25-135	25	58	135	ST25	2.9kg
62152-06	BT40-MCST32-105	32	75	105	ST32	3kg
62152-07	BT40-MCST32-150	32	75	150	ST32	3.5kg
62152-08	BT50-MCST32-110	32	75	110	ST32	5.2kg
62152-09	BT50-MCST32-150	32	75	150	ST32	7kg
62152-10	BT50-MCST42-115	42	87	115	ST42	7kg
62152-11	BT50-MCST42-150	42	87	150	ST42	8.5kg

62154

DAT-MCST

Milling Collet Chuck Holder



P.F75

P.F75

Unit:mm

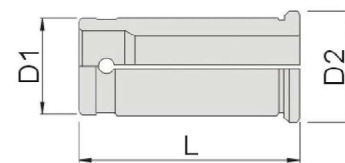
Order No.	Model	ØD	ØD1	L	Collet	N.W.
62154-01	DAT30-MCST20-95	20	52	95	ST20	1.5kg
62154-02	DAT40-MCST20-80	20	52	80	ST20	2kg
62154-03	DAT40-MCST25-90	25	58	90	ST25	2kg
62154-04	DAT40-MCST32-100	32	75	100	ST32	2.7kg
62154-05	DAT50-MCST32-105	32	75	105	ST32	4.5kg
62154-06	DAT50-MCST42-110	42	87	110	ST42	5.7kg

TOOLING SYSTEM

Tooling System

62156 ST Collets

TOOLING SYSTEM

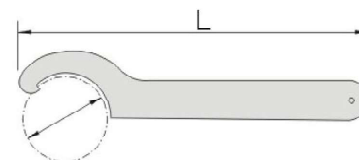


Unit:mm

Order No.	Model	Range Size(Metric)												D1	D2	L	N.W.	
62156-01	ST20			6	8	10	12	14	15	16					20	25	52	0.10kg
62156-02	ST25	4	5	6	8	10	12	14	16	18	20				25	31	60	0.18kg
62156-03	ST32	4	5	6	8	10	12	14	16	18	20	22	25		32	37	73	0.22kg
62156-04	ST42			6	8	10	12	14	16	18	20	22	25	32	42	48	80	0.35kg

Order No.	Model	Range Size(Imperial)												D1	D2	L	N.W.	
62156-05	ST20	3/16	1/4	5/16	3/8	1/2	5/8								20	25	52	0.10kg
62156-06	ST25	3/16	1/4	5/16	3/8	1/2	5/8	3/4							25	31	60	0.18kg
62156-07	ST32	3/16	1/4	5/16	3/8	1/2	5/8	3/4	7/8	1"				32	37	73	0.22kg	
62156-08	ST42		1/4	5/16	3/8	1/2	5/8	3/4	7/8	1"	1-1/2"			42	48	80	0.35kg	

62158 MCST Wrench



Unit:mm

Order No.	Model	L	D	N.W.
62158-01	MCST20	227	52	0.22kg
62158-02	MCST25	227	58	0.22kg
62158-03	MCST32	260	75	0.33kg
62158-04	MCST42	270	87	0.35kg

62160
MCST
Milling Collet Chuck System Kit


Refer page F74 for chuck.

Unit:mm

Order No.	Model	Collet	Thread	N.W.
62160-01	NT30-MCST20-80-6PCS	ST20 6PCS	M12(M12*1.75P)	4.0kg
62160-02	NT30-MCST25-85-7PCS	ST25 7PCS	A04(1/2"-12)	4.0kg
62160-03	NT40-MCST20-80-6PCS	ST20 6PCS	M16(M16*2.0P) A06(5/8"-11)	4.5kg
62160-04	NT40-MCST25-85-7PCS	ST25 7PCS		4.5kg
62160-05	NT40-MCST32-95-7PCS	ST32 7PCS		7.0kg
62160-06	NT50-MCST32-100-7PCS	ST32 7PCS	M24(M24*3.0P) A07(1"-8)	9.0kg
62160-07	NT50-MCST42-110-8PCS	ST42 8PCS		12.0kg
62160-08	BT30-MCST20-85-6PCS	ST20 6PCS		4.0kg
62160-09	BT40-MCST20-80-6PCS	ST20 6PCS		4.5kg
62160-10	BT40-MCST20-120-6PCS	ST20 6PCS		5.0kg
62160-11	BT40-MCST25-90-7PCS	ST25 7PCS		4.7kg
62160-12	BT40-MCST25-135-7PCS	ST25 7PCS		5.2kg
62160-13	BT40-MCST32-105-7PCS	ST32 7PCS		7.0kg
62160-14	BT50-MCST32-110-7PCS	ST32 7PCS		9.5kg
62160-15	BT50-MCST42-115-8PCS	ST42 8PCS		13.0kg
62160-16	DAT30-MCST20-95-6PCS	ST20 6PCS		4.0kg
62160-17	DAT40-MCST20-80-6PCS	ST20 6PCS		4.5kg
62160-18	DAT40-MCST25-90-7PCS	ST25 7PCS		4.8kg
62160-19	DAT40-MCST32-100-7PCS	ST32 7PCS		7.2kg
62160-20	DAT50-MCST32-105-7PCS	ST32 7PCS		9.1kg
62160-21	DAT50-MCST42-110-8PCS	ST42 8PCS		12.0kg

Sizes of Metric collet set

ST20 6PCS	4,6,8,10,12,16
ST25 7PCS	4,6,8,10,12,16,20
ST32 7PCS	6,8,10,12,16,20,25
ST42 8PCS	6,8,10,12,16,20,25,32

Tooling System

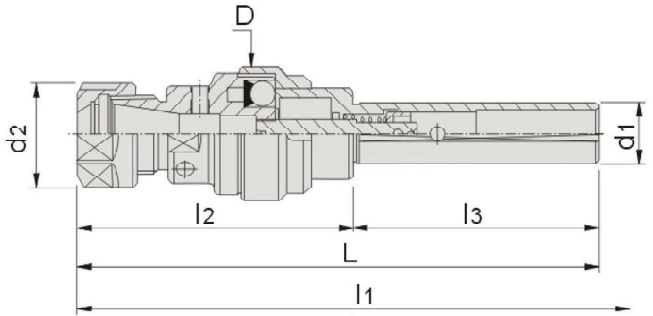
62162 TP Straight Shank ER Tapper(For CNC Lathe)

TOOLING SYSTEM



Feature:

- ▶ Adopting ER rigid Tap collet.
- ▶ Made of SCM21, threads are precisely ground.
- ▶ Flexible design avoiding any tap breakage resulting turret moving.
- ▶ Good floating assembly, can be automatic to correct deviation of repeated position in workpiece.
- ▶ The harder the workpiece, the lower for the rotary speed.
- ▶ Ensure the rotary speed when apply this tapper to avoid any damage.



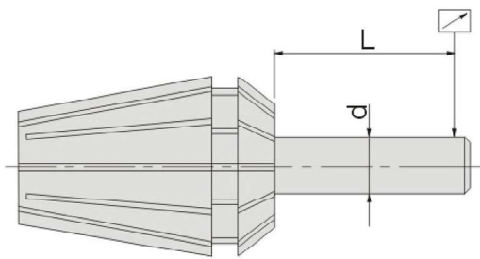
Order No.	Model	D	d1	d2	L	l1	l2	l3	COLLET	CAPACITY	N.W.
62162-01	TP-20	44	20	34	159	172	79	80	ER20	M3~M16	0.5kg
62162-02	TP-225		25								0.7kg
62162-03	TP-232		32								0.9kg
62162-04	STP-20	37	20	155	190	94.5	80	ER32	M3~M27	1.0kg	
62162-05	TP-32	56	32	50						174.5	1.6kg
62162-06	TPM-320	44	MT3	34	165	178	79	86	ER20	M3~M16	1.4kg
62162-07	TPM-420		MT4								1.6kg
62162-08	TPM-432	56	MT4	50	203.5	216.5	94.5	109	ER32	M3~M27	1.8kg

Unit:mm

ACCURACY STANDARD



Class 2	Economic, reliable and proved with DIN6499 Class 2 (0.015-0.020mm), Suitable for general processing application.
Class 1	Reasonable price with high accuracy, proved with DIN6499 Class 1 (0.010mm), Suitable for more accuracy job with lasting lifecycle for the collet.
Class 0	Guaranteed accuracy 0.005mm and suitable for high precision and high speed application.



ϕd	L	DIN 6499 Class 2	DIN 6499 Class 1	GIN Class 0
1~16	6	0.015	0.010	0.005
16~3	10	0.015	0.010	0.005
3~7	16	0.015	0.010	0.005
7~10	25	0.015	0.010	0.005
10~18	40	0.020	0.010	0.005
18~25	50	0.020	0.010	0.005
25~34	60	0.025	0.015	0.010

Each **GIN** Collet:
 Guaranteed accuracy
 100% full inspection.
 No distortion when clamp at minimum capacity.
 No breakage when drop.
 Well-assembly with chucks.

Distinguish three classes' collets from package colour.

Class 2 (0.015mm-0.020mm)

Class 1 (0.010mm)

Class 0 (0.005mm)

ER Collets

62168 ER8 >> ER 8 Collets

TOOLING SYSTEM



D	L	Range	Clamping interval
8.5	13	1.0~5.0	0.5

ER8(class 2)		
Order No.	Model	Range ∅
62168-201	ER080102	1.0~0.5
62168-202	ER080152	1.5~1.0
62168-203	ER080202	2.0~1.5
62168-204	ER080252	2.5~2.0
62168-205	ER080302	3.0~2.5
62168-206	ER080352	3.5~3.0
62168-207	ER080402	4.0~3.5
62168-208	ER080452	4.5~4.0
62168-209	ER080502	5.0~4.5

ER8(class 1)		
Order No.	Model	Range ∅
62168-101	ER080101	1.0~0.5
62168-102	ER080151	1.5~1.0
62168-103	ER080201	2.0~1.5
62168-104	ER080251	2.5~2.0
62168-105	ER080301	3.0~2.5
62168-106	ER080351	3.5~3.0
62168-107	ER080401	4.0~3.5
62168-108	ER080451	4.5~4.0
62168-109	ER080501	5.0~4.5

62169 ER8 >> ER 8 Collets Sets (∅1~5mm 9pcs)



ER8 Collet set (Class 2)		
Order No.	Model	Content
62169-02	ER08SET2	ER 8 Collet (Class 2) x 9pcs, ∅ 1 ~∅5mm, packed with plastic box.

ER8 Collet set (Class 1)		
Order No.	Model	Content
62169-01	ER08SET1	ER 8 Collet (Class 1) x 9pcs, ∅ 1 ~∅5mm, packed with plastic box.

62170

ER11

ER 11 Collets



D	L	Range	Clamping interval
11.5	18	1.0~7.0	0.5

ER11(class 2)		
Order No.	Model	Range Ø
62170-201	ER110102	1.0~0.5
62170-202	ER110152	1.5~1.0
62170-203	ER110202	2.0~1.5
62170-204	ER110252	2.5~2.0
62170-205	ER110302	3.0~2.5
62170-206	ER110352	3.5~3.0
62170-207	ER110402	4.0~3.5
62170-208	ER110452	4.5~4.0
62170-209	ER110502	5.0~4.5
62170-210	ER110552	5.5~5.0
62170-211	ER110602	6.0~5.5
62170-212	ER110652	6.5~6.0
62170-213	ER110702	7.0~6.5

ER11(class 1)		
Order No.	Model	Range Ø
62170-101	ER110101	1.0~0.5
62170-102	ER110151	1.5~1.0
62170-103	ER110201	2.0~1.5
62170-104	ER110251	2.5~2.0
62170-105	ER110301	3.0~2.5
62170-106	ER110351	3.5~3.0
62170-107	ER110401	4.0~3.5
62170-108	ER110451	4.5~4.0
62170-109	ER110501	5.0~4.5
62170-110	ER110551	5.5~5.0
62170-111	ER110601	6.0~5.5
62170-112	ER110651	6.5~6.0
62170-113	ER110701	7.0~6.5

ER11(class 0)		
Order No.	Model	Range Ø
62170-001	ER110100	1.0~0.5
62170-002	ER110150	1.5~1.0
62170-003	ER110200	2.0~1.5
62170-004	ER110250	2.5~2.0
62170-005	ER110300	3.0~2.5
62170-006	ER110350	3.5~3.0
62170-007	ER110400	4.0~3.5
62170-008	ER110450	4.5~4.0
62170-009	ER110500	5.0~4.5
62170-010	ER110550	5.5~5.0
62170-011	ER110600	6.0~5.5
62170-012	ER110650	6.5~6.0
62170-013	ER110700	7.0~6.5

62171

ER11

ER 11 Collets Sets (Ø1~7mm 13pcs)



ER11 Collet set (Class 2)		
Order No.	Model	Content
62171-02	ER11SET2	ER 11 Collet (Class 2) x 13pcs, Ø 1 ~ Ø7mm, packed with plastic box.

ER11 Collet set (Class 1)		
Order No.	Model	Content
62171-01	ER11SET1	ER 11 Collet (Class 1) x 13pcs, Ø 1 ~ Ø7mm, packed with plastic box.

ER11 Collet set (Class 0)(0.005mm)		
Order No.	Model	Content
62171-00	ER11SET0	ER 11 Collet (Class 0) x 13pcs, Ø 1 ~ Ø7mm, packed with plastic box.

ER Collets

62172 ER16 ER 16 Collets

TOOLING SYSTEM



D	L	Range	Clamping interval
17	27.5	1.0~10.0	1.0

ER16(class 2)		
Order No.	Model	Range Ø
62172-201	ER160102	1.0~0.5
62172-202	ER160152	1.5~1.0
62172-203	ER160202	2.0~1.0
62172-204	ER160302	3.0~2.0
62172-205	ER160402	4.0~3.0
62172-206	ER160502	5.0~4.0
62172-207	ER160602	6.0~5.0
62172-208	ER160702	7.0~6.0
62172-209	ER160802	8.0~7.0
62172-210	ER160902	9.0~8.0
62172-211	ER161002	10.0~9.0

ER16(class 1)		
Order No.	Model	Range Ø
62172-101	ER160101	1.0~0.5
62172-102	ER160151	1.5~1.0
62172-103	ER160201	2.0~1.0
62172-104	ER160301	3.0~2.0
62172-105	ER160401	4.0~3.0
62172-106	ER160501	5.0~4.0
62172-107	ER160601	6.0~5.0
62172-108	ER160701	7.0~6.0
62172-109	ER160801	8.0~7.0
62172-110	ER160901	9.0~8.0
62172-111	ER161001	10.0~9.0

ER16(class 0)(0.005mm)		
Order No.	Model	Range Ø
62172-001	ER160100	1.0~0.5
62172-002	ER160150	1.5~1.0
62172-003	ER160200	2.0~1.0
62172-004	ER160300	3.0~2.0
62172-005	ER160400	4.0~3.0
62172-006	ER160500	5.0~4.0
62172-007	ER160600	6.0~5.0
62172-008	ER160700	7.0~6.0
62172-009	ER160800	8.0~7.0
62172-010	ER160900	9.0~8.0
62172-011	ER161000	10.0~9.0

62173 ER16 ER 16 Collets Sets (Ø1~10mm 10pcs)



Er16 Collet set (Class 2)		
Order No.	Model	Content
62173-02	ER16SET2	ER 16 Collet (Class 2) x 10pcs, Ø1 ~ Ø10mm, packed with plastic box.

ER16 Collet set (Class 1)		
Order No.	Model	Content
62173-01	ER16SET1	ER 16 Collet (Class 1) x 10pcs, Ø1 ~ Ø10mm, packed with plastic box.

ER16 Collet set (Class 0)(0.005mm)		
Order No.	Model	Content
62173-00	ER16SET0	ER 16 Collet (Class 0) x 10pcs, Ø1 ~ Ø10mm, packed with plastic box.

62174

ER20

ER 20 Collets



TOOLING SYSTEM

D	L	Range	Clamping interval
21	31.5	2.0~13.0	1.0

ER20(class 2)		
Order No.	Model	Range Ø
62174-203	ER200202	2.0~1.0
62174-204	ER200302	3.0~2.0
62174-205	ER200402	4.0~3.0
62174-206	ER200502	5.0~4.0
62174-207	ER200602	6.0~5.0
62174-208	ER200702	7.0~6.0
62174-209	ER200802	8.0~7.0
62174-210	ER200902	9.0~8.0
62174-211	ER201002	10.0~9.0
62174-212	ER201102	11.0~10.0
62174-213	ER201202	12.0~11.0
62174-214	ER201302	13.0~12.0

ER20(class 1)		
Order No.	Model	Range Ø
62174-103	ER200201	2.0~1.0
62174-104	ER200301	3.0~2.0
62174-105	ER200401	4.0~3.0
62174-106	ER200501	5.0~4.0
62174-107	ER200601	6.0~5.0
62174-108	ER200701	7.0~6.0
62174-109	ER200801	8.0~7.0
62174-110	ER200901	9.0~8.0
62174-111	ER201001	10.0~9.0
62174-112	ER201101	11.0~10.0
62174-113	ER201201	12.0~11.0
62174-114	ER201301	13.0~12.0

ER20(class 0)(0.005mm)		
Order No.	Model	Range Ø
62174-003	ER200200	2.0~1.0
62174-004	ER200300	3.0~2.0
62174-005	ER200400	4.0~3.0
62174-006	ER200500	5.0~4.0
62174-007	ER200600	6.0~5.0
62174-008	ER200700	7.0~6.0
62174-009	ER200800	8.0~7.0
62174-010	ER200900	9.0~8.0
62174-011	ER201000	10.0~9.0
62174-012	ER201100	11.0~10.0
62174-013	ER201200	12.0~11.0
62174-014	ER201300	13.0~12.0

62175

ER20

ER 20 Collets Sets (Ø2~13mm 12pcs)



ER20 Collet set (Class 2)		
Order No.	Model	Content
62175-02	ER20SET2	ER 20 Collet (Class 2) x 12pcs, Ø2 ~ Ø13mm, packed with plastic box.

ER20 Collet set (Class 1)		
Order No.	Model	Content
62175-01	ER20SET1	ER 20 Collet (Class 1) x 12pcs, Ø2 ~ Ø13mm, packed with plastic box.

ER20 Collet set (Class 0)(0.005mm)		
Order No.	Model	Content
62175-00	ER20SET0	ER 20 Collet (Class 0) x 12pcs, Ø2 ~ Ø13mm, packed with plastic box.

ER Collets

62176 ER25 ER 25 Collets

TOOLING SYSTEM



D	L	Range	Clamping interval
26	34	2.0~16.0	1.0

ER25(class 2)		
Order No.	Model	Range Ø
62176-203	ER250202	2.0~1.0
62176-204	ER250302	3.0~2.0
62176-205	ER250402	4.0~3.0
62176-206	ER250502	5.0~4.0
62176-207	ER250602	6.0~5.0
62176-208	ER250702	7.0~6.0
62176-209	ER250802	8.0~7.0
62176-210	ER250902	9.0~8.0
62176-211	ER251002	10.0~9.0
62176-212	ER251102	11.0~10.0
62176-213	ER251202	12.0~11.0
62176-214	ER251302	13.0~12.0
62176-215	ER251402	14.0~13.0
62176-216	ER251502	15.0~14.0
62176-217	ER251602	16.0~15.0

ER25(class 1)		
Order No.	Model	Range Ø
62176-103	ER250201	2.0~1.0
62176-104	ER250301	3.0~2.0
62176-105	ER250401	4.0~3.0
62176-106	ER250501	5.0~4.0
62176-107	ER250601	6.0~5.0
62176-108	ER250701	7.0~6.0
62176-109	ER250801	8.0~7.0
62176-110	ER250901	9.0~8.0
62176-111	ER251001	10.0~9.0
62176-112	ER251101	11.0~10.0
62176-113	ER251201	12.0~11.0
62176-114	ER251301	13.0~12.0
62176-115	ER251401	14.0~13.0
62176-116	ER251501	15.0~14.0
62176-117	ER251601	16.0~15.0

ER25(class 0)(0.005mm)		
Order No.	Model	Range Ø
62176-003	ER250200	2.0~1.0
62176-004	ER250300	3.0~2.0
62176-005	ER250400	4.0~3.0
62176-006	ER250500	5.0~4.0
62176-007	ER250600	6.0~5.0
62176-008	ER250700	7.0~6.0
62176-009	ER250800	8.0~7.0
62176-010	ER250900	9.0~8.0
62176-011	ER251000	10.0~9.0
62176-012	ER251100	11.0~10.0
62176-013	ER251200	12.0~11.0
62176-014	ER251300	13.0~12.0
62176-015	ER251400	14.0~13.0
62176-016	ER251500	15.0~14.0
62176-017	ER251600	16.0~15.0

62177 ER25 ER 25 Collets Sets (Ø2~16mm 15pcs)



ER25 Collet set (Class 2)		
Order No.	Model	Content
62177-02	ER25SET2	ER 25 Collet (Class 2) x 15pcs, Ø2 ~ Ø16mm, packed with plastic box.

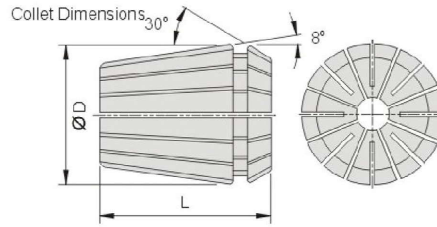
ER25 Collet set (Class 1)		
Order No.	Model	Content
62177-01	ER25SET1	ER 25 Collet (Class 1) x 15pcs, Ø2 ~ Ø16mm, packed with plastic box.

ER25 Collet set (Class 0)(0.005mm)		
Order No.	Model	Content
62177-00	ER25SET0	ER 25 Collet (Class 0) x 15pcs, Ø2 ~ Ø16mm, packed with plastic box.

62178

ER32

ER 32 Collets



TOOLING SYSTEM

D	L	Range	Clamping interval
33	40	3.0~20.0	1.0

ER32(class 2)		
Order No.	Model	Range Ø
62178-202	ER320302	3.0~2.0
62178-203	ER320402	4.0~3.0
62178-204	ER320502	5.0~4.0
62178-205	ER320602	6.0~5.0
62178-206	ER320702	7.0~6.0
62178-207	ER320802	8.0~7.0
62178-208	ER320902	9.0~8.0
62178-209	ER321002	10.0~9.0
62178-210	ER321102	11.0~10.0
62178-211	ER321202	12.0~11.0
62178-212	ER321302	13.0~12.0
62178-213	ER321402	14.0~13.0
62178-214	ER321502	15.0~14.0
62178-215	ER321602	16.0~15.0
62178-216	ER321702	17.0~16.0
62178-217	ER321802	18.0~17.0
62178-218	ER321902	19.0~18.0
62178-219	ER322002	20.0~19.0

ER32(class 1)		
Order No.	Model	Range Ø
62178-102	ER320301	3.0~2.0
62178-103	ER320401	4.0~3.0
62178-104	ER320501	5.0~4.0
62178-105	ER320601	6.0~5.0
62178-106	ER320701	7.0~6.0
62178-107	ER320801	8.0~7.0
62178-108	ER320901	9.0~8.0
62178-109	ER321001	10.0~9.0
62178-110	ER321101	11.0~10.0
62178-111	ER321201	12.0~11.0
62178-112	ER321301	13.0~12.0
62178-113	ER321401	14.0~13.0
62178-114	ER321501	15.0~14.0
62178-115	ER321601	16.0~15.0
62178-116	ER321701	17.0~16.0
62178-117	ER321801	18.0~17.0
62178-118	ER321901	19.0~18.0
62178-119	ER322001	20.0~19.0

ER32(class 0)(0.005mm)		
Order No.	Model	Range Ø
62178-002	ER320300	3.0~2.0
62178-003	ER320400	4.0~3.0
62178-004	ER320500	5.0~4.0
62178-005	ER320600	6.0~5.0
62178-006	ER320700	7.0~6.0
62178-007	ER320800	8.0~7.0
62178-008	ER320900	9.0~8.0
62178-009	ER321000	10.0~9.0
62178-010	ER321100	11.0~10.0
62178-011	ER321200	12.0~11.0
62178-012	ER321300	13.0~12.0
62178-013	ER321400	14.0~13.0
62178-014	ER321500	15.0~14.0
62178-015	ER321600	16.0~15.0
62178-016	ER321700	17.0~16.0
62178-017	ER321800	18.0~17.0
62178-018	ER321900	19.0~18.0
62178-019	ER322000	20.0~19.0

62179

ER32

ER 32 Collets Sets (Ø3~20mm 18pcs)



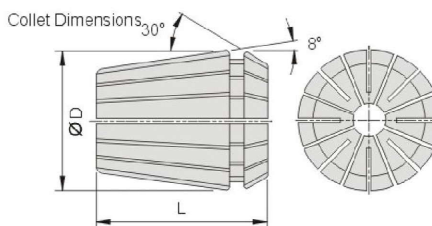
ER32 Collet set (Class 2)		
Order No.	Model	Content
62179-02	ER32SET2	ER 32 Collet (Class 2) x 18pcs, Ø3 ~ Ø20mm, packed with plastic box.

ER32 Collet set (Class 1)		
Order No.	Model	Content
62179-01	ER32SET1	ER 32 Collet (Class 1) x 18pcs, Ø3 ~ Ø20mm, packed with plastic box.

ER32 Collet set (Class 0)(0.005mm)		
Order No.	Model	Content
62179-00	ER32SET0	ER 32 Collet (Class 0) x 18pcs, Ø3 ~ Ø20mm, packed with plastic box.

ER Collets

62180 ER40 ER 40 Collets



D	L	Range	Clamping interval
41	46	4.0~26.0	1.0

ER40(class 2)		
Order No.	Model	Range Ø
62180-202	ER400402	4.0~3.0
62180-203	ER400502	5.0~4.0
62180-204	ER400602	6.0~5.0
62180-205	ER400702	7.0~6.0
62180-206	ER400802	8.0~7.0
62180-207	ER400902	9.0~8.0
62180-208	ER401002	10.0~9.0
62180-209	ER401102	11.0~10.0
62180-210	ER401202	12.0~11.0
62180-211	ER401302	13.0~12.0
62180-212	ER401402	14.0~13.0
62180-213	ER401502	15.0~14.0
62180-214	ER401602	16.0~15.0
62180-215	ER401702	17.0~16.0
62180-216	ER401802	18.0~17.0
62180-217	ER401902	19.0~18.0
62180-218	ER402002	20.0~19.0
62180-219	ER402102	21.0~20.0
62180-220	ER402202	22.0~21.0
62180-221	ER402302	23.0~22.0
62180-222	ER402402	24.0~23.0
62180-223	ER402502	25.0~24.0
62180-224	ER402602	26.0~25.0

ER40(class 1)		
Order No.	Model	Range Ø
62180-102	ER400401	4.0~3.0
62180-103	ER400501	5.0~4.0
62180-104	ER400601	6.0~5.0
62180-105	ER400701	7.0~6.0
62180-106	ER400801	8.0~7.0
62180-107	ER400901	9.0~8.0
62180-108	ER401001	10.0~9.0
62180-109	ER401101	11.0~10.0
62180-110	ER401201	12.0~11.0
62180-111	ER401301	13.0~12.0
62180-112	ER401401	14.0~13.0
62180-113	ER401501	15.0~14.0
62180-114	ER401601	16.0~15.0
62180-115	ER401701	17.0~16.0
62180-116	ER401801	18.0~17.0
62180-117	ER401901	19.0~18.0
62180-118	ER402001	20.0~19.0
62180-119	ER402101	21.0~20.0
62180-120	ER402201	22.0~21.0
62180-121	ER402301	23.0~22.0
62180-122	ER402401	24.0~23.0
62180-123	ER402501	25.0~24.0
62180-124	ER402601	26.0~25.0

ER40(class 0)(0.005mm)		
Order No.	Model	Range Ø
62180-002	ER400400	4.0~3.0
62180-003	ER400500	5.0~4.0
62180-004	ER400600	6.0~5.0
62180-005	ER400700	7.0~6.0
62180-006	ER400800	8.0~7.0
62180-007	ER400900	9.0~8.0
62180-008	ER401000	10.0~9.0
62180-009	ER401100	11.0~10.0
62180-010	ER401200	12.0~11.0
62180-011	ER401300	13.0~12.0
62180-012	ER401400	14.0~13.0
62180-013	ER401500	15.0~14.0
62180-014	ER401600	16.0~15.0
62180-015	ER401700	17.0~16.0
62180-016	ER401800	18.0~17.0
62180-017	ER401900	19.0~18.0
62180-018	ER402000	20.0~19.0
62180-019	ER402100	21.0~20.0
62180-020	ER402200	22.0~21.0
62180-021	ER402300	23.0~22.0
62180-022	ER402400	24.0~23.0
62180-023	ER402500	25.0~24.0
62180-024	ER402600	26.0~25.0

62181 ER40 ER 40 Collets Sets (Ø4~26mm 23pcs)



ER40 Collet set (Class 2)		
Order No.	Model	Content
62181-02	ER40SET2	ER 40 Collet (Class 2) x 23pcs, Ø4 ~ Ø26mm, packed with plastic box.

ER40 Collet set (Class 1)		
Order No.	Model	Content
62181-01	ER40SET1	ER 40 Collet (Class 1) x 23pcs, Ø4 ~ Ø26mm, packed with plastic box.

ER40 Collet set (Class 0)(0.005mm)		
Order No.	Model	Content
62181-00	ER40SET0	ER 40 Collet (Class 0) x 23pcs, Ø4 ~ Ø26mm, packed with plastic box.

62182

ER50

ER 50 Collets



D	L	Range	Clamping interval
52	60	12.0~34.0	2.0

ER50			
Order No.	Model	Range	ϕ
62182-201	ER501202	12.0~10.0	
62182-202	ER501402	14.0~12.0	
62182-203	ER501602	16.0~14.0	
62182-204	ER501802	18.0~16.0	
62182-205	ER502002	20.0~18.0	
62182-206	ER502202	22.0~20.0	
62182-207	ER502402	24.0~22.0	
62182-208	ER502502	25.0~23.0	
62182-209	ER502602	26.0~24.0	
62182-210	ER502802	28.0~26.0	
62182-211	ER503002	30.0~28.0	
62182-212	ER503202	32.0~30.0	
62182-213	ER503402	34.0~32.0	

62183

ER50

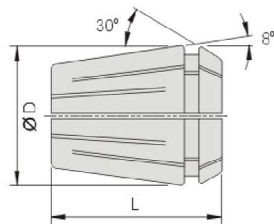
ER 50 Collets Sets (ϕ 12~34mm 12pcs)



ER50 Collet set		
Order No.	Model	Content
62183	ER50	ER 50 Collet x 12pcs, ϕ 12 ~ ϕ 34mm, packed with plastic box.

ER Sealed Collets

TOOLING SYSTEM



Feature:

- Apply to standard ER chuck with no need of special screw nut and seal accessory. Center coolant tools and please note that the clamping capability is simply 0.2mm of the dia. (Not the standard 1mm ER range)

62196 ER16 >> ER 16 Collets D=17 / L=27.5

ER 16
Range
Ø
6
7
8
9
10

Class 2	
Order No.	Model
62196-201	ERC160602
62196-202	ERC160702
62196-203	ERC160802
62196-204	ERC160902
62196-205	ERC161002

62198 ER20 >> ER 20 Collets D=21 / L=31.5

ER 20
Range
Ø
6
7
8
9
10
11
12

Class 2	
Order No.	Model
62198-201	ERC200602
62198-202	ERC200702
62198-203	ERC200802
62198-204	ERC200902
62198-205	ERC201002
62198-206	ERC201102
62198-207	ERC201202

62200 ER25 >> ER 25 Collets D=26 / L=34

ER 25
Range
Ø
6
7
8
9
10
11
12
13
14
15
16

Class 2	
Order No.	Model
62200-201	ERC250602
62200-202	ERC250702
62200-203	ERC250802
62200-204	ERC250902
62200-205	ERC251002
62200-206	ERC251102
62200-207	ERC251202
62200-208	ERC251302
62200-209	ERC251402
62200-210	ERC251502
62200-211	ERC251602

62202

ER32

ER 32 Collets

D=33 / L=40

ER 32
Range
∅
6
7
8
9
10
11
12
13
14
15
16
18
20

Class 2	
Order No.	Model
62202-201	ERC320602
62202-202	ERC320702
62202-203	ERC320802
62202-204	ERC320902
62202-205	ERC321002
62202-206	ERC321102
62202-207	ERC321202
62202-208	ERC321302
62202-209	ERC321402
62202-210	ERC321502
62202-211	ERC321602
62202-212	ERC321802
62202-213	ERC322002

62204

ER40

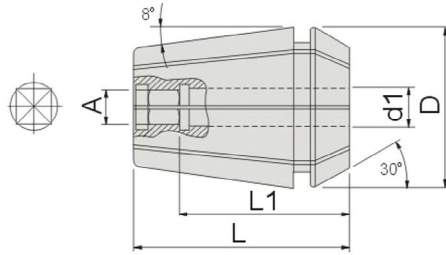
ER 40 Collets

D=41 / L=46

ER 40
Range
∅
6
7
8
9
10
11
12
13
14
15
16
18
20
25

Class 2	
Order No.	Model
62204-201	ERC400602
62204-202	ERC400702
62204-203	ERC400802
62204-204	ERC400902
62204-205	ERC401002
62204-206	ERC401102
62204-207	ERC401202
62204-208	ERC401302
62204-209	ERC401402
62204-210	ERC401502
62204-211	ERC401602
62204-212	ERC401802
62204-213	ERC402002
62204-214	ERC402502

ER Tapping Collets



Feature:

- Suitable for tapping in machine centers and other tapping machines.

62206 ER16 ER 16 Collets D=16.5 / L=27.5

Order No.	Model	d1	Standard		A	L1
			DIN371	DIN376		
62206-101	ERT16045	4.5	M4	M6	3.4	18
62206-102	ERT16050	5	ISO	JIS	4	18
62206-103	ERT16055	5.5		M7	4.5	18
62206-104	ERT16060	6	M4.5-M5-M6	M8	4.9	18
62206-105	ERT16070	7	M7	M9-M10	5.5	18

62208 ER20 ER 20 Collets D=20.5 / L=32.5

Order No.	Model	d1	Standard		A	L1
			DIN371	DIN376		
62208-101	ERT20045	4.5	M4	M6	3.4	18
62208-102	ERT20050	5	ISO	JIS	4	18
62208-103	ERT20055	5.5		M7	4.5	18
62208-104	ERT20060	6	M4.5-M5-M6	M8	4.9	18
62208-105	ERT20070	7	M7	M9-M10	5.5	18
62208-106	ERT20090	8	M8	M11	6.2	22
62208-107	ERT20100	9	M9	M12	7	22
62208-108	ERT20110	10	M10		8	25

62210 ER25 ER 25 Collets D=25.5 / L=34

Order No.	Model	d1	Standard		A	L1
			DIN371	DIN376		
62210-101	ERT25045	4.5	M4	M6	3.4	18
62210-102	ERT25050	5	ISO	JIS	4	18
62210-103	ERT25055	5.5		M7	4.5	18
62210-104	ERT25060	6	M4.5-M5-M6	M8	4.9	18
62210-105	ERT25070	7	M7	M9-M10	5.5	18
62210-106	ERT25080	8	M8	M11	6.2	22
62210-107	ERT25090	9	M9	M12	7	22
62210-108	ERT25100	10	M10		8	25
62210-109	ERT25110	11		M14	9	25
62210-110	ERT25120	12	M12	M16	9	25

ER Tapping Collets are made in class 1 (0.01mm) standard.

62212

ER32

ER 32 Collets

D=32.5 / L=40

Order No.	Model	d1	Standard		A	L1
			DIN371	DIN376		
62212-101	ERT32045	4.5	M4	M6	3.4	18
62212-102	ERT32050	5	ISO	JIS	4	18
62212-103	ERT32055	5.5		M7	4.5	18
62212-104	ERT32060	6	M4.5-M5-M6	M8	4.9	18
62212-105	ERT32070	7	M7	M9-M10	5.5	18
62212-106	ERT32080	8	M8	M11	6.2	22
62212-107	ERT32090	9	M9	M12	7	22
62212-108	ERT32100	10	M10		8	25
62212-109	ERT32110	11		M14	9	25
62212-110	ERT32120	12	M12	M16	9	25
62212-111	ERT32140	14		M18	11	25
62212-112	ERT32160	16		M20	12	25

62214

ER40

ER 40 Collets

D=40.5 / L=46

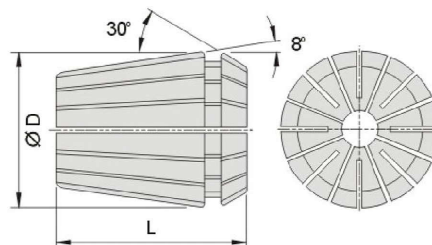
Order No.	Model	d1	Standard		A	L1
			DIN371	DIN376		
62214-101	ERT40060	6	M4.5-M5-M6	M8	4.9	18
62214-102	ERT40070	7	M7	M9-M10	5.5	18
62214-103	ERT40080	8	M8	M11	6.2	22
62214-104	ERT40090	9	M9	M12	7	22
62214-105	ERT40100	10	M10		8	25
62214-106	ERT40110	11		M14	9	25
62214-107	ERT40120	12	M12	M16	9	25
62214-108	ERT40140	14		M18	11	25
62214-109	ERT40160	16		M20	12	25
62214-110	ERT40170	17		JIS	13	33
62214-111	ERT40180	18		M22-M24	14.5	33
62214-112	ERT40200	20		M27	16	33
62214-113	ERT40220	22		M30	18	33

ER Tapping Collets are made in class 1 (0.01mm) standard.

ER Collets (inch size)

62216-26 ER ER Collets

TOOLING SYSTEM



ER 11 Range Ø
1/8
3/16
1/4

ER 11 Collets	D=11.5 / L=18
Order No.	Model
62216-101	ER1103181
62216-102	ER1104761
62216-103	ER1106351

ER 32 Range Ø
1/8
3/16
1/4
5/16
3/8
7/16
1/2
9/16
5/8
3/4

ER 32 Collets	D=33 / L=40
Order No.	Model
62224-101	ER3203181
62224-102	ER3204761
62224-103	ER3206351
62224-104	ER3207941
62224-105	ER3209531
62224-106	ER3211111
62224-107	ER3212701
62224-108	ER3214291
62224-109	ER3215881
62224-110	ER3219051

ER 16 Range Ø
1/8
3/16
1/4
5/16
3/8

ER 16 Collets	D=17 / L=27.5
Order No.	Model
62218-101	ER1603181
62218-102	ER1604761
62218-103	ER1606351
62218-104	ER1607941
62218-105	ER1609531

ER 40 Range Ø
1/8
5/32
3/16
7/32
1/4
9/32
5/16
11/32
3/8
13/32
7/16
15/32
1/2
17/32
9/16
19/32
5/8
21/32
11/16
23/32
3/4
7/8
1"

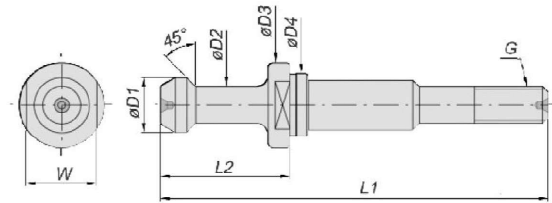
ER 40 Collets	D=41 / L=46
Order No.	Model
62226-101	ER4003181
62226-102	ER4003971
62226-103	ER4004761
62226-104	ER4005561
62226-105	ER4006351
62226-106	ER4007141
62226-107	ER4007941
62226-108	ER4008731
62226-109	ER4009531
62226-110	ER4010321
62226-111	ER4011111
62226-112	ER4011911
62226-113	ER4012701
62226-114	ER4013491
62226-115	ER4014291
62226-116	ER4015081
62226-117	ER4015881
62226-118	ER4016671
62226-119	ER4017461
62226-120	ER4018261
62226-121	ER4019051
62226-122	ER4022231
62226-123	ER4025401

ER 20 Range Ø
1/8
3/16
1/4
5/16
3/8
7/16
1/2

ER 20 Collets	D=21 / L=31.5
Order No.	Model
62220-101	ER2003181
62220-102	ER2004761
62220-103	ER2006351
62220-104	ER2007941
62220-105	ER2009531
62220-106	ER2011111
62220-107	ER2012701

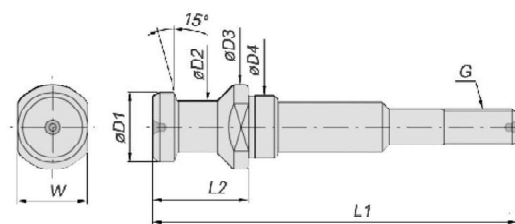
ER 25 Range Ø
1/8
3/16
1/4
5/16
3/8
7/16
1/2
9/16
5/8

ER 25 Collets	D=26 / L=34
Order No.	Model
62222-101	ER2503181
62222-102	ER2504761
62222-103	ER2506351
62222-104	ER2507941
62222-105	ER2509531
62222-106	ER2511111
62222-107	ER2512701
62222-108	ER2514291
62222-109	ER2515881

62228
MTB
Pull Studs
MAS-403


Unit:mm

Order No.	Model	ØD1	ØD2	ØD3	ØD4	L1	L2	G	W	Kgf-M
62228-01	PT40T-MAS1-MTB2-G	15	10	23	17	105	35	M10	19	1.6
62228-02	PT40T-MAS1-MTB3-G	15	10	23	17	112	35	M12	19	2.3
62228-03	PT40T-MAS1-MTB4-G	15	10	23	17	120	35	M16	19	6.0
62228-04	PT50T-MAS1-MTB2-G	23	17	38	25	155	45	M10	30	1.6
62228-05	PT50T-MAS1-MTB3-G	23	17	38	25	147	45	M12	30	2.3
62228-06	PT50T-MAS1-MTB4-G	23	17	38	25	160	45	M16	30	6.0
62228-07	PT50T-MAS1-MTB5-G	23	17	38	25	148	45	M20	30	16.0

62230
MTB
Pull Studs
MAS-403


Unit:mm

Order No.	Model	ØD1	ØD2	ØD3	ØD4	L1	L2	G	W	Kgf-M
62230-01	DIN69872A-SK40-MTB2-G	19	14	23	17	99	26	M10	19	1.6
62230-02	DIN69872A-SK40-MTB3-G	19	14	23	17	106	26	M12	19	2.3
62230-03	DIN69872A-SK40-MTB4-G	19	14	23	17	114	26	M16	19	6.0
62230-04	DIN69872A-SK50-MTB2-G	28	21	36	25	147	34	M10	30	1.6
62230-05	DIN69872A-SK50-MTB3-G	28	21	36	25	139	34	M12	30	2.3
62230-06	DIN69872A-SK50-MTB4-G	28	21	36	25	152	34	M16	30	6.0
62230-07	DIN69872A-SK50-MTB5-G	28	21	36	25	140	34	M20	30	16.0

Pull Studs

62232

PS

Pull Studs

MAS-403

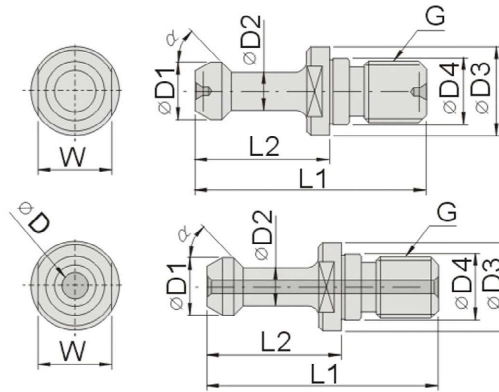


Fig.1

Fig.2

Unit:mm

Order No.	Model	Fig.	$\phi D1$	$\phi D2$	$\phi D3$	$\phi D4$	L1	L2	α $\pm 15^\circ$	G	W	Kgf-M
62232-01	P30T-MAS1-G	1	11	7	16.5	12.5	43	23	45°	M12	13	2.0~2.5
62232-02	P30T-MAS2-G								60°			
62232-03	P30T-MAS3-G								90°			
62232-04	P40T-MAS1-G		15	10	23.0	17.0	60	35	45°	M16	19	6.0~8.0
62232-05	P40T-MAS2-G								60°			
62232-06	P40T-MAS3-G								90°			
62232-07	P50T-MAS1-G		23	17	38.0	25.0	85	45	45°	M24	30	20.0~25.0
62232-08	P50T-MAS2-G								60°			
62232-09	P50T-MAS3-G								90°			

Non-thread pull stub is available.

Order No.	Model	Fig.	ϕD	$\phi D1$	$\phi D2$	$\phi D3$	$\phi D4$	L1	L2	α $\pm 15^\circ$	G	W	Kgf-M
62232-11	P40T-MAS1-G-H	2	4	15	10	23.0	17.0	60	35	45°	M16	19	6.0~8.0
62232-12	P40T-MAS2-G-H									60°			
62232-13	P40T-MAS3-G-H									90°			
62232-14	P50T-MAS1-G-H		6	23	17	38.0	25.0	85	45	45°	M24	30	20.0~25.0
62232-15	P50T-MAS2-G-H									60°			
62232-16	P50T-MAS3-G-H									90°			

Caution: only light processing work is capable.
Non-thread pull stub is available.

62234

PS

Pull Studs

DIN69872A

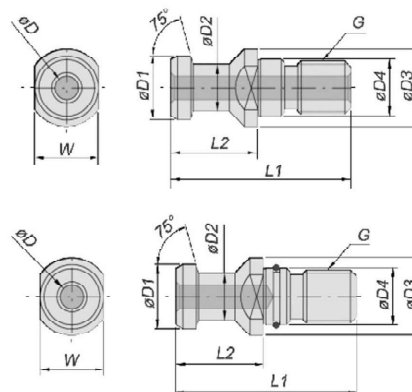


Fig.1

Fig.2

Unit:mm

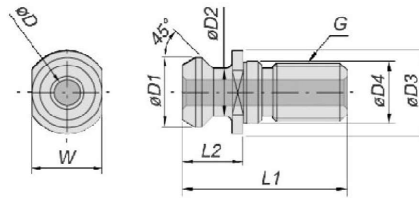
Order No.	Model	Fig.	ϕD	$\phi D1$	$\phi D2$	$\phi D3$	$\phi D4$	L1	L2	G	W	Kgf-M
62234-01	DIN69872A-SK30-G	1	-	13	9	17	13	44	24	M12	14	2.0~2.5
62234-02	DIN69872A-SK40-G		7.0	19	14	23	17	54	26	M16	19	6.0~8.0
62234-03	DIN69872A-SK50-G		11.5	28	21	36	25	74	34	M24	30	20.0~25.0
62234-04	DIN69872B-SK30-G	2	-	13	9	17	13	44	24	M12	14	2.0~2.5
62234-05	DIN69872B-SK40-G		7.0	19	14	23	17	54	26	M16	19	6.0~8.0
62234-06	DIN69872B-SK50-G		11.5	28	21	36	25	74	34	M24	30	20.0~25.0

62236

PS

Pull Studs

ISO7388/2B



Unit:mm

Order No.	Model	ϕD	$\phi D1$	$\phi D2$	$\phi D3$	$\phi D4$	L1	L2	G	W	Kgf-M
62236-01	ISO7388/2B-SK40-G	7.35	18.95	12.95	22.5	17	44.5	16.4	M16	19	6.0~8.0
62236-02	ISO7388/2B-SK50-G	11.50	29.1	19.6	37	25	65.5	25.4	M24	30	20.0~25.0

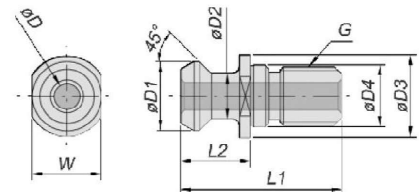
Non-thread pull stub is available.

62238

PS

Pull Studs

MAZAK



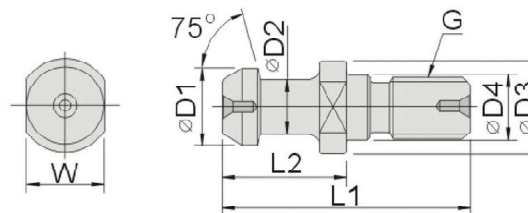
Unit:mm

Order No.	Model	ϕD	$\phi D1$	$\phi D2$	$\phi D3$	$\phi D4$	L1	L2	G	W	Kgf-M
62238-01	MAZAK-BT40-G	7	18.8	12.45	22	17	44.1	19.1	M16	19	6.0~8.0
62238-02	MAZAK-BT50-G	10	28.95	20.83	37	25	65.2	25.2	M24	30	20.0~25.0

62240

PS

Pull Studs



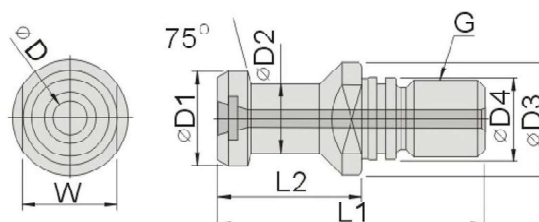
Unit:mm

Order No.	Model	$\phi D1$	$\phi D2$	$\phi D3$	$\phi D4$	L1	L2	G	W	Kgf-M
62240	ISO-25-G	10	7	12	9	32	16	M8	10	0.9~1.2

62242

PS

Pull Studs



Unit:mm

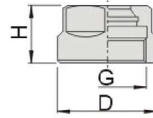
Order No.	Model	ϕD	$\phi D1$	$\phi D2$	$\phi D3$	$\phi D4$	L1	L2	G	W	Kgf-M
62242	JIS6339B-P40BH-G	7	19	14	23	17	54	29	M16	19	6.0~8.0

TOOLING SYSTEM

Collet Nut

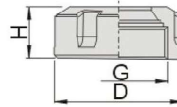
62250~58 NH Collet Nut

TOOLING SYSTEM

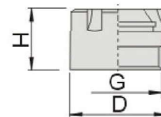


Unit:mm

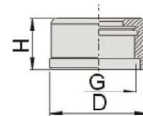
Order No.	Model	Spec.	H	D	G	Wrench No.
62250-01	NH-ER11A	ER 11-A	13	19	M14x0.75P	62260-01
62250-02	NH-ER16A	ER 16-A	18.7	28	M22x1.5P	62260-02
62250-03	NH-ER20A	ER 20-A	19	34	M25x1.5P	62260-03



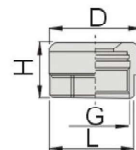
Order No.	Model	Spec.	H	D	G	Wrench No.
62252-01	NH-ER25B	ER 25-B	20	42	M32x1.5P	62262-01
62252-02	NH-ER32B	ER 32-B	24	50	M40x1.5P	62262-02
62252-03	NH-ER40B	ER 40-B	26	63	M50x1.5P	62262-03
62252-04	NH-ER50B	ER 50-B	35	78	M64x2.0P	62262-04



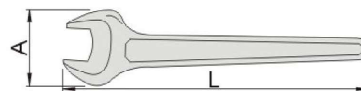
Order No.	Model	Spec.	H	D	G	Wrench No.
62254-01	NH-ER8M	ER 8-M	10.8	12	M10x0.75P	62264-01
62254-02	NH-ER11M	ER 11-M	12	16	M13x0.75P	62264-02
62254-03	NH-ER16M	ER 16-M	18	22	M19x1.0P	62264-03
62254-04	NH-ER20M	ER 20-M	19	28	M24x1.0P	62264-04
62254-05	NH-ER25M	ER 25-M	20	35	M30x1.0P	62264-05



Order No.	Model	Spec.	H	D	G	Wrench No.
62256-01	NHR-SK6	SK6	20	31	M21.5xP1	
62256-02	NHR-SK10	SK10	16.5	20	M15xP1.0	62268-01
62256-03	NHR-SK16	SK16	30	41	M32xP1.5	62268-02

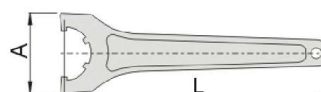


Order No.	Model	Spec.	H	D	L	G	Wrench No.
62258-01	NHS-SK6	SK6	-	19.5	17	-	62260-01
62258-02	NHS-SK10	SK10	17.5	29	25	M21.5xP1	62260-02
62258-03	NHS-SK16	SK16	24	41	36	M32xP1.5	-
62258-04	NHS-SK20	SK20	-	48	43	-	-
62258-05	NHS-SK25	SK25	-	50	50	-	-

62260~68
WH
Collet Wrench


Unit:mm

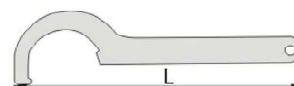
Order No.	Model	Spec.	A	L
62260-01	WH-ER11A	ER11A	35	130
62260-02	WH-ER16A	ER16A	44	140
62260-03	WH-ER20A	ER20A	53	170



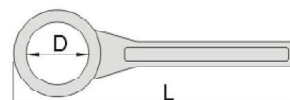
Order No.	Model	Spec.	A	L
62262-01	WH-ER25B	ER25B	65	210
62262-02	WH-ER32B	ER32B	75	250
62262-03	WH-ER40B	ER40B	90	290
62262-04	WH-ER50B	ER50B	110	350



Order No.	Model	Spec.	A	L
62264-01	WH-ER8M	ER8M	13	75
62264-02	WH-ER11M	ER11M	17	95
62264-03	WH-ER16M	ER16M	22.5	118
62264-04	WH-ER20M	ER20M	28	130
62264-05	WH-ER25M	ER25M	36.5	135



Order No.	Model	Spec.	A	L
62266-01	WH-C20	C20	-	200
62266-02	WH-C25	C25	-	230
62266-03	WH-C32	C32	-	270
62266-04	WH-C42	C42	-	340



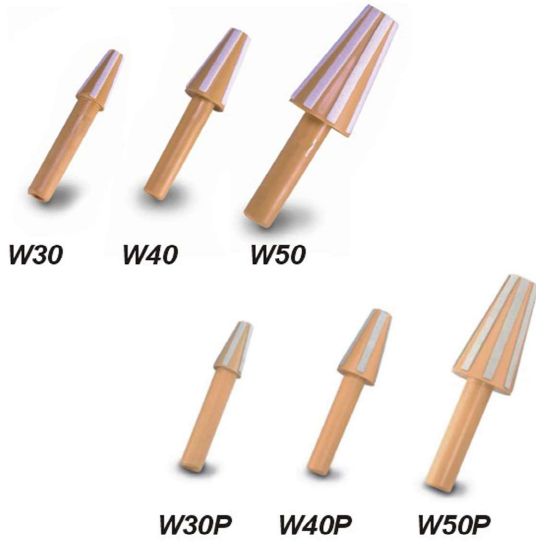
Order No.	Model	Spec.	D	L
62268-01	WH-SK10	SK10/ER16	30	152.5
62268-02	WH-SK16	SK16	40	200
62268-03	WH-ER20	ER20	35	175
62268-04	WH-ER25	ER25	43	200
62268-05	WH-ER32	ER32	46	204

Taper Wiper

62270/75

W

BT type Spindle Taper Wiper



Feature:

- ▶ Sturdy construction with high oil and grease resistance.
- ▶ The wiper positioned at well spaced intervals to remove even large residual particles.
- ▶ Regular use can help maintain the overall precision of the machine, and prolong the of your spindle, toolholders, and cutting tools.

Unit:mm

Order No.	Model	BT Taper	Cleaning strips	N.W.	G.W.
62270-30	W-30	#30	Non-woven fabric	0.06kg	0.08kg
62270-40	W-40	#40		0.07kg	0.10kg
62270-50	W-50	#50		0.16kg	0.20kg
62275-30	W-30P	#30	Lambskin	0.06kg	0.08kg
62275-40	W-40P	#40		0.07kg	0.10kg
62275-50	W-50P	#50		0.16kg	0.20kg

62290

W-HSK

Spindle Taper Wiper



Feature:

- ▶ The wiper is an unbeatable tool to ensure absolute cleanliness of HSK spindles.
- ▶ Regular use can help maintain the overall precision of the machine, and prolong the of your spindle, toolholders, and cutting tools.

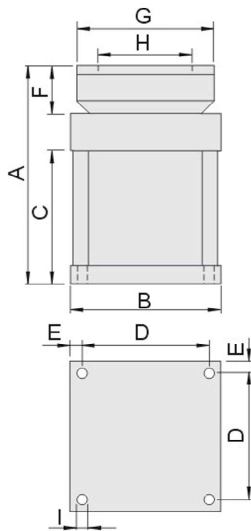
Unit:mm

Order No.	Model	Spec	Cleaning strips	N.W.	G.W.
62290-40	W-HSK40A	HSK40	Non-woven fabric	0.08kg	0.10kg
62290-50	W-HSK50H	HSK50/HSK63F		0.08kg	0.12kg
62290-63	W-HSK63H	HSK63		0.10kg	0.13kg
62290-100	W-HSK100H	HSK100		0.50kg	0.70kg

62315

LDB

Tool Tightening Fixture



Feature:

- ▶ User-friendly design, easy to do toolholder fixture.
- ▶ Lightweight cast-iron body.
- ▶ Compact design mounts easily to a worktable or tool cart.

Unit:mm

Order No.	Model	Spec	A	B	C	D	E	F	G	H	I	N.W.	G.W.
62315-50	LDB-HSK50	HSK50	139.5	100	89	84	8	25.5	77.5	50	7	2.3kg	2.5kg
62315-63	LDB-HSK63	HSK63	145.5	100	89	84	8	31.5	96.5	63	7	3.0kg	3.2kg

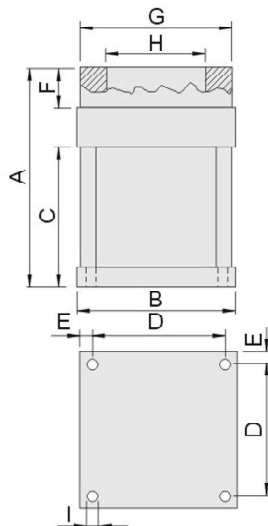
62320/25

LDI/LDAC

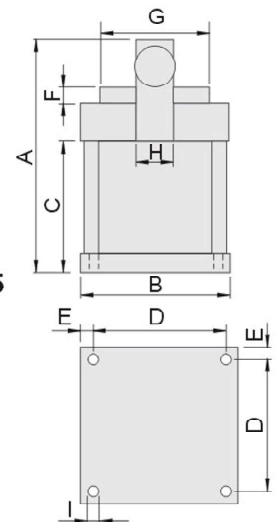
Tool Tightening Fixture



62320



62325



Unit:mm

Order No.	Model	A	B	C	D	E	F	G	H	I	N.W.	G.W.
62320-01	LD-HSK32I	141	100	89	84	8	27	80	32	7	2.8kg	3.0kg
62320-02	LD-HSK40I	141	100	89	84	8	27	80	40	7	2.7kg	2.9kg
62320-03	LD-HSK50I	147	100	89	84	8	33	95	50	7	2.8kg	3.0kg
62320-04	LD-HSK63I	139	100	89	84	8	25	96	63	7	2.9kg	3.1kg
62325-01	LD-HSK63AC	157	100	89	84	8	12	76.5	25	7	2.8kg	3.0kg
62325-02	LD-HSK100AC	208	125	115	101	12	12	115	25	9	6.0kg	7.0kg

Tool Tightening Fixture

62330

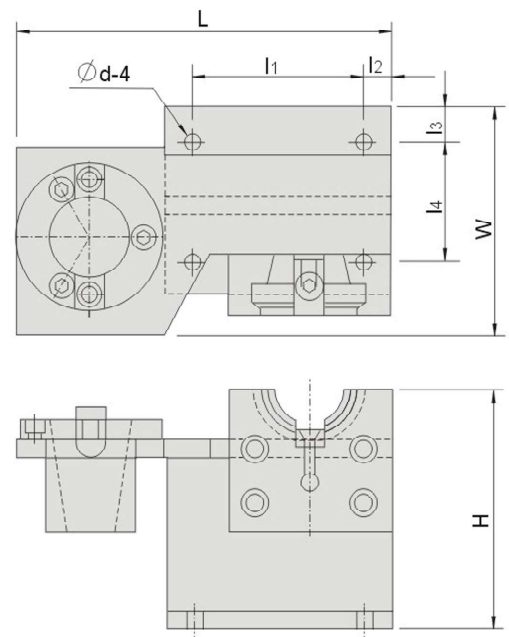
LDA

Tool Tightening Fixture

TOOLING SYSTEM

Feature:

- ▶ Lightweight cast-iron body.
- ▶ Compact design mounts easily to a worktable or tool cart.
- ▶ Cast aluminum vertical taper and horizontal holders.
- ▶ Long-wearing steel inserts to engage the toolholder drive slots.



Unit:mm

Order No.	Model	L	l1	l2	l3	l4	H	W	N.W.	G.W.
62330-01	LD-BT30A	210	95	10	15	67	130	100	3.6kg	3.7kg
62330-02	LD-BT40A	210	95	10	15	67	130	100	3.7kg	3.9kg
62330-03	LD-BT50A	275	113	20	24	105	200	150	11.0kg	11.4kg
62330-04	LD-DIN40A	210	95	10	15	67	130	100	3.6kg	3.8kg
62330-05	LD-DIN50A	275	113	20	24	105	200	150	10.8kg	11.2kg
62330-06	LD-CAT40A	210	95	10	15	67	130	100	3.6kg	3.8kg
62330-07	LD-CAT50A	275	113	20	24	105	200	150	10.8kg	11.2kg

62340

TCP

Tool Tightening Fixture

TOOLING SYSTEM



Feature:

▶ **Tool Holder is interchangeable.**

Easy assemble and dis-assemble tool holder from main body while pressing the valve on the right hand side of the device.

▶ **Tool Holder is adjustable up to 360°**

Easily adjusts tool holders for a full 360° (45° increments) by pressing the valve on the top of the device.

4 pcs of M10x40mm bolt can be fastened from the top of the mounting flange or 4 pcs of M12 bolt can be fastened from the bottom of the mounting.

Main Body

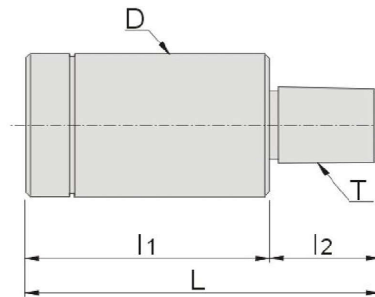
Order No.	Model	N.W.
62340-01	TCP-150	6kg

Tool Holder

Order No.	Model	N.W.
62340-02	TCP-BT30	2.3kg
62340-03	TCP-BT40	2.8kg
62340-04	TCP-BT50	4.8kg
62340-05	TCP-HSK-A-40	3.3kg
62340-06	TCP-HSK-A-63	2.3kg
62340-07	TCP-HSK-A-80	3.5kg
62340-08	TCP-HSK-A-100	3.8kg
62340-09	TCP-HSK-E-25	2.3kg
62340-10	TCP-HSK-E-32	2.5kg
62340-11	TCP-HSK-E-40	2.8kg
62340-12	TCP-HSK-E-50	3.0kg
62340-13	TCP-HSK-F-63	3.2kg

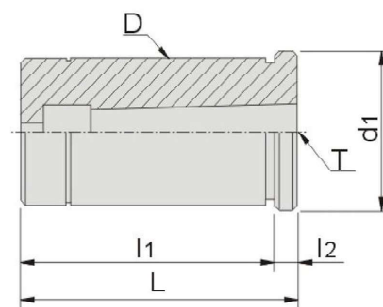
Tooling System

63000 C/JT Cylindrical Drill Chuck Arbors



Order No.	Model	D	T	L	l1	l2
63000-01	C20xJT6	C20	JT6	80	55	25
63000-02	C32xJT3	C32	JT3	85	70	25
63000-03	C32xJT6	C32	JT6	105.95	70	35.95
63000-04	C42xJT3	C42	JT3	125	100	25
63000-05	C42xJT6	C42	JT6	135.95	100	35.95

63010 C/MT Morse Taper Adapter With Straight Shank

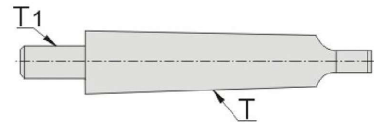


Order No.	Model	D	T	L	l1	l2	d1
63010-01	C32xMT1	C32	MT1	61	56	5	35
63010-02	C32xMT2	C32	MT2	73	65	8	37
63010-03	C32xMT3	C32	MT3	92	72	20	37
63010-04	C42xMT1	C42	MT1	61	56	5	47
63010-05	C42xMT2	C42	MT2	74	66	8	47
63010-06	C42xMT3	C42	MT3	92	75	17	47

63020

MT/JT

Morse Taper Drill Chuck Arbors



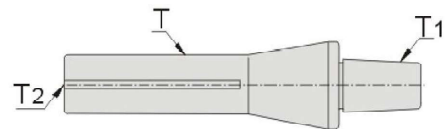
Order No.	Model	T	T1
63020-01	MT1xJT0	MT1	JT0
63020-02	MT1xJT1	MT1	JT1
63020-03	MT1xJT2	MT1	JT2
63020-04	MT1xJT3	MT1	JT3
63020-05	MT1xJT4	MT1	JT4
63020-06	MT1xJT5	MT1	JT5
63020-07	MT1xJT6	MT1	JT6
63020-08	MT1xJT33	MT1	JT33
63020-09	MT2xJT0	MT2	JT0
63020-10	MT2xJT1	MT2	JT1
63020-11	MT2xJT2	MT2	JT2
63020-12	MT2xJT3	MT2	JT3
63020-13	MT2xJT4	MT2	JT4
63020-14	MT2xJT5	MT2	JT5
63020-15	MT2xJT6	MT2	JT6
63020-16	MT2xJT33	MT2	JT33
63020-17	MT3xJT1	MT3	JT1
63020-18	MT3xJT2	MT3	JT2

Order No.	Model	T	T1
63020-19	MT3xJT3	MT3	JT3
63020-20	MT3xJT4	MT3	JT4
63020-21	MT3xJT5	MT3	JT5
63020-22	MT3xJT6	MT3	JT6
63020-23	MT3xJT33	MT3	JT33
63020-24	MT4xJT2	MT4	JT2
63020-25	MT4xJT3	MT4	JT3
63020-26	MT4xJT4	MT4	JT4
63020-27	MT4xJT5	MT4	JT5
63020-28	MT4xJT6	MT4	JT6
63020-29	MT4xJT33	MT4	JT33
63020-30	MT5xJT2	MT5	JT2
63020-31	MT5xJT3	MT5	JT3
63020-32	MT5xJT4	MT5	JT4
63020-33	MT5xJT5	MT5	JT5
63020-34	MT5xJT6	MT5	JT6
63020-35	MT5xJT33	MT5	JT33

63030

R8/JT

R8 Drill Chuck Arbors



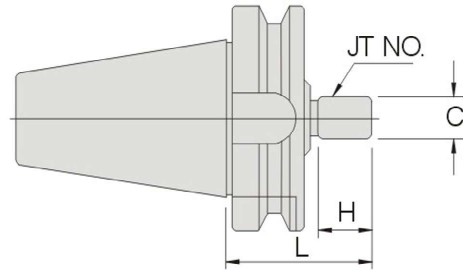
Order No.	Model	T	T1	T2
63030-01	R8xJT1	R8	JT1	7/16"-UNF20
63030-02	R8xJT2	R8	JT2	
63030-03	R8xJT3	R8	JT3	
63030-04	R8xJT4	R8	JT4	
63030-05	R8xJT5	R8	JT5	
63030-06	R8xJT6	R8	JT6	
63030-07	R8xJT33	R8	JT33	

Drill Chuck

63040

BT/JT

NC Drill Chuck Adaptor-Mas BT30/40/50 Shank



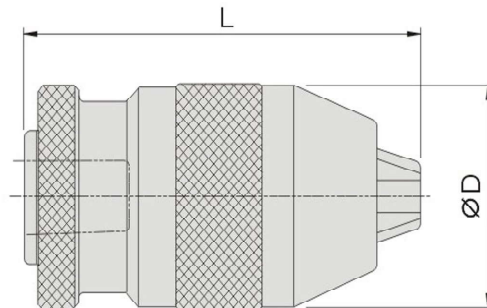
Unit:mm

Order No.	Model	Taper NO.	C	H	L	N.W.
63040-01	BT30-JT6	JT6	17.17	24	45	0.44kg
63040-02	BT40-JT6	JT6	17.17	24	45	1.16kg
63040-03	BT50-JT6	JT6	17.17	24	45	3.85kg
63040-04	BT50-JT6L	JT6	17.17	24	105	4.88kg

63050

APU/JT

Keyless Drill Chuck



Unit:mm

Order No.	Model	Capacity	Taper	D	L		N.W.
					open	closed	
63050-01	APU08-JT1	0-8	JT1	38	68	76	0.39kg
63050-02	APU10-JT2	0-10	JT2	43	80	92	0.61kg
63050-03	APU13-JT6	0-13	JT6	49	90	102	0.92kg
63050-04	APU16-JT6	3-16	JT6	55	97	110	1.20kg

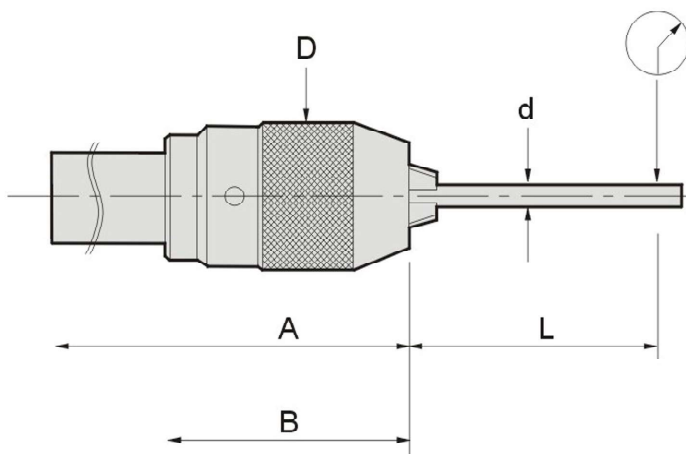
With chuck structure design, it makes easier to suitable in applying milling and overall machining center. Precision mechanism and durability ensure the endurance and accuracy.



Order No.	Model	Spec.	Clamping Range		Taper	Length			N.W.
			Metric	Inch		A	B	D	
63070-01	MT2-8S	8S	0.3-8	1/64-5/16	MT2	142	61	37	0.4kg
63070-02	MT2-10S	10S	0.3-10	1/64-3/8	MT2	151	70	43	0.7kg
63070-03	MT3-13S	13S	0.3-13	1/64-1/2	MT3	180	81	50	1.14kg
63070-04	MT2-13S	13S	0.3-13	1/64-1/2	MT2	162	81	50	1.01kg
63070-05	MT4-13S	13S	0.3-13	1/64-1/2	MT4	206	81	50	1.49kg
63070-06	MT3-16S	16S	3-16	1/8-5/8	MT3	186	85	58	1.45kg
63070-07	MT4-16S	16S	3-16	1/8-5/8	MT4	212	85	58	1.77kg

Order No.	Model	Spec.	Clamping Range		Taper	Length			N.W.
			Metric	Inch		A	B	D	
63070-08	D12-3S	3S	0.3-3	1/64-1/8	D12	88.5	38.5	24	0.14kg
63070-09	D16-6S	6S	0.3-6.5	1/64-1/4	D16	104	54	33	0.34kg
63070-10	D20-8S	8S	0.3-8	1/64-5/16	D20	121	61	37	0.51kg
63070-11	D20-13S	13S	0.3-13	1/64-1/2	D20	141	81	50	1.03kg
63070-12	D25-13S	13S	0.3-13	1/64-1/2	D25	160	81	50	1.19kg
63070-13	D32-13S	13S	0.3-13	1/64-1/2	D32	162	81	50	1.41kg
63070-14	D20-16S	16S	3-16	1/8-5/8	D20	145	85	58	1.33kg
63070-15	D25-16S	16S	3-16	1/8-5/8	D25	165	85	58	1.48kg
63070-16	D32-16S	16S	3-16	1/8-5/8	D32	167	85	58	1.70kg

Order No.	Model	Spec.	Clamping Range		Taper	Length			N.W.
			Metric	Inch		A	B	D	
63070-17	R8-13S	13S	0.3-13	1/64-1/2	R8	182	81	50	1.26kg
63070-18	R8-16S	16S	3-16	1/8-5/8	R8	188	85	58	1.53kg



Drill Chuck Concentricity

Unit:mm

Force	∅d	L	Max. Concentricity
3S	1.5	30	0.05
	3		
6S	3	35	0.05
	4		
	6		
8S	4	35	0.05
	6	50	
	8		
10S	5	35	0.05
	6	58	
	10		
13S	6	55	0.05
	10	75	
	13		
16S	6	55	0.05
	10	80	
	16		

Drill Chuck

63080 NT/CHU CNC Drill Chuck

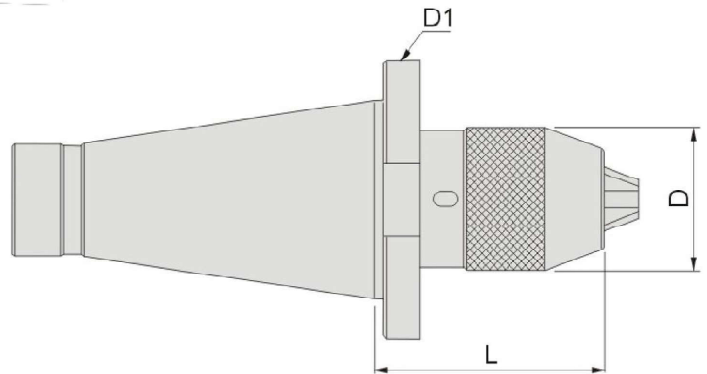
DRILL CHUCK



Feature:

ISO

- ▶ Suitable for applying conventional milling machine or other NT cylinder interface machines for drilling work.
- ▶ Threefold more clamping force than normal one.
- ▶ Drill head is not fell and dropped.
- ▶ Twofold precision than normal one.
- ▶ Interchangeable chuck head.



Refer page F109 for wrench.

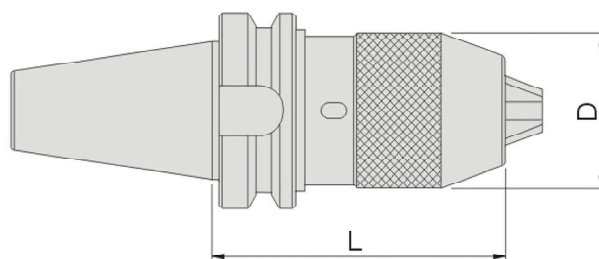
Unit:mm

Order No.	Model	L	ØD	ØD1	Screw Spec.
63080-01	NT30xCHU08-80A	80	37	49	1/2"W12
63080-02	NT30xCHU08-80B	80	37	49	M12x1.75P
63080-03	NT30xCHU08-80C	80	37	49	1/2"UNC13
63080-04	NT30xCHU13-100A	100	50	49	1/2"W12
63080-05	NT30xCHU13-100B	100	50	49	M12x1.75P
63080-06	NT30xCHU13-100C	100	50	49	1/2"UNC13
63080-07	NT40xCHU08-80A	80	37	63	5/8"W11
63080-08	NT40xCHU08-80B	80	37	63	M16x2.0P
63080-09	NT40xCHU13-95A	95	50	63	5/8"W11
63080-10	NT40xCHU13-95B	95	50	63	M16x2.0P
63080-11	NT40xCHU16-105A	105	57	63	5/8"W11
63080-12	NT40xCHU16-105B	105	57	63	M16x2.0P
63080-13	NT50xCHU13-85A	85	50	97.5	1"W8
63080-14	NT50xCHU13-85B	85	50	97.5	M24x3.0p
63080-15	NT50xCHU16-100A	100	57	97.5	1"W8
63080-16	NT50xCHU16-100B	100	57	97.5	M24x3.0P

63090
BT/CHU
CNC Drill Chuck


Feature:

- ▶ Suitable for applying conventional milling machine or other NT cylinder interface machines for drilling work.
- ▶ Threefold more clamping force than normal one.
- ▶ Drill head is not fell and dropped.
- ▶ Twofold precision than normal one.
- ▶ Interchangeable chuck head.



Refer page F109 for wrench.

Unit:mm

Order No.	Model	Capacity	L	ØD	N.W.
63090-01	BT30xCHU08-80	0-8	80	36	0.8kg
63090-02	BT30xCHU13-105	1-13	105	51	1.6kg
63090-03	BT40xCHU08-90	0-8	90	36	1.4kg
63090-04	BT40xCHU13-90	1-13	90	51	1.8kg
63090-05	BT40xCHU16-115	1-16	115	58	2.3kg
63090-06	BT50xCHU13-125	1-13	125	51	4.7kg
63090-07	BT50xCHU13-185	1-13	185	51	5.4kg
63090-08	BT50xCHU16-185	1-16	185	58	6.6kg


DRILL CHUCK

Drill Chuck

63100

SK/CHU

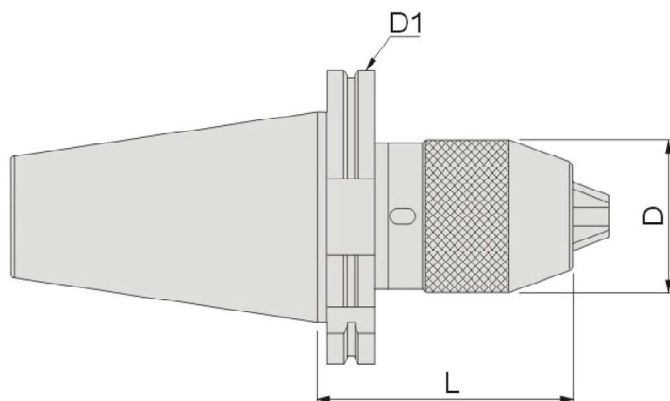
CNC Drill Chuck

DRILL CHUCK



Feature:

- ▶ Threefold more clamping force than normal one.
- ▶ Drill head is not fell and dropped.
- ▶ Twofold precision than normal one.
- ▶ Interchangeable chuck head.



Refer page F109 for wrench.

Unit:mm

Order No.	Model	L	ØD	ØD1
63100-01	SK30xCHU8-80	80	37	50
63100-02	SK30xCHU13-100	100	50	
63100-03	SK30xCHU16-125	125	57	
63100-04	SK40xCHU8-75	75	37	63.55
63100-05	SK40xCHU13-100	100	50	
63100-06	SK40xCHU16-115	115	57	
63100-07	SK50xCHU13-100	100	50	97.5
63100-08	SK50xCHU16-105	105	57	

63110

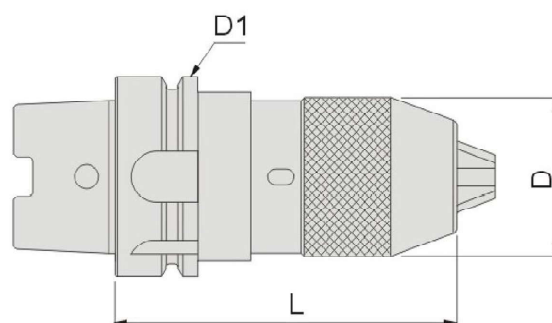
HSK/CHU >> CNC Drill Chuck

DRILL CHUCK



Feature:

- ▶ Threefold more clamping force than normal one.
- ▶ Drill head is not fell and dropped.
- ▶ Twofold precision than normal one.
- ▶ Interchangeable chuck head.



Refer page F109 for wrench.

Unit:mm

Order No.	Model	L	ØD	ØD1
63110-01	HSK50AxCHU13-110	110	50	50
63110-02	HSK63AxCHU13-145	145	50	63
63110-03	HSK100AxCHU13-120	120	50	100

Drill Chuck

63120

HW

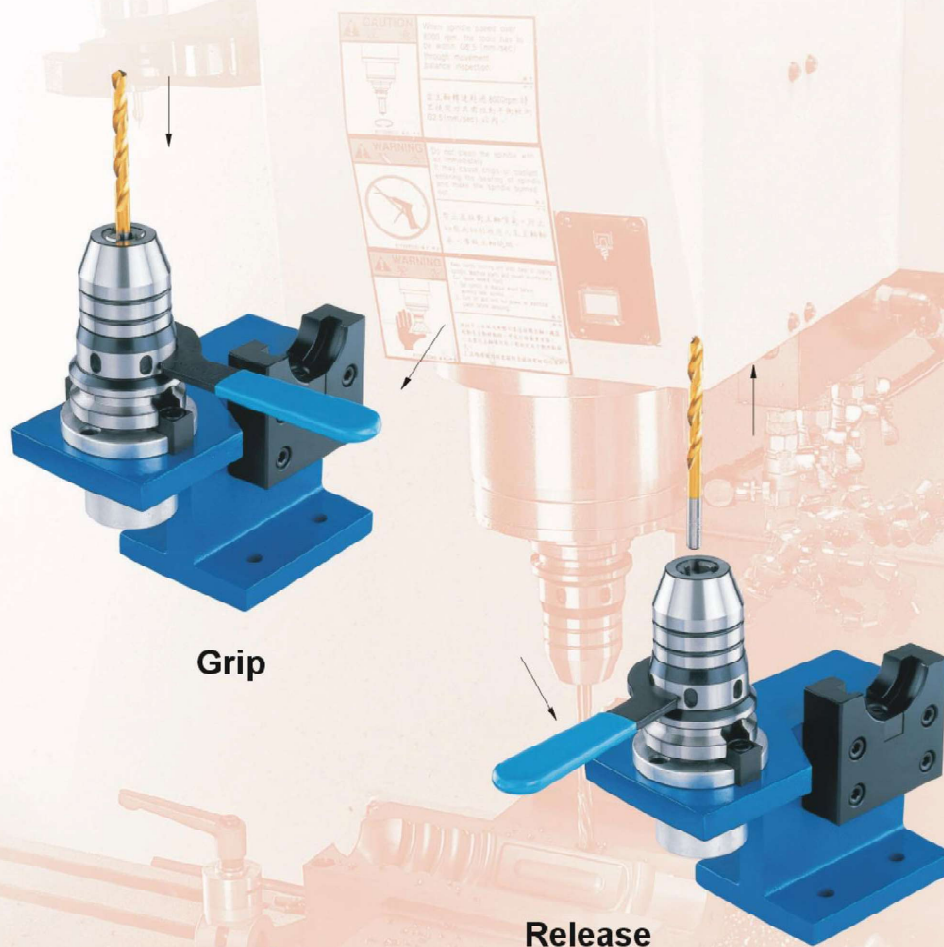
Hook Wrench

DRILL CHUCK

Order No.	Model	Spec.	N.W.
63120-01	HW08	8mm	0.1kg
63120-02	HW13	13mm	0.16kg
63120-03	HW16	16mm	0.25kg



Demostration.



Clockwise



Counter-clockwise



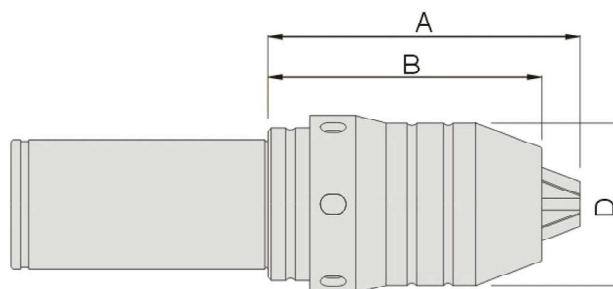
63130 R8/ D /MT Drill Chuck



DRILL CHUCK

Feature:

- ▶ Design together with arbor structure makes its performance perfect for drilling press and machine center.
- ▶ Precisely machined and ground components ensure the tolerance and accuracy.
- ▶ Adopting high titanium for jaws and increase the intensity and wear-resistance.



Refer page F109 for wrench.

Unit:mm

Order No.	Model	Taper	Spec.	Force		Dimension		
				Metric	Inch	A	B	D
63130-01	D20-8	D20	8mm	0-8	0-5/16	81.7	73	37.5
63130-02	D20-13	D20	13mm	0-13	0-1/2	101.2	89.3	50
63130-03	D25-13	D25	13mm	0-13	0-1/2	101.2	89.3	50
63130-04	D32-13	D32	13mm	0-13	0-1/2	101.2	89.3	50
63130-05	D40-13	D40	13mm	0-13	0-1/2	101.2	89.3	50
63130-06	D20-16	D20	16mm	3-16	1/8-5/8	104	91	57
63130-07	D25-16	D25	16mm	3-16	1/8-5/8	104	91	57
63130-08	D32-16	D32	16mm	3-16	1/8-5/8	104	91	57
63130-09	D40-16	D40	16mm	3-16	1/8-5/8	104	91	57
63130-10	MT2-8	MT2	8mm	0-8	0-5/16	81.7	73	37.5
63130-11	MT3-13	MT3	13mm	0-13	0-1/2	101.2	89.3	50
63130-12	MT4-13	MT4	13mm	0-13	0-1/2	101.2	89.3	50
63130-13	MT4-16	MT4	16mm	3-16	1/8-5/8	104	91	57
63130-14	R8-13	R8	13mm	0-13	0-1/2	101.2	89.3	50
63130-15	R8-16	R8	16mm	3-16	1/8-5/8	104	91	57

Drill Chuck

63140

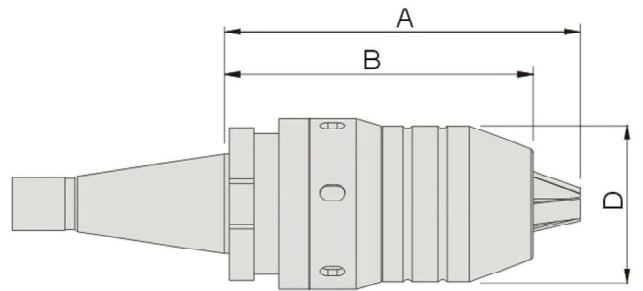
ISO/NT/DIN 2080

Drill Chuck



Feature:

- ▶ Manufactured from hardened steel with HRC60 ± 2 (HV 700 ± 50)
- ▶ Individually 100% strictly inspected.



Refer page F109 for wrench.

Unit:mm

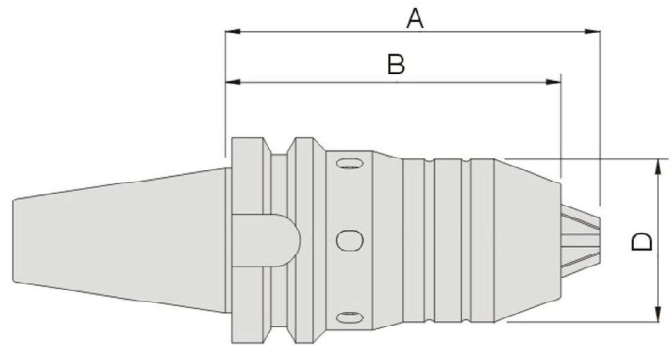
Order No.	Model	Taper	Spec.	Thread Hole	Force		Dimension		
					Metric	Inch	A	B	D
63140-01	ISO30-8A	ISO30	8mm	M12xP1.75	0-8	0-5/16	92.4	83.7	37.5
63140-02	ISO30-8B	ISO30	8mm	1/2"W12	0-8	0-5/16	92.4	83.7	37.5
63140-03	ISO30-8C	ISO30	8mm	1/2"UNC13	0-8	0-5/16	92.4	83.7	37.5
63140-04	ISO30-13A	ISO30	13mm	M12xP1.75	0-13	0-1/2	112	100	50
63140-05	ISO30-13B	ISO30	13mm	1/2"W12	0-13	0-1/2	112	100	50
63140-06	ISO30-13C	ISO30	13mm	1/2"UNC13	0-13	0-1/2	112	100	50
63140-07	ISO40-8A	ISO40	8mm	M16xP2.0	0-8	0-5/16	99.4	90.7	37.5
63140-08	ISO40-8B	ISO40	8mm	5/8"W11	0-8	0-5/16	99.4	90.7	37.5
63140-09	ISO40-13A	ISO40	13mm	M16xP2.0	0-13	0-1/2	119	107	50
63140-10	ISO40-13B	ISO40	13mm	5/8"W11	0-13	0-1/2	119	107	50
63140-11	ISO40-16A	ISO40	16mm	M16xP2.0	3-16	1/8-5/8	125	112	57
63140-12	ISO40-16B	ISO40	16mm	5/8"W11	3-16	1/8-5/8	125	112	57
63140-13	ISO50-8A	ISO50	8mm	M24xP3.0	0-8	0-5/16	87	78.2	37.5
63140-14	ISO50-8B	ISO50	8mm	1"W8	0-8	0-5/16	87	78.2	37.5
63140-15	ISO50-13A	ISO50	13mm	M24xP3.0	0-13	0-1/2	106.4	94.5	50
63140-16	ISO50-13B	ISO50	13mm	1"W8	0-13	0-1/2	106.4	94.5	50
63140-17	ISO50-16A	ISO50	16mm	M24xP3.0	3-16	1/8-5/8	112.7	99.8	57
63140-18	ISO50-16B	ISO50	16mm	1"W8	3-16	1/8-5/8	112.7	99.8	57

DRILL CHUCK



Feature:

- ▶ Designed to maximise drill chuck rigidity and precision on machine centers with automatic tool changer.
- ▶ Shank and Drill Chuck will not be fallen out when heavy cutting is being performed.
- ▶ The drill will not be dropped out when the main spindle of machine instantly stops.
- ▶ High precision can be maintained over a long period of time.



Refer page F109 for wrench.

Unit:mm

Order No.	Model	Taper	Spec.	Force		Dimension		
				Metric	Inch	A	B	D
63150-01	BT30-8	BT30	8mm	0-8	0-5/16	92	83	37.5
63150-02	BT30-13	BT30	13mm	0-13	0-1/2	115	102	50
63150-03	BT40-8	BT40	8mm	0-8	0-5/16	96	87	37.5
63150-04	BT40-13	BT40	13mm	0-13	0-1/2	115	102	50
63150-05	BT40-16	BT40	16mm	3-16	1/8-5/8	121.5	108.5	57
63150-06	BT50-8	BT50	8mm	0-8	0-5/16	106	98	37.5
63150-07	BT50-13	BT50	13mm	0-13	0-1/2	126.2	115.5	50
63150-08	BT50-16	BT50	16mm	3-16	1/8-5/8	132.5	119.5	57

Drill Chuck

63170

HSK/DIN 69893-A

Drill Chuck

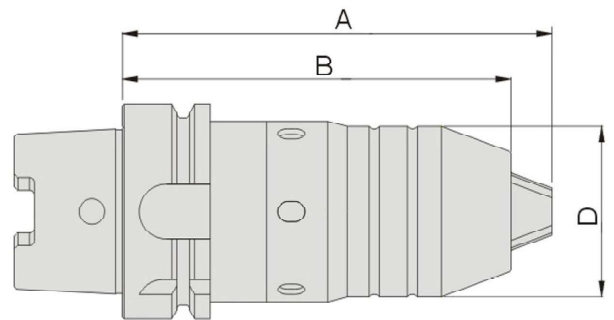


DRILL CHUCK

Feature:

DIN 69893-A

- ▶ Case hardened steel, tensile in the core min. 800 N/mm.
- ▶ Case hardened HRC 60 ± 2 (HV 700 ± 50) depth of case $0.8\text{mm} \pm 2$ black finish.
- ▶ Taper is suitable for AT3 standard
- ▶ Individually 100% strictly inspected.



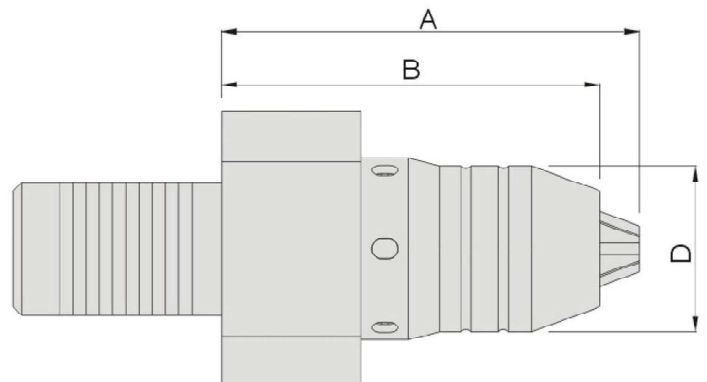
Refer page F109 for wrench.

Unit:mm

Order No.	Model	Taper	Spec.	Force		Dimension		
				Metric	Inch	A	B	D
63170-01	HSK32A-13	HSK32A	13mm	0-13	0-1/2	116	104	50
63170-02	HSK40A-13	HSK40A	13mm	0-13	0-1/2	116	104	50
63170-03	HSK40A-16	HSK40A	16mm	3-16	1/8-5/8	122.2	109.28	57
63170-04	HSK50A-13	HSK50A	13mm	0-13	0-1/2	122	110	50
63170-05	HSK50A-16	HSK50A	16mm	3-16	1/8-5/8	128.2	115.28	57
63170-06	HSK63A-13	HSK63A	13mm	0-13	0-1/2	122	110	50
63170-07	HSK63A-16	HSK63A	16mm	3-16	1/8-5/8	128.2	115.28	57


Feature:
DIN 69880

- ▲ Manufactured from hardened steel 20MnCr5 with a HRC58 ± 2.
- ▲ The surface of shaft teeth and the holder are ground.
- ▲ Individually 100% strictly inspected.



Refer page F109 for wrench.

Unit:mm

Order No.	Model	Taper	Spec.	Force		Dimension		
				Metric	Inch	A	B	D
63180-01	VDI 20-8	VDI 20	8mm	0-8	0-5/16	106.7	98	37.5
63180-02	VDI 20-13	VDI 20	13mm	0-13	0-1/2	126.2	114.3	50
63180-03	VDI 20-16	VDI 20	16mm	3-16	1/8-5/8	132.5	119.6	57
63180-04	VDI 30-8	VDI 30	8mm	0-8	0-5/16	106.7	98	37.5
63180-05	VDI 30-13	VDI 30	13mm	0-13	0-1/2	126.2	114.3	50
63180-06	VDI 30-16	VDI 30	16mm	3-16	1/8-5/8	132.5	119.6	57
63180-07	VDI 40-8	VDI 40	8mm	0-8	0-5/16	106.7	98	37.5
63180-08	VDI 40-13	VDI 40	13mm	0-13	0-1/2	126.2	114.3	50
63180-09	VDI 40-16	VDI 40	16mm	3-16	1/8-5/8	132.5	119.6	57
63180-10	VDI 50-8	VDI 50	8mm	0-8	0-5/16	106.7	98	37.5
63180-11	VDI 50-13	VDI 50	13mm	0-13	0-1/2	126.2	114.3	50
63180-12	VDI 50-16	VDI 50	16mm	3-16	1/8-5/8	132.5	119.6	57

Drill Chuck

63190

GHK/JT

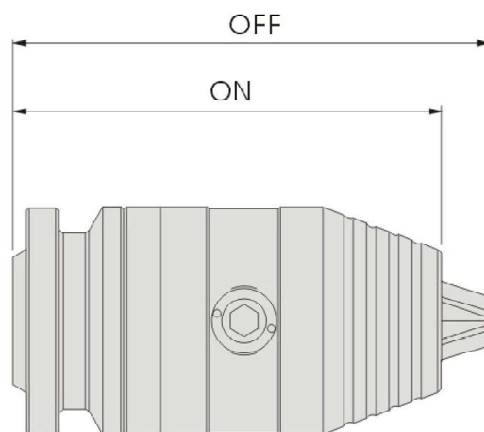
Hex Key Drill Chuck

DRILL CHUCK



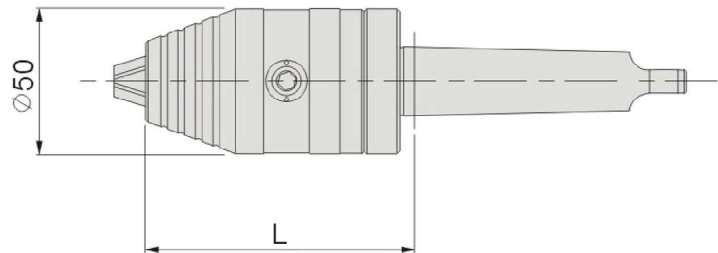
Feature:

- ▶ Suitable for low & mid rotary speed application.
- ▶ Easily applied with Drill, End Mill, Tapper.
- ▶ Reliable capacity force reach 1200kg-cm.
- ▶ Titanium jaws design for lasting durability.



Unit:mm

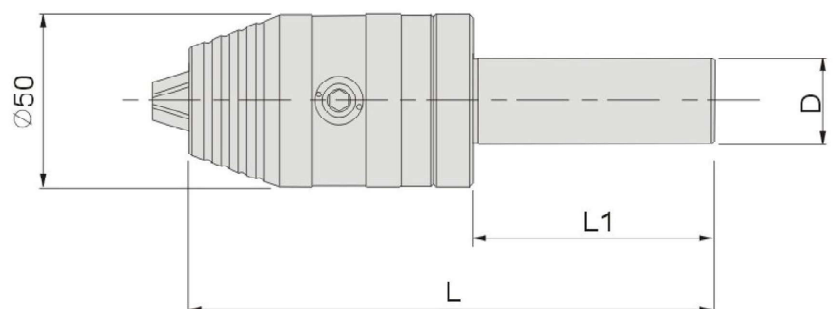
Order No.	Model	Spec.	Force		Taper	Length	
			Metric	Inch		On	Off
63190-01	8GHK-JT1	8GHK	0.3-8	1/64-5/16	JT1	76	80.5
63190-02	13GHK-JT6	13GHK	0.3-13	1/64-1/2	JT6	94	105
63190-03	13GHK-JT4	13GHK	0.3-13	1/64-1/2	JT4	112	122.5
63190-04	16GHK-JT6	16GHK	1.5-16	1/16-5/8	JT6	104	115
63190-05	16GHK-JT4	16GHK	1.5-16	1/16-5/8	JT4	121.5	132.5

63200
MT/GHK
Drill Chuck


DRILL CHUCK

Unit:mm

Order No.	Model	Capacity		L
		Metric	Inch	
63200-01	MT3xGHK13-88	0.3-13	1/64-1/2	88
63200-02	MT3xGHK16-93	1.5-16	1/16-5/8	93
63200-03	MT4xGHK13-89	0.3-13	1/64-1/2	89
63200-04	MT4xGHK16-94	1.5-16	1/16-5/8	94

63210
D/GHK
Straight Drill Chuck


Unit:mm

Order No.	Model	Capacity		L	L1	$\varnothing D$
		Metric	Inch			
63210-01	D20xGHK13-152	0.3-13	1/64-1/2	152	70	20
63210-02	D20xGHK16-157	1.5-16	1/16-5/8	157	70	20
63210-03	D25xGHK13-152	0.3-13	1/64-1/2	152	70	25
63210-04	D25xGHK16-157	1.5-16	1/16-5/8	157	70	25
63210-05	D32xGHK13-152	0.3-13	1/64-1/2	152	70	32
63210-06	D32xGHK16-157	1.5-16	1/16-5/8	157	70	32

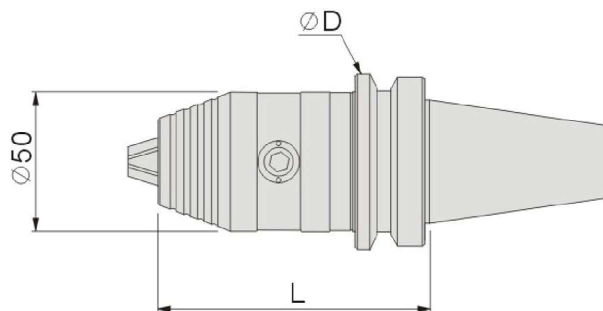
Drill Chuck

63220

BT/GHK

Hex Key Drill Chuck

DRILL CHUCK



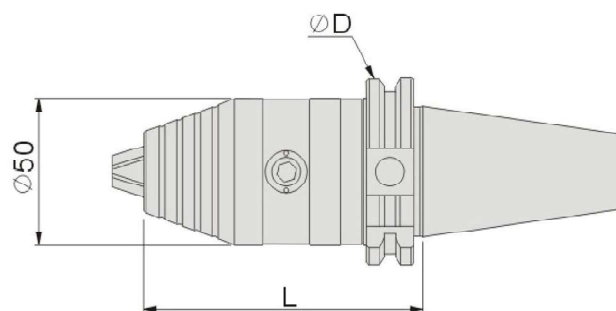
Unit:mm

Order No.	Model	Capacity		L	ØD
		Metric	Inch		
63220-01	BT40XGHK13-98	0.3-13	3/64-1/2	98	63
63220-02	BT40XGHK16-103	1.5-16	1/16-5/8	103	63
63220-03	BT50XGHK13-109	0.3-13	3/64-1/2	109	100
63220-04	BT50XGHK16-114	1.5-16	1/16-5/8	114	100

63230

SK/GHK

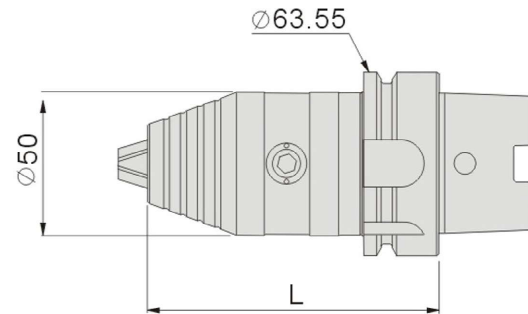
Hex Key Drill Chuck



Unit:mm

Order No.	Model	Capacity		L	ØD
		Metric	Inch		
63230-01	SK40XGHK13-90	0.3-13	3/64-1/2	90	63.55
63230-02	SK40XGHK16-95	1.5-16	1/16-5/8	95	63.55
63230-03	SK50XGHK13-90	0.3-13	3/64-1/2	90	97.5
63230-04	SK50XGHK16-95	1.5-16	1/16-5/8	95	97.5

63240 HSK/GHK Hex Key Drill Chuck

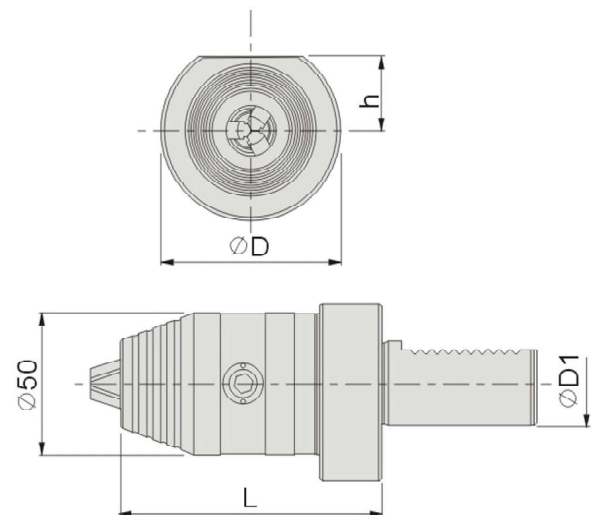


DRILL CHUCK

Unit:mm

Order No.	Model	Capacity		L
		Metric	Inch	
63240-01	HSK63AxGHK13-105	0.3-13	3/64-1/2	105
63240-02	HSK63AxGHK16-110	1.5-16	1/16-5/8	110

63250 VDI/GHK Hex Key Drill Chuck



Unit:mm

Order No.	Model	Capacity		L	ØD	h	ØD1
		Metric	Inch				
63250-01	VDI30xGHK13-93	0.3-13	3/64-1/2	93	68	28	30
63250-02	VDI30xGHK16-98	1.5-16	1/16-5/8	98	68	28	30
63250-03	VDI40xGHK13-93	0.3-13	3/64-1/2	93	83	32	40
63250-04	VDI40xGHK16-98	1.5-16	1/16-5/8	98	83	32	40

Tap Chuck

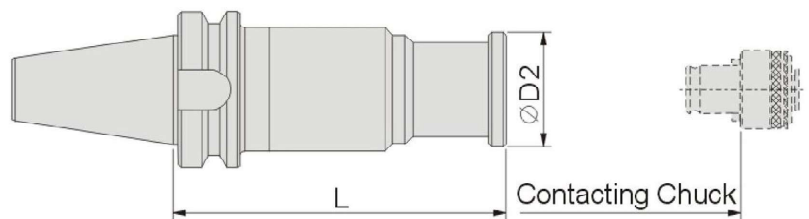
63500 BT/WFE >> Quick Change Tapping Chucks With Length Compensation/Extra Length

TAP CHUCK



Feature:

- ▶ Quick change of tap adapters.
- ▶ Length compensation could prevent top from breaking upon tapping.



Unit:mm

Order No.	Model	Capacity	L	ØD2	Collets
63500-01	BT40-WFE12-135	M3~M12	135	36	TC312 TC312B
63500-02	BT40-WFE12-165	M3~M12	165	36	TC312 TC312B
63500-03	BT50-WFE12-135	M3~M12	135	36	TC312 TC312B
63500-04	BT50 WFE12 165	M3~M12	165	36	TC312 TC312B
63500-05	BT50-WFE12-195	M3~M12	195	36	TC312 TC312B

※Custom made is available on request.

※Tap Collets is optional.

63510

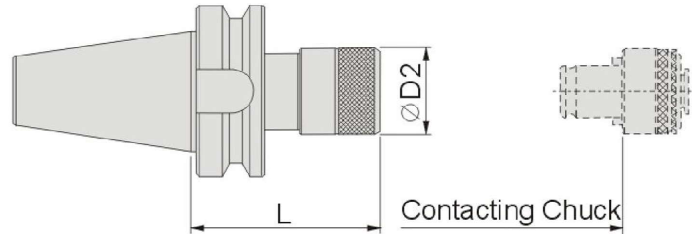
BT/WF

Quick Change Tapping Chucks With Length Compensation



Feature:

- ▶ Quick change of tap adapters.
- ▶ Length compensation could prevent top from breaking upon tapping.



Unit:mm

Order No.	Model	Capacity	L	ØD2	Collets
63510-01	BT30-WF12	M3~M12	70	36	TC312 TC312B
63510-02	BT40-WF12	M3~M12	70	36	TC312 TC312B
63510-03	BT50-WF12	M3~M12	85	36	TC312 TC312B
63510-04	BT30-WF20	M8~M20	95	50	TC820 TC820B
63510-05	BT40-WF20	M8~M20	95	50	TC820 TC820B
63510-06	BT50-WF20	M8~M20	105	50	TC820 TC820B
63510-07	BT40-WF33	M14~M33	160	78	TC1433 TC1433B
63510-08	BT50-WF33	M14~M33	145	78	TC1433 TC1433B

※Custom made is available on request. ※Tap Collets is optional.

63520

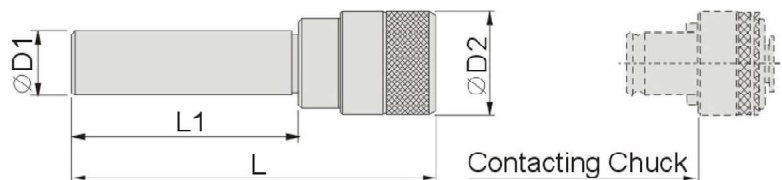
D/WF

Quick Change Tapping Chucks With Length Compensation



Feature:

- ▶ Quick change of tap adapters.
- ▶ Length compensation could prevent top from breaking upon tapping.
- ▶ Straight shank collets only



Unit:mm

Order No.	Model	Capacity	L	L1	ØD1	ØD2	Collets
63520-01	D20-WF12	M3~M12	113	70	20	32	TC312
63520-02	D32-WF12	M3~M12		70	32	32	TC312B
63520-03	D20-WF20	M8~M20		70	20	50	TC820
63520-04	D32-WF20	M8~M20	145	70	32	50	TC820B
63520-05	D32-WF33	M14~M33	185	70	32	73	TC1433B

※Custom made is available on request. ※Tap Collets is optional.

TAP CHUCK

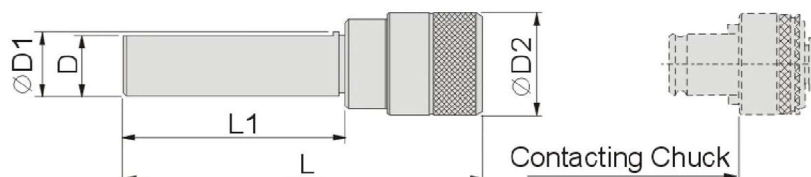
Tap Chuck

63530 D/WF Quick Change Tapping Chucks With Length Compensation



Feature:

- ▶ Quick change of tap adapters.
- ▶ Length compensation could prevent top from breaking upon tapping.
- ▶ Straight shank Side lock & CNC Lathe.



Unit:mm

Order No.	Model	Capacity	L	L1	D	ØD1	ØD2	Collets
63530-01	D20A-WF12	M3~M12	113	70	19	20	32	TC312
63530-02	D32A-WF12	M3~M12		70	31	32	32	TC312B
63530-03	D20A-WF20	M8~M20		70	19	20	50	TC820
63530-04	D32A-WF20	M8~M20	145	70	31	32	50	TC820B
63530-05	D32A-WF33	M14~M33	185	70	31	32	73	TC1433B

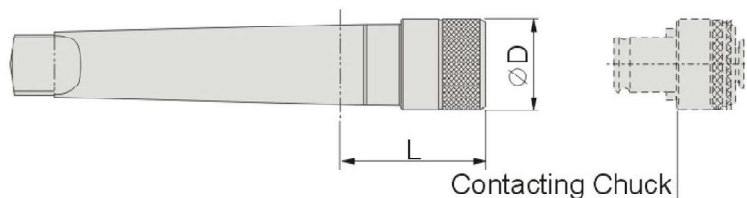
※Custom made is available on request. ※Tap Collets is optional.

63540 MT/WF Quick Change Tapping Chucks With Length Compensation



Feature:

- ▶ Quick change of tap adapters.
- ▶ Length compensation could prevent top from breaking upon tapping.
- ▶ Morse Taper Shank



Unit:mm

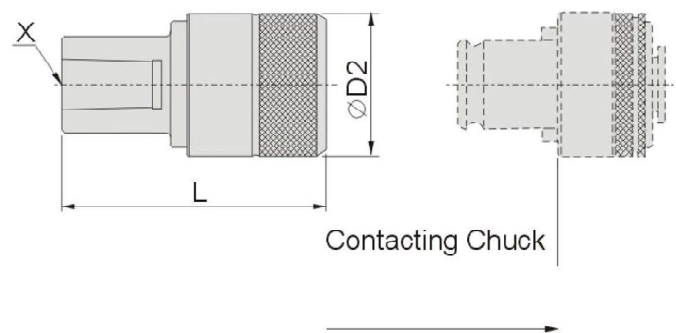
Order No.	Model	Capacity	L	Ø D	Collets
63540-01	MT2-WF12	M3~M12	46	32	TC312 TC312B
63540-02	MT3-WF12	M3~M12	46	32	
63540-03	MT4-WF12	M3~M12	46	32	
63540-04	MT2-WF20	M8~M20	70	50	TC820 TC820B
63540-05	MT3-WF20	M8~M20	70	50	
63540-06	MT4-WF20	M8~M20	70	50	
63540-07	MT4-WF33	M14~M33	110	73	TC1433 TC1433B

※Custom made is available on request. ※Tap Collets is optional.



Feature:

- ▶ Specially designed for tapping machine.
- ▶ Can connect to top collet.
- ▶ Easily quick change to the tap.
- ▶ Suitable for Vertical Tapping Machines, Radial Drilling Machines, Milling Machines and other machines with reversible spindles and power tools and air tools.



Unit:mm

Order No.	Model	Capacity	L	$\varnothing D2$	X	Collets
63550-01	JT6-SF12	M3~M14	66	32	JT6	TC312 TC312B
63550-02	B16-SF12	M3~M14	66	32	B16	
63550-03	JT2S-SF12	M3~M14	66	32	JT2S	
63550-04	B12-SF12	M3~M14	61	32	B12	TC820 TC820B
63550-05	JT6-SF20	M8~M24	86	50	JT6	
63550-06	B18-SF20	M8~M24	92.5	50	B18	

Tap Chuck

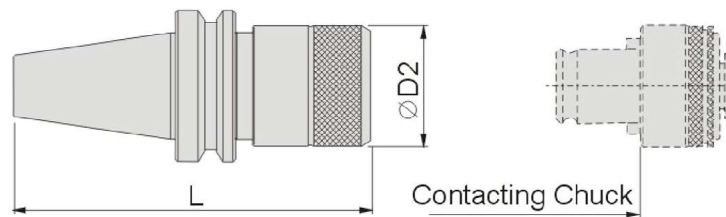
63560 BT/SF Quick Change Tapping Chucks

TAP CHUCK



Feature:

- ▶ Quick change of tap adapters.
- ▶ Special designed for tapping.



Unit:mm

Order No.	Model	Capacity	L	Ø D	Collets
63560-01	BT40-SF12	M3~M14	126.4	32	TC312 TC312B
63560-02	BT40-SF20	M8~M24	146.4	50	TC820 TC820B
63560-03	BT40-SF33	M14~M36		73	TC1433 TC1433B

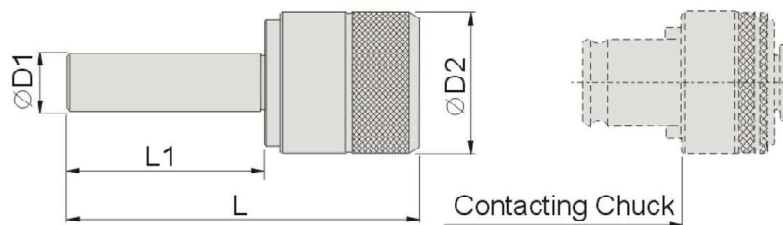
※Custom made is available on request. ※Tap Collets is optional.

63570 D/SF Quick Change Tapping Chucks



Feature:

- ▶ Quick change of tap adapters.
- ▶ Special designed for tapping.
- ▶ Straight shank collets only.



Unit:mm

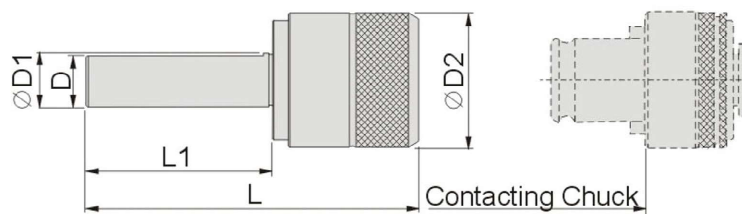
Order No.	Model	Capacity	L	L1	ØD1	ØD2	Collets
63570-01	D20-SF12	M3~M14	104	70	20	32	TC312
63570-02	D32-SF12	M3~M14		70	32	32	TC312B
63570-03	D20-SF20	M8~M24	124	70	20	50	TC820
63570-04	D32-SF20	M8~M24		70	32	50	TC820B
63570-05	D25-SF33	M14~M36		70	25	73	TC1433
63570-06	D32-SF33	M14~M36		70	32	73	TC1433B

63580 D/SF Quick Change Tapping Chucks



Feature:

- ▶ Straight shank Side lock & CNC Lathe.



Unit:mm

Order No.	Model	Capacity	L	L1	D	ØD1	ØD2	Collets
63580-01	D20A-SF12	M3~M14	104	70	19	20	32	TC312
63580-02	D32A-SF12	M3~M14		70	31	32	32	TC312B
63580-03	D20A-SF20	M8~M24	124	70	19	20	50	TC820
63580-04	D32A-SF20	M8~M24		70	31	32	50	TC820B
63580-05	D25A-SF33	M14~M36		70	24	25	73	TC1433
63580-06	D32A-SF33	M14~M36		70	31	32	73	TC1433B

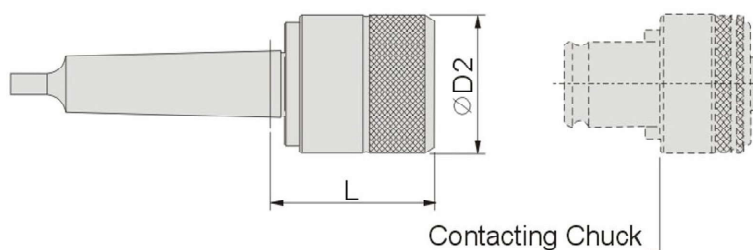
※Custom made is available on request. ※Tap Collets is optional.

63590 MT/SF Quick Change Tapping Chucks



Feature:

- ▶ Morse Taper Shank



Unit:mm

Order No.	Model	Capacity	L	ØD2	Collets
63590-01	MT2-SF12	M3~M14	39	32	TC312 TC312B
63590-02	MT3-SF12	M3~M14	39	32	
63590-03	MT4-SF12	M3~M14	40.5	32	
63590-04	MT2-SF20	M8~M24	59	50	TC820 TC820B
63590-05	MT3-SF20	M8~M24	59	50	
63590-06	MT4-SF20	M8~M24	60.5	50	
63590-07	MT3-SF33	M14~M36		73	TC1433
63590-08	MT4-SF33	M14~M36	92.5	73	TC1433B

※Custom made is available on request. ※Tap Collets is optional.

TAP CHUCK

Tap Chuck

63600

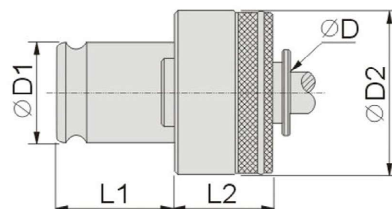
TC

Quick Change Tap Chuck With Overload Clutch



Feature:

- Overload Clutch is designed to prevent tap from breaking upon tapping.



Order No.	TC 312 JIS Tap			Tap Spec.		Capacity	L1 (mm)	L2 (mm)	ØD1 (mm)	ØD2 (mm)
				ØD	□					
63600-01	M2			3.0	2.5	M3~M14	22	25	19	32
63600-02	M3		#5,#6	4.0	3.2					
63600-03	M4	M4.5	#8	5.0	4.0					
63600-04	M5	M5.5	#10	5.5	4.5					
63600-05	M6		UNC 1/4	6.0	4.5					
63600-06			UNC 5/16	6.1	5.0					
63600-07	M8	M7		6.2	5.0					
63600-08	M10	M9	UNC 3/8	7.0	5.5					
63600-09		M11	UNC 7/16	8.0	6.0					
63600-10	M12			8.5	6.5					
63600-11			UNC 1/2	9.0	7.0					
63600-12	M14	M15	UNC 9/16	10.5	8.0					

Order No.	TC 820 JIS Tap			Tap Spec.		Capacity	L1 (mm)	L2 (mm)	ØD1 (mm)	ØD2 (mm)
				ØD	□					
63600-13	M5	M5.5	#10	5.5	4.5	M8~M24	36	30.5	31	50
63600-14	M6		UNC 1/4	6.0	4.5					
63600-15			UNC 5/16	6.1	5.0					
63600-16	M8	M7		6.2	5.0					
63600-17	M10	M9	UNC 3/8	7.0	5.5					
63600-18		M11	UNC 7/16	8.0	6.0					
63600-19	M12			8.5	6.5					
63600-20			UNC 1/2	9.0	7.0					
63600-21	M14	M15	UNC 9/16	10.5	8.0					
63600-22			UNC 5/8	12.0	9.0					
63600-23	M16			12.5	10.0					
63600-24		M17		13.0	10.0					
63600-25	M18		UNC 3/4	14.0	11.0					
63600-26	M20			15.0	12.0					
63600-27	M22		UNC 7/8	17.0	13.0					
63600-28	M24	M25		19.0	15.0					

Order No.	TC1433 JIS Tap			Tap Spec.		Capacity	L1 (mm)	L2 (mm)	ØD1 (mm)	ØD2 (mm)
				ØD	□					
63600-29	M14	M15	UNC 9/16	10.5	8.0	M14~M36	56	45	48	72
63600-30			UNC 5/8	12.0	9.0					
63600-31	M16			12.5	10.0					
63600-32		M17		13.0	10.0					
63600-33	M18		UNC 3/4	14.0	11.0					
63600-34	M20			15.0	12.0					
63600-35	M22		UNC 7/8	17.0	13.0					
63600-36	M24	M25		19.0	15.0					
63600-37	M27	M26	UNC 1	20.0	15.0					
63600-38	M28			21.0	17.0					
63600-39			UNC 1 1/8	22.0	17.0					
63600-40	M30			23.0	17.0					
63600-41	M32		UNC 1 1/4	24.0	19.0					
63600-42	M33			25.0	19.0					
63600-43	M35	M34	UNC 1 3/8	26.0	21.0					
63600-44	M36			28.0	21.0					

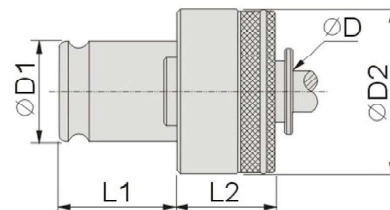
※Custom made is available on request.

63610
TC
Quick Change Tap Chuck With Overload Clutch DIN 371



TAP CHUCK
Feature:

- ▶ Overload Clutch is designed to prevent tap from breaking upon tapping.



Order No.	TC 312 DIN371 Tap	Tap Spec.		Capacity	L1 (mm)	L2 (mm)	ØD1 (mm)	ØD2 (mm)
		ØD	□					
63610-01	M1~M1.8	2.5	2.1	M3~M14	22	25	19	32
63610-02	M2~2.5	2.8	2.1					
63610-03	M3	3.5	2.7					
63610-04	M3.5	4.0	3.0					
63610-05	M4	4.5	3.4					
63610-06	M4.5	6.0	4.9					
63610-07	M5	6.0	4.9					
63610-08	M6	6.0	4.9					
63610-09	M8	8.0	6.2					
63610-10	M10	10.0	8.0					

Order No.	TC 820 DIN371 Tap	Tap Spec.		Capacity	L1 (mm)	L2 (mm)	ØD1 (mm)	ØD2 (mm)
		ØD	□					
63610-11	M5	6.0	4.9	M8~M24	36	30.5	31	50
63610-12	M6	6.0	4.9					
63610-13	M8	8.0	6.2					
63610-14	M10	10.0	8.0					

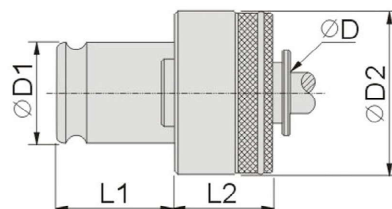
※Custom made is available on request.

Tap Chuck

63620

TC

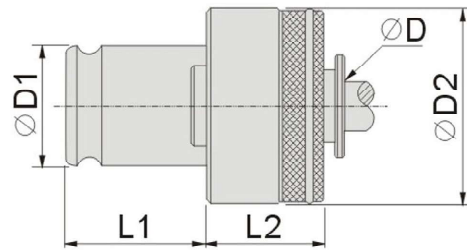
Quick Change Tap Chuck With Overload Clutch DIN 376



TAP CHUCK

Order No.	TC312 DIN376 Tap	Tap Spec.		Capacity	L1 (mm)	L2 (mm)	ØD1 (mm)	ØD2 (mm)
		ØD	□					
63620-01	M3.5	2.5	2.1	M3~M14	22	25	19	32
63620-02	M4	2.8	2.1					
63620-03	M4.5	3.5	2.7					
63620-04	M5	3.5	2.7					
63620-05	M6	4.5	3.4					
63620-06	M7	5.5	4.3					
63620-07	M8	6.0	4.9					
63620-08	M10	7.0	5.5					
63620-09	M12	9.0	7.0					
63620-10	M14	11.0	9.0					
Order No.	TC820 DIN376 Tap	Tap Spec.		Capacity	L1 (mm)	L2 (mm)	ØD1 (mm)	ØD2 (mm)
		ØD	□					
63620-11	M8	6.0	4.9	M8~M24	36	30.5	31	50
63620-12	M10	7.0	5.5					
63620-13	M12	9.0	7.0					
63620-14	M14	11.0	9.0					
63620-15	M16	12.0	9.0					
63620-16	M18	14.0	11.0					
63620-17	M20	16.0	12.0					
63620-18	M22	18.0	14.5					
63620-19	M24	18.0	14.5					
Order No.	TC1433 DIN376 Tap	Tap Spec.		Capacity	L1 (mm)	L2 (mm)	ØD1 (mm)	ØD2 (mm)
		ØD	□					
63620-20	M14	11.0	9.0	M14~M36	56	45	48	72
63620-21	M16	12.0	9.0					
63620-22	M18	14.0	11.0					
63620-23	M20	16.0	12.0					
63620-24	M22	18.0	14.5					
63620-25	M24	18.0	14.5					
63620-26	M27	20.0	16.0					
63620-27	M30	22.0	18.0					
63620-28	M33	25.0	20.0					
63620-29	M36	28.0	22.0					

※ Custom made is available on request.

63630
TC
Quick Change Tap Chuck With Overload Clutch ISO 529


TAP CHUCK

Order No.	TC312 ISO 529 Tap	Tap Spec.		Capacity	L1 (mm)	L2 (mm)	ØD1 (mm)	ØD2 (mm)
		ØD	□					
63630-01	M1~M2	2.5	2.0	M3~M14	22	25	19	32
63630-02	M2.2~M2.5	2.8	2.24					
63630-03	M3	3.15	2.5					
63630-04	M3.5	3.55	2.8					
63630-05	M4	4.0	3.15					
63630-06	M4.5	4.5	3.55					
63630-07	M5	5.0	4.0					
63630-08	M6	6.3	5.0					
63630-09	M7	7.1	5.6					
63630-10	M8	8.0	6.3					
63630-11	M9	9.0	7.1					
63630-12	M10	10.0	8.0					
Order No.	TC 820 ISO529 Tap	Tap Spec.		Capacity	L1 (mm)	L2 (mm)	ØD1 (mm)	ØD2 (mm)
		ØD	□					
63630-13	M6	6.3	5.0	M8~M24	36	30.5	31	50
63630-14	M7	7.1	5.6					
63630-15	M8	8.0	6.3					
63630-16	M9	9.0	7.1					
63630-17	M10	10.0	8.0					

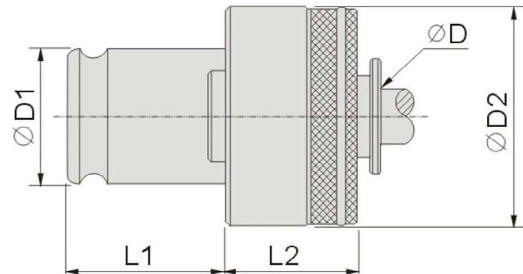
※Custom made is available on request.

Tap Chuck

63640

TC

Quick Change Tap Chuck With Overload Clutch ISO 529/2283

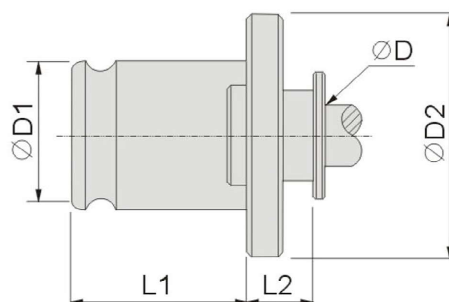


TAP CHUCK

Order No.	TC312 ISO 529 / 2283 Tap	Tap Spec.		Capacity	L1 (mm)	L2 (mm)	ØD1 (mm)	ØD2 (mm)
		ØD	□					
63640-01	M3	2.24	1.8	M3~M14	22	25	19	32
63640-02	M3.5	2.5	2.0					
63640-03	M4	3.15	2.5					
63640-04	M4.5	3.55	2.8					
63640-05	M5	4.0	3.15					
63640-06	M6	4.5	3.55					
63640-07	M7	5.6	4.5					
63640-08	M8	6.3	5.0					
63640-09	M9	7.1	5.6					
63640-10	M10	8.0	6.3					
63640-11	M12	9.0	7.1					
63640-12	M14	11.2	9.0					
Order No.	TC820 ISO 529 / 2283 Tap	Tap Spec.		Capacity	L1 (mm)	L2 (mm)	ØD1 (mm)	ØD2 (mm)
		ØD	□					
63640-13	M8	6.3	5.0	M8~M24	36	30.5	31	50
63640-14	M9	7.1	5.6					
63640-15	M10	8.0	6.3					
63640-16	M12	9.0	7.1					
63640-17	M14	11.2	9.0					
63640-18	M16	12.5	10.0					
63640-19	M18	14.0	11.2					
63640-20	M20	14.0	11.2					
63640-21	M22	16.0	12.5					
63640-22	M24	18.0	14.0					
Order No.	TC1433 ISO 529 / 2283 Tap	Tap Spec.						
		ØD	□					
63640-23	M14	11.2	9.0	M14~M36	56	45	48	72
63640-24	M16	12.5	10.0					
63640-25	M18	14.0	11.2					
63640-26	M20	14.0	11.2					
63640-27	M22	16.0	12.5					
63640-28	M24	18.0	14.0					
63640-29	M27	20.0	16.0					
63640-30	M30	20.0	16.0					
63640-31	M33	22.4	18.0					
63640-32	M36	25.0	20.0					

※Custom made is available on request.

63650 TC Quick Change Tap Chuck -Rigid Type JIS



TAP CHUCK

Order No.	TC312B JIS Tap			Tap Spec.		Capacity	L1 (mm)	L2 (mm)	ØD1 (mm)	ØD2 (mm)
				ØD	□					
63650-01	M2			3.0	2.5	M3~M14	22	7	19	30
63650-02	M3		#5,#6	4.0	3.2					
63650-03	M4	M4.5	#8	5.0	4.0					
63650-04	M5	M5.5	#10	5.5	4.5					
63650-05	M6		UNC 1/4	6.0	4.5					
63650-06			UNC 5/16	6.1	5.0					
63650-07	M8	M7		6.2	5.0					
63650-08	M10	M9	UNC 3/8	7.0	5.5					
63650-09		M11	UNC 7/16	8.0	6.0					
63650-10	M12			8.5	6.5					
63650-11			UNC 1/2	9.0	7.0					
63650-12	M14	M15	UNC 9/16	10.5	8.0					

Order No.	TC820B JIS Tap			Tap Spec.		Capacity	L1 (mm)	L2 (mm)	ØD1 (mm)	ØD2 (mm)
				ØD	□					
63650-13	M8	M7		6.2	5.0	M8~M24	36	11	31	48
63650-14	M10	M9	UNC 3/8	7.0	5.5					
63650-15		M11	UNC 7/16	8.0	6.0					
63650-16	M12			8.5	6.5					
63650-17			UNC 1/2	9.0	7.0					
63650-18	M14	M15	UNC 9/16	10.5	8.0					
63650-19			UNC 5/8	12.0	9.0					
63650-20	M16			12.5	10.0					
63650-21		M17		13.0	10.0					
63650-22	M18		UNC 3/4	14.0	11.0					
63650-23	M20			15.0	12.0					
63650-24	M22		UNC 7/8	17.0	13.0					
63650-25	M24	M25		19.0	15.0					

Order No.	TC1433B JIS Tap			Tap Spec.		Capacity	L1 (mm)	L2 (mm)	ØD1 (mm)	ØD2 (mm)
				ØD	□					
63650-26	M14	M15	UNC 9/16	10.5	8.0	M14~M36	56	14	48	70
63650-27			UNC 5/8	12.0	9.0					
63650-28	M16			12.5	10.0					
63650-29		M17		13.0	10.0					
63650-30	M18		UNC 3/4	14.0	11.0					
63650-31	M20			15.0	12.0					
63650-32	M22		UNC 7/8	17.0	13.0					
63650-33	M24	M25		19.0	15.0					
63650-34	M27	M26	UNC 1	20.0	15.0					
63650-35	M28			21.0	17.0					
63650-36			UNC 1 1/8	22.0	17.0					
63650-37	M30			23.0	17.0					
63650-38	M32		UNC 1 1/4	24.0	19.0					
63650-39	M33			25.0	19.0					
63650-40	M35	M34	UNC 1 3/8	26.0	21.0					
63650-41	M36			28.0	21.0					

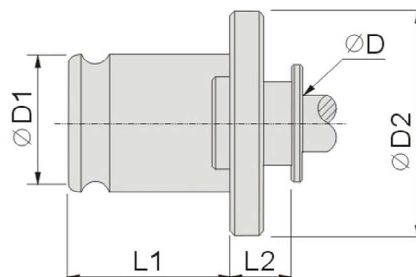
※Custom made is available on request.

Tap Chuck

63660

TC

Quick Change Tap Chuck -Rigid Type DIN 371



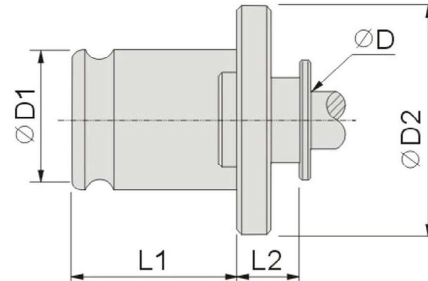
TAP CHUCK

Order No.	TC308B DIN371 Tap	Tap Spec.		Capacity	L1 (mm)	L2 (mm)	ØD1 (mm)	ØD2 (mm)
		ØD	□					
63660-01	M1~M1.8	2.5	2.1	M3~M8	19.5	7	12.65	22
63660-02	M2~M2.5	2.8	2.1					
63660-03	M3	3.5	2.7					
63660-04	M3.5	4.0	3.0					
63660-05	M4	4.5	3.4					
63660-06	M4.5	6.0	4.9					
63660-07	M5	6.0	4.9					
63660-08	M6	6.0	4.9					
63660-09	M8	8.0	6.2					

Order No.	TC312B DIN371 Tap	Tap Spec.		Capacity	L1 (mm)	L2 (mm)	ØD1 (mm)	ØD2 (mm)
		ØD	□					
63660-10	M1~M1.8	2.5	2.1	M3~M10	22	7	19	30
63660-11	M2~M2.5	2.8	2.1					
63660-12	M3	3.5	2.7					
63660-13	M3.5	4.0	3.0					
63660-14	M4	4.5	3.4					
63660-15	M4.5	6.0	4.9					
63660-16	M5	6.0	4.9					
63660-17	M6	6.0	4.9					
63660-18	M8	8.0	6.2					
63660-19	M10	10.0	8.0					

Order No.	TC820B DIN371 Tap	Tap Spec.		Capacity	L1 (mm)	L2 (mm)	ØD1 (mm)	ØD2 (mm)
		ØD	□					
63660-20	M4.5	6.0	4.9	M8~M10	36	11	31	48
63660-21	M5	6.0	4.9					
63660-22	M6	6.0	4.9					
63660-23	M8	8.0	6.2					
63660-24	M10	10.0	8.0					

※Custom made is available on request.

63670
TC
Quick Change Tap Chuck -Rigid Type DIN 376

TAP CHUCK

Order No.	TC308B DIN 376 Tap	Tap Spec.		Capacity	L1 (mm)	L2 (mm)	ØD1 (mm)	ØD2 (mm)					
		ØD	□										
63670-01	M3.5	2.5	2.1	M3~M8	19.5	7	12.65	22					
63670-02	M4	2.8	2.1										
63670-03	M4.5	3.5	2.7										
63670-04	M5	3.5	2.7										
63670-05	M6	4.5	3.4										
63670-06	M7	5.5	4.3										
63670-07	M8	6.0	4.9										
63670-08	M10	7.0	5.5										
63670-09	M12	9.0	7.0										
63670-10	M14	11.0	9.0										
63670-11	M16	12.0	9.0										
Order No.	TC312B DIN 376 Tap	Tap Spec.		Capacity	L1 (mm)	L2 (mm)	ØD1 (mm)	ØD2 (mm)					
		ØD	□										
63670-12	M3.5	2.5	2.1	M3~M14	22	7	19	30					
63670-13	M4	2.8	2.1										
63670-14	M4.5	3.5	2.7										
63670-15	M5	3.5	2.7										
63670-16	M6	4.5	3.4										
63670-17	M7	5.5	4.3										
63670-18	M8	6.0	4.9										
63670-19	M10	7.0	5.5										
63670-20	M12	9.0	7.0										
63670-21	M14	11.0	9.0										
Order No.	TC820B DIN 376 Tap	Tap Spec.							Capacity	L1 (mm)	L2 (mm)	ØD1 (mm)	ØD2 (mm)
		ØD	□										
63670-22	M8	6.0	4.9	M8~M24	36	11	31	48					
63670-23	M10	7.0	5.5										
63670-24	M12	9.0	7.0										
63670-25	M14	11.0	9.0										
63670-26	M16	12.0	9.0										
63670-27	M18	14.0	11.0										
63670-28	M20	16.0	12.0										
63670-29	M22	18.0	14.5										
63670-30	M24	18.0	14.5										
Order No.	TC1433B DIN 376 Tap	Tap Spec.							Capacity	L1 (mm)	L2 (mm)	ØD1 (mm)	ØD2 (mm)
		ØD	□										
63670-31	M14	11.0	9.0	M14~M36	56	14	48	70					
63670-32	M16	12.0	9.0										
63670-33	M18	14.0	11.0										
63670-34	M20	16.0	12.0										
63670-35	M22	18.0	14.5										
63670-36	M24	18.0	14.5										
63670-37	M27	20.0	16.0										
63670-38	M30	22.0	18.0										
63670-39	M33	25.0	20.0										
63670-40	M36	28.0	22.0										

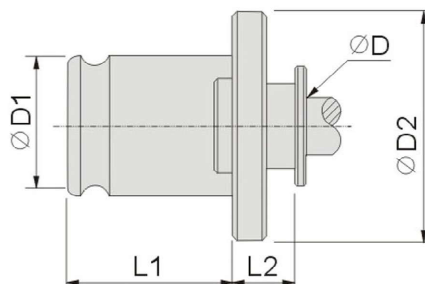
※Custom made is available on request.

Tap Chuck

63680

TC

Quick Change Tap Chuck-Rigid Type ISO 529



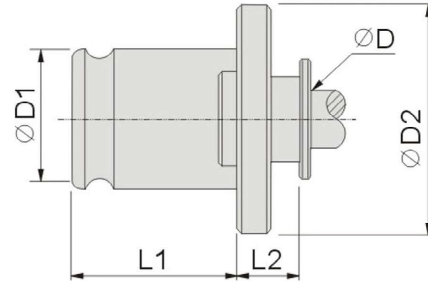
TAP CHUCK

Order No.	TC308B ISO 529 Tap	Tap Spec.		Capacity	L1 (mm)	L2 (mm)	ØD1 (mm)	ØD2 (mm)
		ØD	□					
63680-01	M1~M2	2.5	2.0	M3~M8	19.5	7	12.65	22
63680-02	M2.2~M2.5	2.8	2.24					
63680-03	M3	3.15	2.5					
63680-04	M3.5	3.55	2.8					
63680-05	M4	4.0	3.15					
63680-06	M4.5	4.5	3.55					
63680-07	M5	5.0	4.0					
63680-08	M6	6.3	5.0					
63680-09	M7	7.1	5.6					
63680-10	M8	8.0	6.3					

Order No.	TC312B ISO 529 Tap	Tap Spec.		Capacity	L1 (mm)	L2 (mm)	ØD1 (mm)	ØD2 (mm)
		ØD	□					
63680-11	M1~M2	2.5	2.0	M3~M14	22	7	19	30
63680-12	M2.2~M2.5	2.8	2.24					
63680-13	M3	3.15	2.5					
63680-14	M3.5	3.55	2.8					
63680-15	M4	4.0	3.15					
63680-16	M4.5	4.5	3.55					
63680-17	M5	5.0	4.0					
63680-18	M6	6.3	5.0					
63680-19	M7	7.1	5.6					
63680-20	M8	8.0	6.3					
63680-21	M9	9.0	7.1					
63680-22	M10	10.0	8.0					

Order No.	TC820B ISO 529 Tap	Tap Spec.		Capacity	L1 (mm)	L2 (mm)	ØD1 (mm)	ØD2 (mm)
		ØD	□					
63680-23	M6	6.3	5.0	M8~M24	36	11	31	48
63680-24	M7	7.1	5.6					
63680-25	M8	8.0	6.3					
63680-26	M9	9.0	7.1					
63680-27	M10	10.0	8.0					

※Custom made is available on request.

63690
TC
Quick Change Tap Chuck -Rigid Type ISO 529/2283

TAP CHUCK

Order No.	TC308B ISO 529 / 2283 Tap	Tap Spec.		Capacity	L1 (mm)	L2 (mm)	ØD1 (mm)	ØD2 (mm)
		ØD	□					
63690-01	M3	2.24	1.8	M3~M8	19.5	7	12.65	22
63690-02	M3.5	2.5	2.0					
63690-03	M4	3.15	2.5					
63690-04	M4.5	3.55	2.8					
63690-05	M5	4.0	3.15					
63690-06	M6	4.5	3.55					
63690-07	M7	5.6	4.5					
63690-08	M8	6.3	5.0					

Order No.	TC312B ISO 529 / 2283 Tap	Tap Spec.		Capacity	L1 (mm)	L2 (mm)	ØD1 (mm)	ØD2 (mm)
		ØD	□					
63690-09	M3	2.24	1.8	M3~M14	22	7	19	30
63690-10	M3.5	2.5	2.0					
63690-11	M4	3.15	2.5					
63690-12	M4.5	3.55	2.8					
63690-13	M5	4.0	3.15					
63690-14	M6	4.5	3.55					
63690-15	M7	5.6	4.5					
63690-16	M8	6.3	5.0					
63690-17	M9	7.1	5.6					
63690-18	M10	8.0	6.3					
63690-19	M12	9.0	7.1					
63690-20	M14	11.2	9.0					

Order No.	TC820B ISO529/2283 Tap	Tap Spec.		Capacity	L1 (mm)	L2 (mm)	ØD1 (mm)	ØD2 (mm)
		ØD	□					
63690-21	M8	6.3	5.0	M8~M24	36	11	31	48
63690-22	M9	7.1	5.6					
63690-23	M10	8.0	6.3					
63690-24	M12	9.0	7.1					
63690-25	M14	11.2	9.0					
63690-26	M16	12.5	10.0					
63690-27	M18	14.0	11.2					
63690-28	M20	14.0	11.2					
63690-29	M22	16.0	12.5					
63690-30	M24	18.0	14.0					

Order No.	TC1433B ISO529/2283 Tap	Tap Spec.		Capacity	L1 (mm)	L2 (mm)	ØD1 (mm)	ØD2 (mm)
		ØD	□					
63690-31	M14	11.2	9.0	M14~M36	56	14	48	70
63690-32	M16	12.5	10.0					
63690-33	M18	14.0	11.2					
63690-34	M20	14.0	11.2					
63690-35	M22	16.0	12.5					
63690-36	M24	18.0	14.0					
63690-37	M27	20.0	16.0					
63690-38	M30	20.0	16.0					
63690-39	M33	22.4	18.0					
63690-40	M36	25.0	20.0					

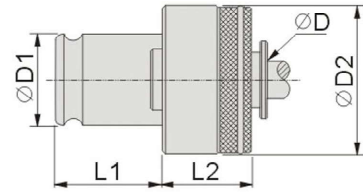
※Custom made is available on request.

Tap Chuck

63700

TC

Quick Change Tap Chuck With Overload Clutch



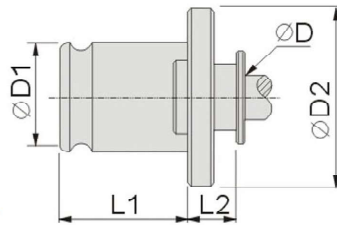
Order No.	TC 312 JIS Tap	Tap Spec.		Capacity	L1 (mm)	L2 (mm)	ØD1 (mm)	ØD2 (mm)
		ØD	□					
63700-01	PT 1/8	8.0	6.0	PT1/8~PT1/4	22	25	19	32
63700-02	PT 1/4	11.0	9.0					
Order No.	TC 820 JIS Tap	Tap Spec.		Capacity	L1 (mm)	L2 (mm)	ØD1 (mm)	ØD2 (mm)
		ØD	□					
63700-03	PT 1/8	8.0	6.0	PT1/8~PT1/2	36	30.5	31	50
63700-04	PT 1/4	11.0	9.0					
63700-05	PT 3/8	14.0	11.0					
63700-06	PT 1/2	18.0	14.0					
Order No.	TC 1433 JIS Tap	Tap Spec.		Capacity	L1 (mm)	L2 (mm)	ØD1 (mm)	ØD2 (mm)
		ØD	□					
63700-07	PT 1/4	11.0	9.0	PT1/4~PT1"	56	45	48	72
63700-08	PT 3/8	14.0	11.0					
63700-09	PT 1/2	18.0	14.0					
63700-10	PT 3/4	23.0	17.0					
63700-11	PT 1	26.0	21.0					

※Custom made is available on request.

63710

TC

Quick Change Tap Chuck -Rigid Type JIS



Order No.	TC 308B JIS Tap	Tap Spec.		Capacity	L1 (mm)	L2 (mm)	ØD1 (mm)	ØD2 (mm)
		ØD	□					
63710-01	PT 1/8	8.0	6.0	PT1/8~PT1/4	19.5	7	12.65	22
63710-02	PT 1/4	11.0	9.0					
Order No.	TC 312B JIS Tap	Tap Spec.		Capacity	L1 (mm)	L2 (mm)	ØD1 (mm)	ØD2 (mm)
		ØD	□					
63710-03	PT 1/8	8.0	6.0	PT1/8~PT1/4	22	7	19	30
63710-04	PT 1/4	11.0	9.0					
Order No.	TC 820B JIS Tap	Tap Spec.		Capacity	L1 (mm)	L2 (mm)	ØD1 (mm)	ØD2 (mm)
		ØD	□					
63710-05	PT 1/8	8.0	6.0	PT1/8~PT1/2	36	11	31	48
63710-06	PT 1/4	11.0	9.0					
63710-07	PT 3/8	14.0	11.0					
63710-08	PT 1/2	18.0	14.0					
Order No.	TC 1433B JIS Tap	Tap Spec.		Capacity	L1 (mm)	L2 (mm)	ØD1 (mm)	ØD2 (mm)
		ØD	□					
63710-09	PT 1/4	11.0	9.0	PT1/4~PT1"	56	14	48	70
63710-10	PT 3/8	14.0	11.0					
63710-11	PT 1/2	18.0	14.0					
63710-12	PT 3/4	23.0	17.0					
63710-13	PT 1	26.0	21.0					

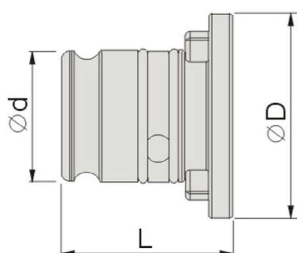
※Custom made is available on request.

63720 TC Tap Chuck Reducer



Feature:

- ▶ Designed for transferring variety tapping machine system. Simple and quick change for users and apply in different system tools.

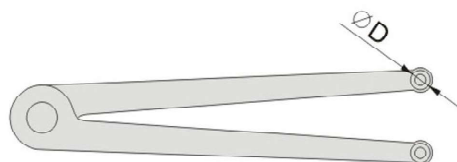


Demostration.

Order No.	Spec.	L	ØD	Ød	Collets	N.W.
63720-01	TC820→TC312	40.4	48	31	TC312 TC312B	0.17kg
63720-02	TC1433→TC820	62.6	69	48	TC820 TC820B	0.56kg

※Custom made is available on request. ※Tap Collets is optional.

63730 ATC Adjustable Pin Wrenches



Order No.	Spec.	ØD	Collets
63730-01	7~40	2.5	TC312 TC820
63730-02	11~60	4	TC1433

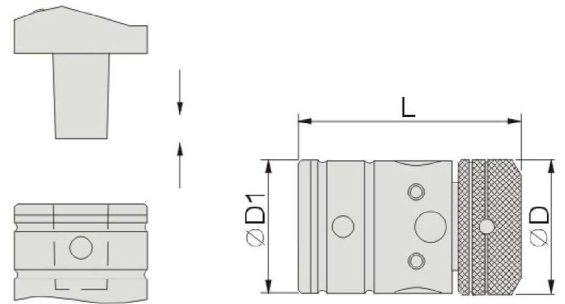
※Custom made is available on request.

TAP CHUCK

Tap Chuck

63740 DJT Universal Tap Chuck With Inner Taper Hole

TAP CHUCK



Order No.	Spec.	Capacity		Taper Mount	L (mm)	ØD (mm)	ØD1 (mm)
		Metric	Inch				
63740-01	1/2"	M3~M12	1/8"~1/2"	JT6	72.5	43	42.5
63740-02	1/2"	M3~M12	1/8"~1/2"	JT2	72.5	43	42.5
63740-03	1/2"	M3~M12	1/8"~1/2"	JT2S	72.5	43	42.5
63740-04	1/2"	M3~M12	1/8"~1/2"	B16	72.5	43	42.5
63740-05	5/8"	M3~M16	1/8"~5/8"	JT3			
63740-06	5/8"	M3~M16	1/8"~5/8"	JT6			
63740-07	5/8"	M3~M16	1/8"~5/8"	B18			
63740-08	3/4"	M9~M18	3/8"~3/4"	JT3	82.5	51	49
63740-09	3/4"	M9~M18	3/8"~3/4"	JT6	82.5	51	49
63740-10	3/4"	M9~M18	3/8"~3/4"	B18	82.5	51	49

※Custom made is available on request.

63750

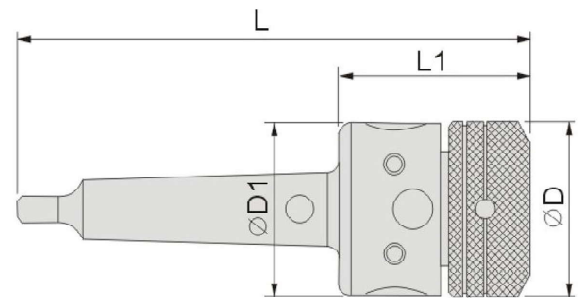
DMT

Universal Tap Chuck With Inner Taper Hole


TAP CHUCK

Feature:

- ▶ Suitable for CNC Machining Centers, CNC Turning Centers, High-speed Center Lathes, Drilling Machines, Radial Drilling Machines, Air Tapping Machines, Milling Machines and other machines with reversible spindles.

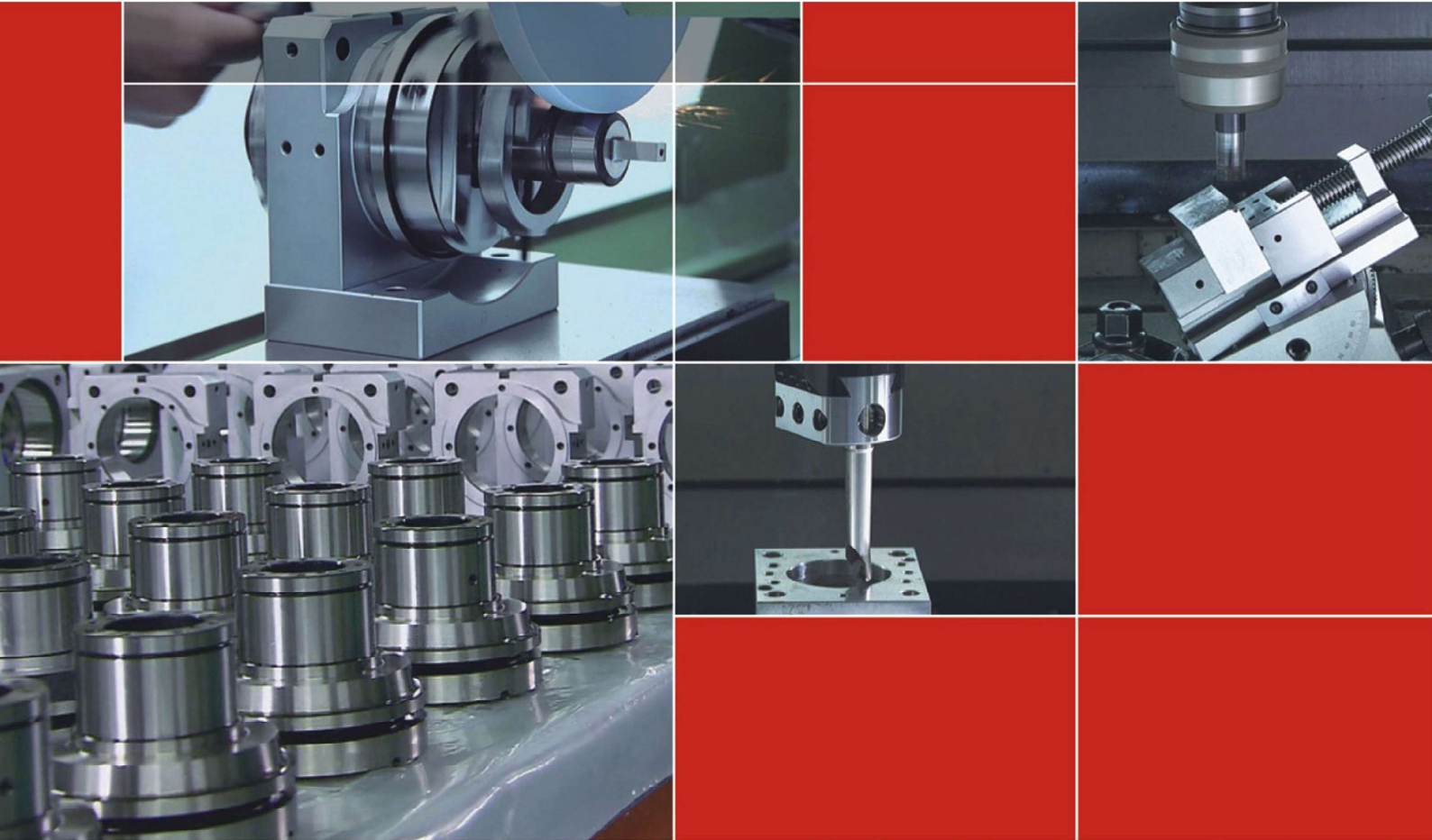


Order No.	Spec.	Capacity		Taper Mount	L (mm)	L1 (mm)	ØD (mm)	ØD1 (mm)	重量 N.W.
		Metric	Inch						
63750-01	1/2"	M3~M12	1/8"~1/2"	MT2	129	49	43	42.5	
63750-02	1/2"	M3~M12	1/8"~1/2"	MT3	148	49	43	42.5	
63750-03	5/8"	M3~M16	1/8"~5/8"	MT2	136	60	48.5	46	0.7kg
63750-04	5/8"	M3~M16	1/8"~5/8"	MT3		60	48.5	46	
63750-05	3/4"	M9~M18	3/8"~3/4"	MT2	143.5	58	51	49	0.9kg
63750-06	3/4"	M9~M18	3/8"~3/4"	MT3	162.5	58	51	49	1.1kg
63750-07	3/4"	M9~M18	3/8"~3/4"	MT4	187.5	58	51	49	1.4kg

※Custom made is available on request.



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精展精密科技股份有限公司 (總公司)

GIN TECH PRECISION CO.,LTD.

台灣238新北市樹林區保安街一段341巷7號

Address: No 7, Lane 341, Sec. 1, Bau An Street, Shu lin Dist.,

23841, New Taipei City, Taiwan

TEL: 886-2-2681-8596 (Rep.)



Sales@ginchan.com.tw

FAX: 886-2-2681-8516



www.ginchan.com.tw

大陸總經銷

東莞美商精展機械五金有限公司

東莞市精展機械五金有限公司

GIN CHAN MACHINERY & HARDWARE CO.,LTD.(DONGGUAN)

廣東省東莞市大朗鎮石厦村金沙崗二路27號

Tel: 86-769-8318-5858 (Rep.)

Fax: 86-769-8318-5838/8313-5003



www.ginchan.com.cn



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